

**TMD100C**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275627	6	Cylinder liner kit		(275396)
2		6	· CYLINDER LINER		
3	271157	6	· Sealing ring kit	IK	
4	275084	6	· Piston ring kit	IK	
5			· PISTON		
6	479873	6	· Piston pin	IK	(422344)
7	417466	12	· Lock ring	IK	
8	422619	X	Shim		TH=0,20 mm. SHIMS TO ADJUST THE CYLINDER LINER LEVEL.
	422620	X	Shim		TH=0,30 mm. SHIMS TO ADJUST THE CYLINDER LINER LEVEL.
	422621	X	Shim		TH=0,50 mm. SHIMS TO ADJUST THE CYLINDER LINER LEVEL.
9	846731	6	Connecting rod		
10	1545479	12	· Screw		
11	1545302	6	· Bushing		
12	848767	1	Crankshaft		CLASS
13	422253	1	· Woodruff key		
14	978130	1	· Plug		
15	423080	1	Crankshaft gear		*
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
15A	423177	1	Oil deflector		EARLY TYPE
16	470595	1	Hub		
17	422124	1	Washer		
18	941494	1	Screw		
19	424525	1	Vibration damper		
20	956601	12	Screw		
21	270124	6	Big end bearing kit		STD D
	270125	6	Big end bearing kit		0.25 MM UNDER SIZE
	270126	6	Big end bearing kit		0.50 MM UNDER SIZE
	270127	6	Big end bearing kit		0.75 MM UNDER SIZE
	270128	6	Big end bearing kit		1.00 MM UNDER SIZE
	270129	6	Big end bearing kit		1.25 MM UNDER SIZE
22	270438	7	Main bearing kit		STD D
	270439	7	Main bearing kit		0.25 MM UNDER SIZE
	270440	7	Main bearing kit		0.50 MM UNDER SIZE
	270441	7	Main bearing kit		0.75 MM UNDER SIZE
	270442	7	Main bearing kit		1.00 MM UNDER SIZE
	270443	7	Main bearing kit		1.25 MM UNDER SIZE
23	276758	1	Thrust washer kit		STD D
	276759	1	Thrust washer kit		0.1 MM O.S
	276760	1	Thrust washer kit		0.2 MM O.S
	276761	1	Thrust washer kit		0.3 MM O.S
24	864402	1	Flywheel		(847168)
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
25	423082	1	· Gear ring		
26	941570	10	Screw		
27	467773	10	Washer		
28	823082	1	Pulley		3-GROOVES,158 mm
29	823083	1	Spacer ring		
30	959804	12	Screw		
31	941909	12	Spring washer		
32	837476	1	Pulley		4-GROOVES,182 MM
33	959188	12	Screw		
34	941909	12	Spring washer		