



6642

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	422622	1	Timing gear casing		
2	941510	1	· Pin		
3	941511	1	· Pin		
4	354671	1	Tachometer sensor		SEE GROUP 3
5	925059	1	O-ring		
6	468557	1	Gasket		
7	941572	5	Lock washer		
8	423080	1	Crankshaft gear	02A-0325	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
9	422253	1	Woodruff key		
10	423177	1	Oil deflector		
11	422766	1	Spindle		
12	467461	1	Drive		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
13	467529	1	Thrust washer		
14	942180	3	Washer		
15	468738	3	Screw		
16	423079	1	Gear	02A-0475	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
17	950588	1	Pin		
18	467055	3	Washer		
19	467052	1	Lock washer		
20	102056	3	Screw		
21	423079	1	Gear		SEE GROUP 2C
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
22	422047	1	Gear	02A-1275	
23	420183	1	Cover		
24	862591	1	Gasket		
25	940115	2	Screw		
26	942336	2	Spring washer		
27	823637	1	Cover		
28	941666	1	· Felt ring		
29	469507	1	· Sealing ring		
30	422626	1	Gasket		
31	940162	10	Screw		
32	942336	20	Spring washer		
33	955538	2	Screw		
34	955541	2	Screw		
35	955544	6	Screw		
36	420183	1	Cover		
37	420213	1	Seal		
38	940115	2	Screw		
39	942336	2	Spring washer		
42	941939	4	Screw		
43	955537	1	Screw		
44	467528	1	Bearing shield		
45	420178	1	Cover		
46	975610	1	O-ring		
47	955576	3	Screw		
48	941911	3	Spring washer		
49		1	CIRCULATION PUMP		SEE GROUP 2B
50		1	FUEL INJECTION PUMP		SEE GROUP 2C
51	823111	1	Sealing cover		
52	1664473	1	O-ring		
53	953280	2	Stud		L = 120 MM
	953257	1	Stud		L = 35 MM
54	942336	3	Spring washer		
55	955827	3	Nut		