



17267

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	847308	1	Starter motor		24V
2		1	• Drive bearing		
3	240453	1	• • Roller bearing		
4	240450	1	• • Sealing ring		
4A	240451	1	• • Spring		
5	240455	1	• • Bearing bushing		
6	240457	1	• Spacer washer		
7	240456	1	• Bearing housing		
8	848095	4	• Lock screw		
9		1	• Pin		
10	273517	1	• Gasket kit		
11		1	• • Sealing ring		
12		1	• • Sealing ring		
13		1	• • Screw		
14		1	• • Seal		
15		4	• • Seal		
16		8	• Screw		
17	243180	1	• Start gear		
18	1696396	1	• Nut		
19	240473	1	• Key		
20	244539	1	• Disc clutch		
21	6644414	1	• • Repair kit		
22		1	• • • Disc spring		
23		1	• • • Disc		
24		X	• • • Shim		
25		5	• • • Disc		
26		5	• • • Disc		
27		1	• • • Gear		
28		1	• • • Steel ring		
29		1	• • • Snap ring		
30		1	• • • Washer		
31		1	• • • Spring washer		
32		1	• Rotor		
33	243091	1	• • Needle bearing		
34	6212793	1	• Shaft		
35	6212617	1	• • Spring		
36	6212622	1	• • Ring		
37	184453	11	• • Ball		
38	240471	1	• • Lock ring		
39		1	• • Washer		
40	241904	X	• Shim		TH=0,20mm
	240486	X	• Shim		TH = 0,30mm
	240487	X	• Shim	SO	TH = 0,50mm
41		1	• Bearing		For starter motor marked -562.
42	240481	1	• • Bearing bushing		
43	240478	4	• • Brush spring		
44		1	• • Terminal screw		
45		1	• • Terminal screw		
46	6643672	1	• • Connector kit		
47		1	• • • Screw		
48		1	• • • Washer		
49		1	• • • O-ring		
50		1	• • • Washer		
51		2	• • • Spring washer		
52		2	• • • Nut		
53	3094494	1	• • Small parts kit		(6212792)
54		2	• • • Plate		
55		2	• • • Housing		
56		2	• • • O-ring		
57		1	• • • Housing		
58		2	• • • Washer		
59		4	• • • Spring washer		
60		2	• • • Nut		
61		2	• • • Nut		

REF	PART NO.	QTY	DESCRIPTION		NOTES
62		1	· · · Bushing		
63	6212621	1	· Carbon brush set	SO	REPL BY 3094854. For starter motor marked -562.
	3094854	1	· Carbon brush set		For starter motor marked 563-
64	6643679	4	· Screw		FOR 6212621
65	941905	8	· Spring washer		
66		1	· Screw		
		3	· Screw		
67	955892	4	· Washer		
68	955781	4	· Nut		
69	847987	1	· Cable		
70	847988	1	· Cable		
71		1	· Cover		
72		2	· Bolt		
73		2	· Washer		
74		2	· Gasket		
75		2	· Washer		
76	941906	2	· Spring washer		
77	956094	2	· Screw		
78		1	· Field winding		
79	241898	1	· Relay		
80	241897	1	· Actuator solenoid		
81	940090	3	· Washer		
82	955294	2	· Screw		
83	941907	2	· Spring washer		
84		1	· O-ring		
85		4	· Screw		