



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275627	6	Cylinder liner kit		
2	271158	6	• Sealing ring kit	IK	
3	275084	6	• Piston ring kit	IK	
4	422344	6	• Piston pin	IK	STD D
	422345	6	• Piston pin	IK	0.05 MM O.S
	422347	6	• Piston pin	IK	0.20 MM O.S
5	417466	12	• Lock ring	IK	
6	846731	6	Connecting rod		
7	1545302	6	• Bushing		
8	1545479	12	• Screw		
9	848767	1	Crankshaft		
10	422253	1	• Woodruff key		
11	423080	1	Crankshaft gear	02A-0825	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
12	423177	1	Oil deflector		
13	470595	1	Hub		
14	422124	1	Washer		
15	941494	1	Screw		
16	424525	1	Vibration damper		
17	956601	12	Screw		
18	270124	6	Big end bearing kit		STD D
	270125	6	Big end bearing kit		0.25 MM U.S
	270126	6	Big end bearing kit		0.50 MM U.S
	270127	6	Big end bearing kit		0.75 MM U.S
	270128	6	Big end bearing kit		1.00 MM U.S
	270129	6	Big end bearing kit		1.25 MM U.S
19		7	BEARING CAP	02A-0175	
20	270438	7	Main bearing kit		STD D
	270439	7	Main bearing kit		0.25 MM U.S
	270440	7	Main bearing kit		0.50 MM U.S
	270441	7	Main bearing kit		0.75 MM U.S
	270442	7	Main bearing kit		1.00 MM U.S
	270443	7	Main bearing kit		1.25 MM U.S
21	276758	1	Thrust washer kit		STD D
	276759	1	Thrust washer kit		0.1 MM O.S
	276760	1	Thrust washer kit		0.2 MM O.S
	270761	1			0.3 MM O.S
22	864402	1	Flywheel		
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
23	423082	1	• Gear ring		
24	941570	10	Screw		
25	467773	10	Washer		
26	422619	X	Shim		TH = 0.20 MM
	422620	X	Shim		TH = 0.30 MM
	422621	X	Shim		TH = 0.50 MM