

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	470343	1	Oil pump	REPL BY 478285
2		1	· HOUSING	
3	470347	2	· · Bushing	IK
4	401146	2	· · Guide sleeve	
5	470349	1	· Bracket	
6	470347	2	· · Bushing	IK
7	191171	1	· Pin	
8		1	· BEARING PIN	IK
9		1	· SHAFT WITH GEAR	IK
10		1	· GEAR	IK
11	478232	1	· Drive gear	(470356)
12	910115	1	· Key	EARLY TYPE
13	955531	2	· Screw	
14	941907	2	· Spring washer	
15	422047	1	· Gear	
15A	422314	1	· · Bushing	
16	422313	1	· Bearing sleeve	
17	422315	1	· Lock washer	
18	940186	3	· Screw	
19	470357	1	· Washer	
	271273	1	Repair kit	SEE GROUP 10A
	275757	1	Repair kit	REPLACED BY OIL PUMP KIT 271273 AND GEAR 478232