

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	478649	1	Oil pump	
2		1	 Housing 	
3	470347	2	Bushing Guide sleeve	Included in overhaul k
4	401146	2	· · Guide sleeve	
5	470247	1	Bracket Bushing	Included in everboul le
6 7	470347 191171	1	· · Bushing · · Pin	Included in overhaul k
8	191171	1	• Pivot pin	Included in overhaul k
9		1	Shaftwith gear	Included in overhaul k
10		1	· Gear	Included in overhaul k
11	478232	1	Drive gear	
12	955531	2	· Screw	
13	941907	2	Spring washer	Included in overhaul k
14	422047	1	· Gear	
15	422314	1	· · Bushing	
16	422313	1	Bearing sleeve	
17	941907	3	Spring washer	
18	940186		• Screw	
19	276156	1	Overhaul kit	SEE GROUP 99

