

TAMD122A

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
3836125	6	Cylinder liner kit	2003	
423124	12	• Lock ring		
270950	6	• Sealing ring kit		
8193837	6	• Piston pin		
3825613	6	• Piston ring kit		
	6	• Cylinder liner		
	6	• Piston		
271155	6	Sealing ring kit		SN-XXXXXXXXXX/136970
	6	• Sealing ring		
	12	• Sealing ring		
	6	• Sealing ring		
270950	6	Sealing ring kit		SNXXXXXXXXXX/136971-
	6	• Sealing ring		
	12	• Sealing ring		
	6	• Sealing ring		
3825613	6	Piston ring kit		
	6	• Piston ring		
	6	• Piston ring		
	6	• Piston ring		
3825614	6	Piston ring kit		KEYSTONE RING
	6	• Compression ring		
	6	• Piston ring		
	6	• Piston ring		
270130	6	Big end bearing kit	2003	STD
270131	6	Big end bearing kit		U.S=0,25mm
270132	6	Big end bearing kit		UNDER SIZE=0,50mm
270133	6	Big end bearing kit		U.S=0,75mm
270449	7	Main bearing kit	2003	STD
270450	7	Main bearing kit		U.S=0,25mm
270451	7	Main bearing kit		UNDER SIZE=0,50mm
270452	7	Main bearing kit		U.S=0,75mm
3093651	1	Thrust washer kit	2003	STD (276791)
276792	1	Thrust washer kit		O.S=0,10mm
3093653	1	Thrust washer kit		O.S=0,20mm (276793)
270949	6	Gasket kit, cylinder head		
	6	• Gasket		
422413	6	• Sealing ring		
422415	12	• Sealing ring		
423326	12	• Sealing ring		
876346	1	Gasket kit, induction manifold		
424615	1	• Gasket		
424616	1	• Gasket		
424619	1	Gasket		
469830	6	Rubber ring		
862589	1	Gasket		
864758	1	Gasket		
876410	1	Gasket kit, exhaust manifold		
470534	6	• Gasket		
822575	6	• Sealing ring		
876182	6	Gasket kit, decarbonizing		
469327	2	• Gasket		
466405	1	• Rubber ring		

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469455	1	• Sealing ring		
466420	1	• Steel ring		
876365	1	Gasket kit, reconditioning		
424692	6	• Gasket		
907132	5	• Gasket		
18818	1	• Gasket		
469823	3	• Gasket		
942580	12	• Gasket		
969011	2	• Gasket		
1275379	1	• Gasket		
468557	1	• Gasket		
422626	1	• Gasket		
975610	2	• O-ring		
862591	1	• Gasket		
420213	1	• Seal		
423123	1	• Sealing ring		
469455	6	• Sealing ring		
949658	2	• O-ring		
949657	2	• O-ring		
949659	2	• O-ring		
947624	5	• Gasket		
957178	16	• Gasket		
946729	3	• Gasket		
18666	1	• Gasket		
11994	2	• Gasket		
947281	2	• Gasket		
11998	1	• Gasket		
423351	1	• Gasket		
422171	1	• Gasket		
466405	6	• Rubber ring		
469328	6	• Gasket		
424983	1	• Sealing ring		
941666	1	• Felt ring		
957171	4	• Gasket		
424616	1	• Gasket		
864758	1	• Gasket		
424619	1	• Gasket		
822575	6	• Sealing ring		
862589	1	• Gasket		
469830	6	• Rubber ring		
925057	3	• Rubber ring		
422130	1	• Gasket		
11996	3	• Gasket		
18677	4	• Gasket		
424621	1	• Gasket		
862595	3	• Gasket		
862602	1	• Gasket		
957181	4	• Gasket		
470383	6	• Sealing ring		
469846	7	• Sealing ring		
18706	11	• Gasket		
478505	1	• Gasket		(470745)
423352	1	• Gasket		
925278	4	• O-ring		
416033	3	• Sealing ring		
843584	2	• Sealing ring		
836746	1	• Sealing ring		
3827400	1	• Gasket		
925027	2	• O-ring		
925092	6	• O-ring		
947627	6	• Gasket		
947623	4	• Gasket		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
11992	4	• Gasket		
949656	2	• O-ring		
20441697	1	• Crankshaft seal		(3825164)
276156	1	Overhaul kit, oil pump		
	1	• Gear set		
	1	• Gear		
	1	• Stub		
941907	3	• Spring washer		
470347	4	• Bushing		
875461	1	Repair kit, circulation pump		SN-XXXXXXXXXXXX/213478
823484	1	• Shaft		
421306	1	• Wear ring		
1542870	1	• Ball bearing		
181538	1	• Ball bearing		
1660609	1	• Ball bearing		
914462	1	• Lock ring		
70913	1	• Deflector		
1545283	1	• Sealing ring		
951969	1	• Pin		
423138	1	• Gasket		
422171	1	• Gasket		
423351	1	• Gasket		
423352	1	• Gasket		
1542871	1	• Spacer sleeve		
876728	1	Repair kit, circulation pump		SNXXXXXXXXXXXX/213479-
181538	1	Ball bearing		
421082	1	Shaft		
914462	1	Lock ring		
951969	1	Pin		
1542870	1	Ball bearing		
1542871	1	Spacer sleeve		
1660609	1	Ball bearing		
1676432	1	Sealing ring		
8121826	1	Impeller		
275946	1	Repair kit, turbo		
	2	• Piston ring		
	1	• Piston ring		
	2	• Bearing		
	4	• Lock ring		
	1	• Sleeve		
	1	• O-ring		
	10	• Spring washer		
	4	• Washer		
1697906	1	• Bearing		
	1	• Nut		
	2	• Lock nut		
	1	• Lock ring		
876355	1	Gasket kit, turbo		
420641	1	• Gasket		
831622	4	• Gasket		
1543360	1	• Gasket		
190957	8	• Gasket		
470939	1	• Gasket		
11998	1	• Gasket		
942703	1	• Gasket		
424626	1	• Gasket		
925078	2	• O-ring		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
875737	1	Overhaul kit, sea water pump		1 1/4"
959931	5	• Screw		
826230	1	• Washer		(812959)
847230	2	• Lock ring		
812964	1	• Deflector		
11013	2	• Ball bearing		
825735	1	• Lock ring		
845795	1	• Sealing ring		
3829315	1	• Sealing ring		(812968)
875736	1	Impeller kit, seawater,bilge,flush-pump		1 1/4"
825728	1	• Gasket		
812966	1	• Sealing washer		
	1	• Impeller		
846111	1	• Gasket		
875814	1	Impeller kit, sea water pump		2"
845796	1	• Impeller		
825728	1	• Gasket		
812966	1	• Sealing washer		
875697	1	Impeller kit, bilge/flushing pump 2"		2"
825728	1	• Gasket		
	1	• Impeller		