

3	Exchange unit Included in overhaul kit. (858661). Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. See Group 99
2 838567 1 O-ring Included in over 3 1 Housing	Included in overhaul kit. (858661). Included in overhaul kit. Included in overhaul kit.
1	(858661). Included in overhaul kit.
4 955270 8 Screw (858661). Included 5 4 Segment Included in over 6 1 Turbine housing Included in over 7 3 Segment Included in over 8 955293 6 Screw 9 1 Rotor unit 1 10 1 - Bearing housing Included in over 12 4 - Lock ring Included in over 13 1 - Heat shield Included in over 14 2 - Piston ring Included in over 16 1 - Oil deflector Included in over 17 1 - Piston ring Included in over 18 1 - Cover Included in over 20 4 - Screw Included in over 21 4 - Washer Included in over 22 1 - Nut Included in over 23 1 - Shaft Included in over	Included in overhaul kit.
5 4 Segment Included in over 6 1 Turbine housing Included in over 7 3 Segment Included in over 8 955293 6 Screw Screw 9 1 Rotor unit Included in over 10 1 - Bearing housing Included in over 11 2 - Bushing Included in over 12 4 - Lock ring Included in over 13 1 - Heat shield Included in over 14 2 - Piston ring Included in over 15 1 - Bearing Included in over 16 1 - Oil deflector Included in over 17 1 - Piston ring Included in over 18 1 - Cover Included in over 20 4 - Screw Included in over 21 4 <t< td=""><td>Included in overhaul kit. Included in overhaul kit.</td></t<>	Included in overhaul kit.
6 1 Turbine housing 7 3 Segment Included in over 8 955293 6 Screw 9 9 1 Rotor unit 1 10 1 · Bearing housing Included in over 11 2 · Bushing Included in over 12 4 · Lock ring Included in over 13 1 · Heat shield Included in over 14 2 · Piston ring Included in over 15 1 · Bearing Included in over 16 1 · Oil deflector Included in over 17 1 · Piston ring Included in over 18 1 · Cover Included in over 19 1 · O-ring Included in over 20 4 · Screw Included in over 21 4 · Washer Included in over 22 1 · Nut Included in over 23 1 <td>Included in overhaul kit. Included in overhaul kit.</td>	Included in overhaul kit.
7 3 Segment Included in over	Included in overhaul kit.
8 955293 6 Screw 9 1 Rotor unit 10 1 Bearing housing 11 2 Bushing Included in over 12 4 Lock ring Included in over 13 1 Heat shield Included in over 14 2 Piston ring Included in over 15 1 Bearing Included in over 16 1 Oil deflector Included in over 17 1 Piston ring Included in over 18 1 Cover Included in over 19 1 O-ring Included in over 20 4 Screw Included in over 21 4 Washer Included in over 22 1 Nut Included in over 23 1 Shaft 24 1 - Thrust ring 25 1 - Seal 27 1 - Compressor wheel	Included in overhaul kit.
9 1 Rotor unit 10 1 Bearing housing 11 2 Bushing Included in over 12 4 Lock ring Included in over 13 1 Heat shield Included in over 14 2 Piston ring Included in over 15 1 Bearing Included in over 16 1 Oil deflector Included in over 17 1 Piston ring Included in over 18 1 Cover Included in over 19 1 O-ring Included in over 20 4 Screw Included in over 21 4 Washer Included in over 23 1 Nut Included in over 23 1 Shaft 24 1 - Thrust ring 25 1 - Sleeve 26 1 - Seal 27 1 - Compressor wheel 28<	Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit.
10	Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit.
11 2 · · Bushing Included in over 12 4 · · Lock ring Included in over 13 1 · · Heat shield Included in over 14 2 · · Piston ring Included in over 15 1 · · Bearing Included in over 16 1 · · Oil deflector Included in over 17 1 · · Piston ring Included in over 18 1 · · Cover Included in over 20 4 · · Screw Included in over 20 4 · · Screw Included in over 21 4 · · Washer Included in over 22 1 · · · Nut Included in over 23 1 · · · Shaft Included in over 24 1 · · · Thrust ring Included in over 25 1 · · · Sleeve Included in over 26 1 · · · Seal Included in over 28 3827366 1 · · · Repair kit	Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit.
12 4 · Lock ring Included in over 13 1 · Heat shield Included in over 14 2 · Piston ring Included in over 15 1 · Bearing Included in over 16 1 · Oil deflector Included in over 17 1 · Piston ring Included in over 18 1 · Cover Included in over 20 4 · Screw Included in over 20 4 · Screw Included in over 21 4 · Washer Included in over 22 1 · Nut Included in over 23 1 · Shaft Included in over 24 1 · Thrust ring Included in over 25 1 · Seal Included in over 26 1 · Seal Included in over 28 3827366 1 · Repair kit	Included in overhaul kit.
14 2 · · Piston ring Included in over 15 1 · · Bearing Included in over 16 1 · · Oil deflector Included in over 17 1 · · Piston ring Included in over 18 1 · · Cover Included in over 20 4 · · Screw Included in over 21 4 · · Washer Included in over 22 1 · · Nut Included in over 23 1 · · Shaft Included in over 24 1 · · · Shaft Included in over 25 1 · · · Sleeve Included in over 26 1 · · · Seal Included in over 28 3827366 1 · · · Repair kit	Included in overhaul kit.
15 1 · · · Bearing Included in over 16 1 · · · Oil deflector Included in over 17 1 · · · Piston ring Included in over 18 1 · · · Cover Included in over 19 1 · · · O-ring Included in over 20 4 · · · Screw Included in over 21 4 · · · Washer Included in over 22 1 · · · Nut Included in over 23 1 · · · Shaft Included in over 24 1 · · · Shaft Included in over 25 1 · · · Sleeve Included in over 26 1 · · · · Seal Included in over 28 3827366 1 · · · · Repair kit	Included in overhaul kit.
16 1 · · · Oil deflector Included in over 17 1 · · · Piston ring Included in over 18 1 · · · Cover Included in over 19 1 · · · O-ring Included in over 20 4 · · · Screw Included in over 21 4 · · · Washer Included in over 22 1 · · · Nut Included in over 23 1 · · · Shaft Included in over 24 1 · · · Shaft Included in over 25 1 · · · Sleeve Included in over 26 1 · · · Seal Included in over 27 1 · · · Compressor wheel Included in over 28 3827366 1 · · · Repair kit	Included in overhaul kit.
17 1 · · · Piston ring Included in over 18 1 · · · Cover Included in over 19 1 · · O-ring Included in over 20 4 · · · Screw Included in over 21 4 · · Washer Included in over 22 1 · · · Nut Included in over 23 1 · · · Shaft Included in over 24 1 · · · Thrust ring Included in over 25 1 · · · Sleeve Included in over 26 1 · · · Seal Included in over 27 1 · · · Seal Included in over 28 3827366 1 · · · Repair kit	Included in overhaul kit. Included in overhaul kit. Included in overhaul kit. Included in overhaul kit.
18 1 · · · Cover 19 1 · · · O-ring Included in over 20 4 · · · Screw Included in over 21 4 · · · Washer Included in over 22 1 · · · Nut Included in over 23 1 · · · Shaft Included in over 24 1 · · · · Thrust ring Included in over 25 1 · · · · Sleeve Included in over 26 1 · · · · Seal Included in over 27 1 · · · · Seal Included in over 28 3827366 1 · · · · Repair kit	Included in overhaul kit. Included in overhaul kit. Included in overhaul kit.
19 1 · · · O-ring Included in over 20 4 · · · Screw Included in over 21 4 · · · Washer Included in over 22 1 · · · Nut Included in over 23 1 · · · Shaft Included in over 24 1 · · · Thrust ring Included in over 25 1 · · · · Sleeve Included in over 26 1 · · · · Seal Included in over 27 1 · · · · Seal Included in over 28 3827366 1 · · · · Repair kit	Included in overhaul kit. Included in overhaul kit.
20 4 · · · Screw Included in over 21 4 · · Washer Included in over 22 1 · · · Nut Included in over 23 1 · · · Shaft Included in over 24 1 · · · Thrust ring Included in over 25 1 · · · Sleeve Included in over 26 1 · · · Seal Included in over 27 1 · · · Seal Included in over 28 3827366 1 · · · Repair kit	Included in overhaul kit. Included in overhaul kit.
21 4 • Washer 22 1 • Nut Included in over 23 1 • Shaft 24 1 • Thrust ring 25 1 • Sleeve 26 1 • Seal 27 1 • Compressor wheel 28 3827366 1 • Repair kit	Included in overhaul kit.
22 1 · · · Nut Included in over 23 1 · · · Shaft Included in over 24 1 · · · Thrust ring Included in over 25 1 · · · Sleeve Included in over 26 1 · · · Seal Included in over 27 1 · · · Seal Included in over 28 3827366 1 · · · Repair kit	
23 1 · · · Shaft 24 1 · · · Thrust ring 25 1 · · · Sleeve 26 1 · · · Seal 27 1 · · · Compressor wheel 28 3827366 1 · · · Repair kit	
24 1 · · · Thrust ring 25 1 · · · Sleeve 26 1 · · · Seal 27 1 · · · Compressor wheel 28 3827366 1 · · · Repair kit	SEE GROUP 99
25 1 · · · · Sleeve 26 1 · · · · Seal 27 1 · · · Compressor wheel 28 3827366 1 · · · · Repair kit	SEE GROUP 99
27 1 • • • Compressor wheel 28 3827366 1 • • • Repair kit	SEE GROUP 99
28 3827366 1 · · · Repair kit	SEE GROUP 99
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