



**CIRCULATION PUMP AND DRIVE DEVICE WITH INSTALLATION  
COMPONENTS: TD120BHC**

**02B**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875648	1	Water pump		
2	823484	1	· Shaft	IK	
3	421306	1	· Wear ring	IK	
4	1545283	1	· Sealing ring	IK	
5	70913	1	· Deflector	IK	
6	181670	1	· Ball bearing	IK	
7	846685	1	Flange		
8	422171	1	Gasket	IK	
9	955524	3	Screw		
9A	941907	3	Spring washer		
10	423351	1	Gasket	IK	
11	955536	5	Screw		
12	955542	2	Screw		
13	942336	7	Spring washer		
14	423352	1	Gasket	IK	02B-0450
15	822548	1	Pulley		
16	181538	1	Ball bearing	IK	
17	422202	1	Spacer sleeve		
18	1542870	1	Ball bearing	IK	
20	836805	1	Companion flange		
21	951969	1	Pin	IK	
22	940159	4	Screw		
23	941907	4	Spring washer		
24	822567	1	Adjuster arm		
25	822551	1	Pulley		
26	1544092	1	Ball bearing		
27	914533	1	Snap ring		
28	914462	1	Lock ring		
29	953353	1	Stud		
30	941911	1	Spring washer		
31	955828	1	Nut		
32		1	DRIVE DEVICE		
33	837703	1	· Bearing housing		
34	837704	1	· Gear		
35	837705	1	· Oil deflector		
36	837706	1	· Spacer sleeve		
37	183731	2	· Ball bearing		
38	958856	1	· Sealing ring		
39	909867	1	· Key		
40	837707	1	· Hub		
41	190418	1	· O-ring		
42	947170	1	· Gasket		
43	837708	1	· Washer		
44	949399	1	· Nut		
45	842769	1	Pulley		
46	955534	4	Screw		
47	942336	4	Spring washer		
48	953280	2	Stud		L = 120 MM
	953257	1	Stud		L = 35 MM
49	942336	3	Spring washer		
50	955827	3	Nut		
51	949660	1	O-ring		
52	844625	1	Hollow screw		
53	947620	2	Gasket		
54	837711	1	Tube		
55	837709	1	Hollow screw		
56	11994	1	Gasket		
57	420416	1	Protecting plate		
58	952077	2	Plug		
59	958349	1	V-belt set, CIRCULATION PUMP		
60	1542871	1	Spacer sleeve	IK	
	875461		Repair kit, CIRCULATION PUMP		SEE GROUP 10A

REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
60						