



17267

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	847308	1	Starter motor	24V
2		1	• Drive bearing	
3	240453	1	• • Roller bearing	
4	240450	1	• • Sealing ring	
4A	240451	1	• • Spring	
5	240455	1	• • Bearing bushing	
6	240457	1	• Spacer washer	
7	240456	1	• Bearing housing	
8	848095	4	• Lock screw	
9		1	• Pin	
10	273517	1	• Gasket kit	
11		1	• • Sealing ring	
12		1	• • Sealing ring	
13		1	• • Screw	
14		1	• • Seal	
15		4	• • Seal	
16		8	• Screw	
17	243180	1	• Start gear	
18	1696396	1	• Nut	
19	240473	1	• Key	
20	244539	1	• Disc clutch	
21	6644414	1	• • Repair kit	
22		1	• • • Disc spring	
23		1	• • • Disc	
24		X	• • • Shim	
25		5	• • • Disc	
26		5	• • • Disc	
27		1	• • • Gear	
28		1	• • • Steel ring	
29		1	• • • Snap ring	
30		1	• • • Washer	
31		1	• • • Spring washer	
32		1	• Rotor	
33	243091	1	• • Needle bearing	
34	6212793	1	• Shaft	
35	6212617	1	• • Spring	
36	6212622	1	• • Ring	
37	184453	11	• • Ball	
38	240471	1	• • Lock ring	
39		1	• • Washer	
40	241904	X	• Shim	TH=0,20mm
	240486	X	• Shim	TH = 0,30mm
	240487	X	• Shim	SO TH = 0,50mm
41		1	• Bearing	For starter motor marked -562.
42	240481	1	• • Bearing bushing	
43	240478	4	• • Brush spring	
44		1	• • Terminal screw	
45		1	• • Terminal screw	
46	6643672	1	• • Connector kit	
47		1	• • • Screw	
48		1	• • • Washer	
49		1	• • • O-ring	
50		1	• • • Washer	
51		2	• • • Spring washer	
52		2	• • • Nut	
53	3094494	1	• • Small parts kit	(6212792)
54		2	• • • Plate	
55		2	• • • Housing	
56		2	• • • O-ring	
57		1	• • • Housing	
58		2	• • • Washer	
59		4	• • • Spring washer	
60		2	• • • Nut	
61		2	• • • Nut	

REF	PART NO.	QTY	DESCRIPTION		NOTES
62		1	· · · Bushing		
63	6212621	1	· Carbon brush set	SO	REPL BY 3094854. For starter motor marked -562.
	3094854	1	· Carbon brush set		For starter motor marked 563-
64	6643679	4	· Screw		FOR 6212621
65	941905	8	· Spring washer		
66		1	· Screw		
		3	· Screw		
67	955892	4	· Washer		
68	955781	4	· Nut		
69	847987	1	· Cable		
70	847988	1	· Cable		
71		1	· Cover		
72		2	· Bolt		
73		2	· Washer		
74		2	· Gasket		
75		2	· Washer		
76	941906	2	· Spring washer		
77	956094	2	· Screw		
78		1	· Field winding		
79	241898	1	· Relay		
80	241897	1	· Actuator solenoid		
81	940090	3	· Washer		
82	955294	2	· Screw		
83	941907	2	· Spring washer		
84		1	· O-ring		
85		4	· Screw		