



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	421413	1	Timing gear casing		
2	941511	1	Pin		
3	941510	1	Pin		
4	354671	1	Tachometer sensor		SEE GROUP 3
5	925059	1	O-ring	IK	
6	421057	1	Gasket	IK	
7	421080	1	Crankshaft gear	02A-0610	
8	422253	1	Woodruff key	02A-0610	
9	420172	1	Oil deflector	02A-0610	
10	467463	1	Bearing spindle		
11	467461	1	Drive		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
12	467529	1	Thrust washer		
13	467528	1	Bearing shield		
14	422316	3	Screw		
15	942180	3	Washer		
16	421079	1	Gear	02A-0750	
17	950588	1	Pin	02A-0750	
18	467055	3	Washer	02A-0750	
19	467052	1	Lock washer	02A-0750	
20	940128	3	Screw, SCREW		
				02A-0750	
21	421079	1	Gear		SEE GROUP 2C
22		1	GEAR, OIL PUMP		INCL. IN OIL PUMP
23		1	GEAR, SEA WATER PUMP		SEE GROUP 2B
24	896632	1	Cover		
25	942083	1	· Seal	IK	
26	471055	1	· Sealing ring	IK	
27	421061	1	Gasket	IK	
28	955530	1	Screw		L = 83 MM
	955532	5	Screw		L = 95 MM
29	940186	10	Screw		L = 38 MM
	955526	4	Screw		L = 51 MM
30	941907	21	Spring washer		
31	420183	1	Cover		
32	420213	1	Seal	IK	
33	940115	2	Screw		
34	942336	2	Spring washer		
35	940097	2	Washer		
36	420183	1	Cover		
37	820751	1	Gasket	IK	
38	940115	2	Screw		
39	942336	2	Spring washer		
40	955525	5	Screw		
41	941571	5	Lock washer		
42		1	FUEL INJECTION PUMP		SEE GROUP 2C
43		1	CIRCULATION PUMP		SEE GROUP 2B
44		1	EXTRA DRIVE DEVICE		SEE GROUP 9
45	420178	1	Cover		
46	413619	1	Gasket	IK	
47	955576	3	Screw		
48	941911	3	Spring washer		