



6996

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|-----------------------|-------------|
| 1 | 847306 | 1 | Starter motor | 14V, 60A |
| 2 | | 1 | • Drive bearing | |
| 3 | 240453 | 1 | • • Roller bearing | |
| 4 | 240450 | 1 | • • Sealing ring | |
| 5 | 240455 | 1 | • • Bearing bushing | |
| 6 | 240457 | 1 | • Spacer washer | |
| 7 | 240456 | 1 | • Bearing housing | |
| 8 | 848095 | 4 | • Lock screw | |
| 9 | | 1 | • Pin | |
| 10 | 273517 | 1 | • Gasket kit | |
| 11 | | 1 | • • Sealing ring | |
| 12 | | 1 | • • Sealing ring | |
| 13 | | 1 | • • Screw | |
| 14 | | 1 | • • Seal | |
| 15 | | 4 | • • Seal | |
| 16 | | 8 | • Screw | |
| 17 | 11994396 | 1 | • Start gear | (6643675) |
| 18 | 1696396 | 1 | • Nut | |
| 19 | 240473 | 1 | • Key | |
| 20 | 244539 | 1 | • Disc clutch | |
| 21 | 6644414 | 1 | • • Repair kit | |
| 22 | | 1 | • • • Disc spring | |
| 23 | | 1 | • • • Disc | |
| 24 | | X | • • • Shim | |
| 25 | | 5 | • • • Disc | |
| 26 | | 5 | • • • Disc | |
| 27 | | 1 | • • • Gear | |
| 28 | | 1 | • • • Steel ring | |
| 29 | | 1 | • • • Snap ring | |
| 30 | | 1 | • • • Washer | |
| 31 | | 1 | • • • Spring washer | |
| 32 | | 1 | • Rotor | |
| 33 | 243091 | 1 | • • Needle bearing | |
| 34 | 6643680 | 1 | • Shaft | |
| 35 | 6212617 | 1 | • • Spring | |
| 36 | 6212622 | 1 | • • Ring | |
| 37 | 184453 | 11 | • • Ball | |
| 38 | 240471 | 1 | • • Lock ring | |
| 39 | | 1 | • • Washer | |
| 40 | 241904 | X | • Shim | TH=0,20mm |
| | 240486 | X | • Shim | TH = 0,30mm |
| | 240487 | X | • Shim | TH = 0,50mm |
| 41 | | 1 | • Commutator bearing | |
| 42 | 240481 | 1 | • • Bearing bushing | |
| 43 | 240478 | 4 | • • Brush spring | |
| 44 | | 1 | • • Terminal screw | |
| 45 | | 1 | • • Connecting bolt | |
| 46 | 6643672 | 1 | • • Connector kit | |
| 47 | | 1 | • • • Screw | |
| 48 | | 1 | • • • Washer | |
| 49 | | 1 | • • • O-ring | |
| 50 | | 1 | • • • Washer | |
| 51 | | 2 | • • • Snap ring | |
| 52 | | 2 | • • • Nut | |
| 53 | 6212792 | 2 | • • Repair kit | (6212792) |
| 54 | | 2 | • • • Plate | |
| 55 | | 2 | • • • Plate | |
| 56 | | 2 | • • • O-ring | |
| 57 | | 1 | • • • Isolation plate | |
| 58 | | 2 | • • • Washer | |
| 59 | | 4 | • • • Snap ring | |
| 60 | | 2 | • • • Nut | |
| 61 | | 2 | • • • Nut | |
| 62 | | 1 | • • • Bushing | |

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|---------------------|-------|
| 63 | 6643685 | 1 | · Carbon brush set | |
| 64 | 6643679 | 4 | · Screw | |
| | | 4 | · Screw | |
| 65 | 941905 | 8 | · Spring washer | |
| 66 | 6643677 | 1 | · Stud | |
| 67 | 955892 | 4 | · Washer | |
| 68 | 955781 | 4 | · Nut | |
| 69 | 847987 | 1 | · Cable | |
| 70 | 847988 | 1 | · Cable | |
| 71 | 240496 | 1 | · Protecting casing | |
| 72 | | 2 | · Bolt | |
| 73 | | 2 | · Washer | |
| 74 | 72202 | 2 | · Gasket | |
| 75 | 72201 | 2 | · Washer | |
| 76 | 941906 | 2 | · Spring washer | |
| 77 | 956094 | 2 | · Screw | |
| 78 | | 1 | · Field winding | |
| 79 | 847986 | 1 | · Relay | |
| 80 | 844409 | 1 | · Relay | |
| 81 | 940090 | 3 | · Washer | |
| 82 | 955294 | 2 | · Screw | |
| 83 | 941907 | 2 | · Spring washer | |