



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	468702	1	Cylinder block	
2	422426	1	· Pin	
3		7	· BEARING CAP	
4	423444	14	· Screw	
5	422076	1	· Bushing	
6	422077	1	· Bushing	
7	422078	1	· Bushing	
8	422079	1	· Bushing	
9	422080	1	· Bushing	
10	422081	1	· Bushing	
11	422082	1	· Bushing	
12	467367	5	· Plug	(467649)
13	469328	6	· Gasket	IK
14	952075	2	· Plug	
15	422369	7	· Plug	
16	821335	1	· Plug	
17	952077	1	· Plug	
18	468703	1	· Cover	
19	925060	1	· O-ring	
20	955524	2	· Screw	
21	941907	2	· Spring washer	
22	955083	3	Cap plug	
23	952077	4	Plug	
24	955082	4	Cap plug	
25	16318	5	Plug	
26	907132	5	Gasket	IK
27	948187	1	Plug	
28	18818	1	Gasket	IK
29	423120	2	Inspection cover	
30	467409	2	Gasket	IK
31	422541	4	Screw	
32	424342	4	Sealing ring	IK
33	824365	1	Crankcase ventilatio	
34	824343	1	Gasket	IK
35	824369	1	Splash plate	
36	823742	2	Screw	
37	424342	2	Sealing ring	IK
38	815239	1	Hose attachment	
39	842134	1	Tube	
40	954343	1	Elbow nipple	
41	74040	1	Hollow screw	
42	957175	2	Gasket	
43	947807	1	Nipple	
44	190130	1	Nipple	
45	949918	1	Drain cock	
46	836993	1	Nipple	SEE GROUP 2B
47	468539	6	Oil jet	
48	948587	6	Lock screw	
49	952075	1	Plug	
50	961892	1	Plug	
51	947621	1	Gasket	
52	842830	1	Delivery pipe	SEE GROUP 2B
53	190714	1	Hollow screw	SEE GROUP 2B
54	947624	2	Gasket	SEE GROUP 2B
55	956985	1	Nut	
56	956971	1	Ferrule	
57	192639	1	Nipple	
58	947624	1	Gasket	
59	843529	1	Housing	
60	949659	2	O-ring	
61	468838	1	Valve	
62	940094	2	Screw	
63	941906	2	Spring washer	
64	952629	1	Clamp	

REF	PART NO.	QTY	DESCRIPTION	NOTES
65	940100	1	Screw	
66	955525	2	Screw	
67	941907	2	Spring washer	
68	823752	1		
69	955561	2	Screw	
70	940280	2	Spring washer	