

25



Turbocharger, Components: 3825414, 3826914, 3827914

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	PART NO. 3825414 3826914 3827914 	QTY 1 1 1 1 1 1 1 1 1 1 1 1 1	DESCRIPTION Turbocharger Turbocharger Turbocharger • Turbine housing • Compressor housing • Rotor unit • Bearing housing • Heat shield • Bushing • Lock ring • Piston ring • Oil deflector • Turbine rotor • Compressor wheel • Thrust washer	NOTES REPL BY 3826914 REPL BY 3827914 Included in repair kit 3830711 Included in repair kit 3830711
2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	3826914	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	Turbocharger Turbocharger • Turbine housing • Compressor housing • Rotor unit • Bearing housing • Heat shield • Bushing • Lock ring • Piston ring • Oil deflector • Turbine rotor • Compressor wheel • Thrust washer	REPL BY 3827914
3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20		$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	Turbocharger • Turbine housing • Compressor housing • Rotor unit • Bearing housing • Heat shield • Bushing • Lock ring • Piston ring • Oil deflector • Turbine rotor • Compressor wheel • Thrust washer	Included in repair kit 3830711 Included in repair kit 3830711 Included in repair kit 3830711 Included in repair kit 3830711
3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20		$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	 Turbine housing Compressor housing Rotor unit Bearing housing Heat shield Bushing Lock ring Lock ring Piston ring Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711 Included in repair kit 3830711
3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20		$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	 Compressor housing Rotor unit Bearing housing Heat shield Bushing Lock ring Lock ring Piston ring Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711 Included in repair kit 3830711
4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20		$ \begin{array}{c} 1\\ 1\\ 1\\ 2\\ 4\\ 1\\ 1\\ 1\\ 1\\ 2\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	 Rotor unit Bearing housing Heat shield Bushing Lock ring Lock ring Piston ring Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711 Included in repair kit 3830711
5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20		1 1 2 4 1 1 1 1 1 2 1 1 1	 Bearing housing Heat shield Bushing Lock ring Piston ring Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711 Included in repair kit 3830711
6 7 8 9 10 11 12 13 14 15 16 17 18 19 20		1 2 4 1 1 1 1 1 2 1 1 1	 Heat shield Bushing Lock ring Piston ring Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711 Included in repair kit 3830711
7 8 9 10 11 12 13 14 15 16 17 18 19 20		2 4 1 1 1 1 2 1 1 1	 Bushing Lock ring Piston ring Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711 Included in repair kit 3830711
8 9 10 11 12 13 14 15 16 17 18 19 20		4 1 1 1 1 2 1 1 1	 Lock ring Piston ring Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711 Included in repair kit 3830711
9 10 11 12 13 14 15 16 17 18 19 20		1 1 1 1 2 1 1	 Piston ring Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711
10 11 12 13 14 15 16 17 18 19 20		1 1 1 2 1 1	 Thrust bearing Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve 	Included in repair kit 3830711 Included in repair kit 3830711
11 12 13 14 15 16 17 18 19 20		1 1 2 1 1	Oil deflector Turbine rotor Compressor wheel Thrust washer Sleeve	Included in repair kit 3830711
12 13 14 15 16 17 18 19 20		1 1 2 1 1	• • Turbine rotor • • Compressor wheel • • Thrust washer • • Sleeve	
13 14 15 16 17 18 19 20		1 2 1 1	Compressor wheel Thrust washer Sleeve	
14 15 16 17 18 19 20		2 1 1	• Thrust washer • Sleeve	
15 16 17 18 19 20		1 1	· · Sleeve	
16 17 18 19 20		1		
17 18 19 20				
18 19 20		1	• • Bushing	
18 19 20			· · Seal	
19 20		1	• • Nut	Included in repair kit 3830711
20		1	Pressure plate	
		4	· · Screw	Included in repair kit 3830711
21		2	• • Piston ring	Included in repair kit 3830711
22		1	· · O-ring	Included in repair kit 3830711
23		8	Screw	
24		4	• Washer	
25			• Screw	Included in repair kit 3830711
26		4	Segment	
27	847643	1	• O-ring	Included in repair kit 3830711
28	3827757	1	• Valve	
			· Gasket	
29	864778	1	Gasket	
30	942001	3	Screw	
31	3827545	1	Feed line	
32	74033	2	Hollow screw	
33	947620	4	· Gasket	
34	3827752	1	Overhaul kit	
	0 - 25 - 3518		17021	Upd: 21 NOV 20

