



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	421074	1	Bearing housing		
2	424580	1	Sealing ring		
3	422073	1	Shaft		
4	11013	1	Ball bearing		
5	469364	1	Gear		
6	469363	1	Stop ring		
7	181577	1	Ball bearing		
8	423074	1	Washer		
9	940100	6	Screw		
10	421415	3	Lock washer		
11	950586	1	Pin		
12	422329	1	Woodruff key		
13	423079	1	Gear		SEE GROUP 2A
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
14	102056	3	Screw		
15	467052	1	Lock washer		
16	467055	3	Washer		
17	423123	1	Sealing ring		
18	955525	4	Screw		L = 25 MM
	955527	1	Screw		L = 57 MM
19	941907	5	Spring washer		
20	422643	1	Cover		
21	422130	1	Gasket		
22	953224	2	Stud		
23	955825	2	Nut		
24	941906	2	Spring washer		
25	471383	1	Companion flange		
26	471367	1	Intermediate section		
27	471312	1	Companion flange		
28	417512	6	Dog clutch disc		
29	946470	2	Flange screw		
30	946470	2	Flange screw		
31	946470	4	Flange screw		
32	945408	8	Flange nut		
33	955896	8	Washer		
34	960141	2	Washer		
35	963245	1	Screw		
36	960148	1	Washer		
37	471311	8	Sleeve		
38	822875	1	Pump coupling guard		
39	955894	1	Washer		