

## D41B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876261	6	Cylinder liner kit		
		6	• cylinder liner		
		6	• piston		
	1542160	6	• Piston pin		
	914519	12	• Snap ring		
		6	• o-ring		
		18	• O-ring		
		6	• piston ring, upper		
		6	• piston ring, lower		
		6	• oil ring		
	275751	6	Sealing ring kit		
		6	• seal ring		
		12	• O-ring, middle-lower		
		6	• upper		
	275350	6	Piston ring kit		
		6	• piston ring, upper		
		6	• piston ring, lower		
		6	• oil ring		
	270111	6	Main bearing kit		Std D
	270112	6	Main bearing kit		Under size 0,25mm
	270113	6	Main bearing kit		Under size 0,50mm
	270114	6	Main bearing kit, big-end bearing kit		Under size 0,75mm
	270467	7	Main bearing kit		Std D
	270468	7	Main bearing kit		Under size 0,25mm
	270469	7	Main bearing kit		Under size 0,50mm
	270470	7	Main bearing kit, main bearing kit		Under size 0,75mm
	270464	1	Thrust washer kit		Std D
	270465	1	Thrust washer kit		Over size 0,10mm
	270466	1	Thrust washer kit, thrust washer kit		Over size 0,20mm
	275569	1	Repair kit, spare parts kit oil pump		For 1542210
	424133	1	• Washer		
		1	• gear		
		1	• shaft		
	910115	1	• Woodruff key		
	470234	2	• Bushing, bushing		
	276166	1	Oil pump kit, oil pump		For 1542210
	424133	1	• Washer		
	425185	1	• Gear		
	860722	1	• Shaft		
	910115	1	• Woodruff key		
	470234	2	• Bushing, bushing		
	271080	1	Repair kit, repair kit circulation pump		For 859127
	70913	1	• Deflector		
	181538	1	• Ball bearing		
	1660609	1	• Ball bearing		
	1545283	1	• Sealing ring		
	421306	1	• Wear ring		
	914462	1	• Snap ring		
	941907	4	• Spring washer		
	1542198	1	• Sealing ring		
	859027	1	• Gasket		
		1	• shaft		

7745630

-99-19711C Upd:2011-09-27

D41B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	876088	1	Repair kit, repair kit sea water pump		
	11010	2	• Ball bearing		
	801566	1	• Screw		
	808285	1	• Screw		
	815573	1	• Cardboard tube		
		1	• cam		
	827011	1	• Cam		
	827247	2	• Sealing ring		
	841693	6	• Screw		
		1	• shaft		
	914523	1	• Snap ring		
	960166	1	• O-ring, o-ring		
	876312	1	Connector kit, gasket kit turbo		
	11994	3	• Gasket		
	969011	2	• Gasket		
	420641	1	• Gasket		
	471449	1	• O-ring		
	838855	1	• Sealing ring		
	838864	1	• V-band clamp		
	860105	1	• Gasket		
	859111	1	• Gasket		
	967944	1	• O-ring, o-ring		
	858709	1	Repair kit, repair kit turbo		
	(838562)	2	• Bushing		Obsolete part
	(845042)	4	• Lock ring		Obsolete part
		2	• Piston ring		
	(858710)	1	• Thrust bearing		Obsolete part
	(845047)	1	• Oil deflector		Obsolete part
		1	• Piston ring		
	838567	1	• O-ring		
	(838426)	1	• O-ring		Obsolete part
	845829	4	• Screw		
	(838568)	4	• Washer		Obsolete part
	(848711)	1	• Lock nut		Obsolete part
	858661	6	• Hexagon screw		
	(858662)	4	• Segment		Obsolete part
	(858664)	3	• Segment		Obsolete part
	955293	6	• Hexagon screw, screw		
	(273663)	1	Repair kit, fuel feed pump		For 1542170, Obsolete part
		1	• filter		
		1	• gasket		
		2	• washer		
		2	• screw		
	876104	1	De-carbonizing kit, gasket kit decarbonizing		
	11994	4	• Gasket		
	469846	6	• Sealing ring		
	858992	1	• Gasket		
			• Bulletin 44-29A	44-29A-EN	Cylinder Head Gasket
1	838653	1	• Gasket		
	838654	3	• Gasket		
	876144	3	• Gasket kit		
	838766	1	• Sealing ring		
	843449	1	• Gasket		
	925067	6	• O-ring		

D41B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	940096	1	• Gasket		
	947624	1	• Gasket		
	957171	2	• Gasket		
	969198	2	• O-ring		
	859171	12	• Valve stem seal		
	1542052	3	• Sealing		
	1542187	1	• Gasket		
	1542198	1	• Sealing ring, seal ring		
	876362	1	Gasket kit, gasket kit reconditioning		
	11994	12	• Gasket		
	416033	2	• Sealing ring		
	469482	2	• Sealing ring		
	469483	6	• Sealing ring		
	829487	1	• Gasket		
	838807	1	• Sealing ring		
	859086	2	• Sealing ring		
	842913	3	• Sealing ring		
	859038	1	• Gasket		
	858986	4	• Sealing ring		
	859002	1	• Gasket		
	858570	1	• Sealing		
	949187	1	• O-ring		
	949657	1	• O-ring		
	949658	3	• O-ring		
	955981	6	• O-ring		
	957171	12	• Gasket		
	957181	2	• Gasket		
	968971	2	• O-ring		
	1542204	1	• Sealing ring		
	1542318	1	• Sealing ring		
	3501530	1	• Gasket		
	859039	1	• Gasket		
	859027	1	• Gasket		
	859032	1	• Gasket		
	1542385	2	• Sealing ring		