

PART NO.	QTY	DESCRIPTION	NOTES
275627	6	Cylinder liner kit	(275396)
	6	• CYLINDER LINER	
271157	6	• Sealing ring kit	
	6	• • SEAL RING	
	12	• • SEAL RING	
	6	• PISTON	
275084	6	• Piston ring kit	(275313)
	6	• • OIL RING	
	6	• • COMPRESSION RING	
	6	• • COMPRESSION RING	
417466	12	• Lock ring	
479873	6	• Piston pin	(422344)
422345	6	Piston pin	
422347	6	Piston pin	
270124	6	Big end bearing kit	STD D
270125	6	Big end bearing kit	
270126	6	Big end bearing kit	
270127	6	Big end bearing kit	
270128	6	Big end bearing kit	
270129	6	Big end bearing kit	
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	
270440	7	Main bearing kit	
270441	7	Main bearing kit	
270442	7	Main bearing kit	
270443	7	Main bearing kit	
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	
276760	1	Thrust washer kit	
276761	1	Thrust washer kit	
270789	6	Gasket kit, GASKET KIT CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	D = 11 MM
422414	12	• Sealing ring	D = 18 MM
422415	12	• Sealing ring	D = 32 MM
876401	1	Gasket kit, GASKET KIT RECONDITIONING	
11992	40	• Gasket	
11994	2	• Gasket	
11996	4	• Gasket	
11998	2	• Gasket	
18666	2	• Gasket	
969011	19	• Gasket	
18818	2	• Gasket	
400797	4	• O-ring	
975610	2	• O-ring	
416033	3	• Sealing ring	
420213	1	• Seal	
422130	1	• Gasket	
422171	1	• Gasket	
422626	1	• Gasket	
423123	1	• Sealing ring	
423127	1	• Gasket	
469823	3	Gasket	
469846	7	• Sealing ring	
468463	1	• Gasket	
862661	1	• Gasket	
862602	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
862594	2	• Gasket	
862598	1	• Gasket	
862592	2	• Gasket	
821349	1	• Gasket	
3825164	1	• Sealing ring	(849567)
862596	1	• Gasket	
862597	6	• Gasket	
836169	4	• Gasket	
424983	1	• Sealing ring	(469507)
907132	3	• Gasket	
925027	2	• O-ring	
925057	4	• Rubber ring	
925059	6	• O-ring	
940096	1	• Gasket	
424580	1	• Sealing ring	
941666	1	• Felt ring	
942703	1	• Gasket	
946729	2	• Gasket	
947281	2	• Gasket	
947620	2	• Gasket	
947624	4	• Gasket	
949656	8	• O-ring	
949657	3	• O-ring	
949658	1	• O-ring	
949660	1	• O-ring	
957171	5	• Gasket	
957173	6	• Gasket	
957181	3	• Gasket	
957184	2	• Washer	
1545696	1	• Gasket	
1545271	1	• Sealing ring	
876316	1	Gasket kit, GASKET KIT DECARBONIZING	
424693	6	• Gasket	
479260	6	• Seal	
946729	14	• Gasket	
478074	12	• Valve cap	
424694	6	• Gasket	
940096	1	• Gasket	
876643	1	Gasket kit, INLET/ EXHAUST MANIFOLD	
421324	1	• Gasket	
424619	1	• Gasket	
469508	1	• Sealing ring	
469829	6	• Rubber ring	
479107	6	• Gasket	
846923	2	• Sealing ring	
864722	1	• Sealing ring	
876322	1	Gasket kit, CONNECTION TURBO	
420641	1	• Gasket	
11998	1	• Gasket	
420643	1	• Gasket	
421324	1	• Gasket	
424619	1	• Gasket	
424630	1	• Gasket	
469508	1	• Sealing ring	
469601	1	• Sealing ring	
831622	1	• Gasket	
864722	1	• Sealing ring	
942703	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
947627	10	• Gasket	
949656	10	• O-ring	(925059)
925093	1	O-ring	
847650	1	Repair kit, REPAIR KIT BILGE/PUMP 846105	
		TURBO 846807	
838426	1	• O-ring	
838562	2	• Bushing	
838565	1	• Bearing	
845042	4	• Lock ring	
845045	4	• Piston ring	
845047	1	• Oil deflector	
845829	4	• Screw	
838568	4	• Washer	
848711	1	• Nut	
838570	8	• Screw	
847646	4	• Washer	
955269	6	• Screw	
844006	6	• Nut	
838578	3	• Segment	
847643	1	• O-ring	
276155	1	Overhaul kit, OIL PUMP 1545119	
424133	1	• Washer	
425183	1	• Gear	(469169)
	1	• SHAFT WITH GEAR	
910115	1	• Key	
470234	2	• Bushing	
876434	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
1542870	1	• Ball bearing	
181538	1	• Ball bearing	
422171	1	• Gasket	
1660609	1	• Ball bearing	
423127	1	• Gasket	
423138	1	• Gasket	
862596	1	• Gasket	
914462	1	• Lock ring	
951969	1	• Pin	
1542871	1	• Spacer sleeve	
421082	1	• Shaft	
1676432	1	• Sealing ring	
1698603	1	• Impeller	
875736	1	Impeller kit, IMPELLER KIT SEA WATER PUMP	
		IMPELLER	
825728	1	• Gasket	
812966	1	• Sealing washer	
846111	1	• Gasket	
875737	1	Overhaul kit, REPAIR KIT SEA WATER PUMP	
11013	2	• Ball bearing	
812959	1	• Washer	
812964	1	• Deflector	
812968	1	• Sealing ring	
825735	1	• Lock ring	
845795	1	• Sealing ring	
847229	5	• Screw	
847230	2	• Lock ring	

PART NO.	QTY	DESCRIPTION	NOTES
875758	1	Impeller kit, IMPELLER KIT BILGE PUMP,815293	
	1	• IMPELLER	
807582	1	• Gasket	
804781	2	• Sealing washer	
875736	1	Impeller kit, IMPELLER KIT FLUSHING PUMP,846104	
825728	1	• Gasket	
	1	• IMPELLER	
846111	1	• Gasket	
812966	1	• Sealing washer	
875697	1	Impeller kit, BILGE/FLUSHING PUMP	
825728	1	• Gasket	
	1	• IMPELLER	
845240	1	Small parts kit, SMALL PART KIT FUEL INJ. PUMP 846806	
941906	3	• Spring washer	
863370	1	• Gasket	
1698192	1	• Gasket	
240017	1	• Gasket	
18836	6	• Gasket	
941906	2	• Spring washer	
35168	1	• Key	
864299	1	• Sealing ring	
243299	1	• O-ring	
941906	4	• Spring washer	
941913	1	• Spring washer	
239990	6	• Lock ring	
241677	6	• Washer	
240422	12	• O-ring	
239993	6	• Gasket	
240001	6	• Gasket	