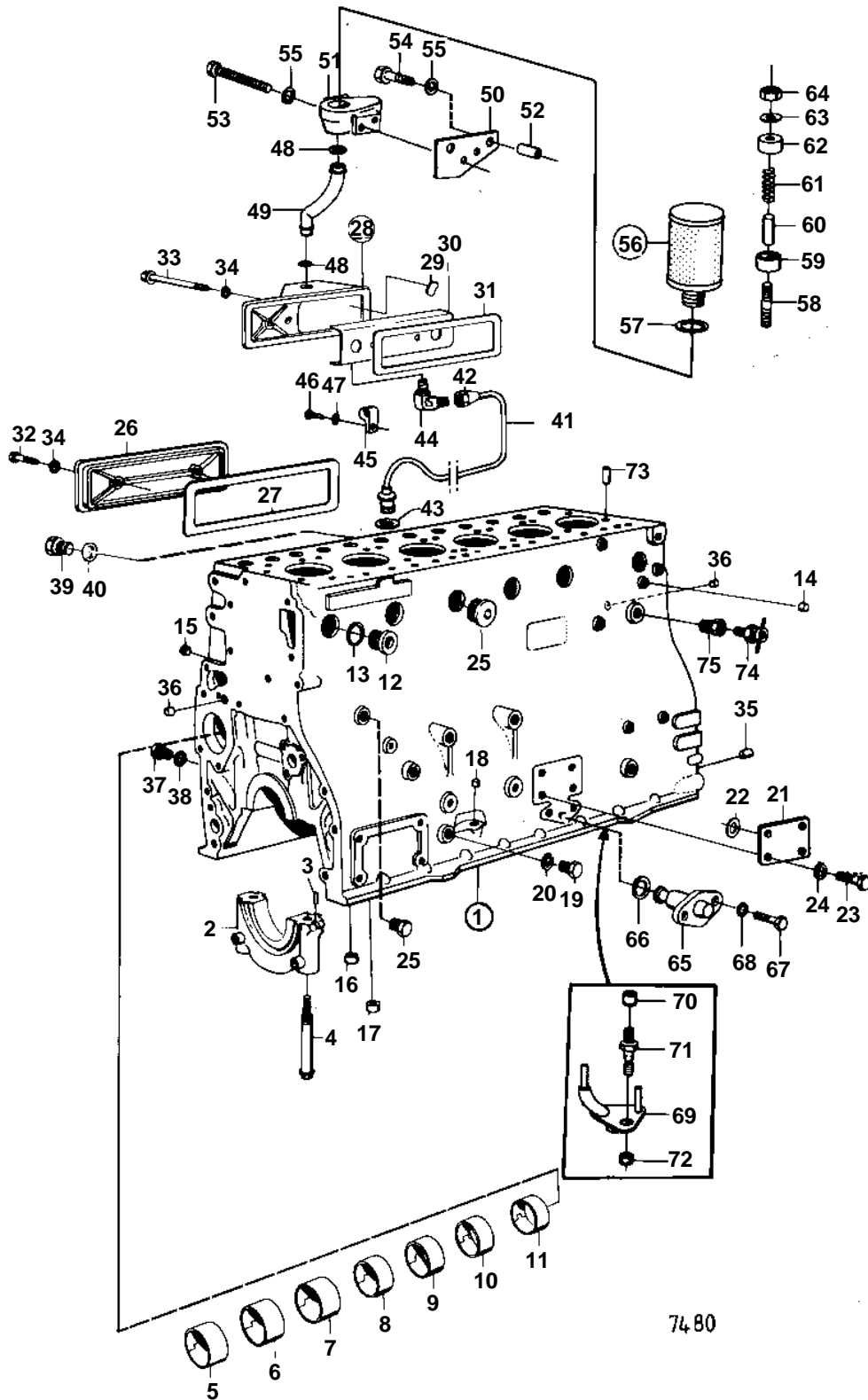


TAMD70D,AQD70D



TAMD70D,AQD70D

| REF | PART NO. | QTY | DESCRIPTION          | NOTES               |
|-----|----------|-----|----------------------|---------------------|
| 1   | 466830   | 1   | Cylinder block       | SPARE PART VERSION. |
| 2   |          | 7   | · BEARING CAP        |                     |
| 3   | 422426   | 1   | · Pin                |                     |
| 4   | 421153   | 14  | · Screw              |                     |
| 5   | 422076   | 1   | · Bushing            |                     |
| 6   | 422077   | 1   | · Bushing            |                     |
| 7   | 422078   | 1   | · Bushing            |                     |
| 8   | 422079   | 1   | · Bushing            |                     |
| 9   | 422080   | 1   | · Bushing            |                     |
| 10  | 422081   | 1   | · Bushing            |                     |
| 11  | 422082   | 1   | · Bushing            |                     |
| 12  | 467367   | 6   | · Plug               |                     |
| 13  | 469328   | 6   | · Gasket             | IK                  |
| 14  | 952075   | 1   | · Plug               |                     |
| 15  | 422369   | 7   | · Plug               |                     |
| 16  | 955079   | 1   | · Cap plug           |                     |
| 17  | 952075   | 2   | · Plug               |                     |
| 18  | 955082   | 2   | · Cap plug           |                     |
| 19  | 952077   | 3   | · Plug               |                     |
| 20  | 18677    | 3   | · Gasket             | IK                  |
| 21  | 837510   | 1   | · Cover              |                     |
| 22  | 955994   | 2   | · O-ring             |                     |
| 23  | 955534   | 4   | · Screw              |                     |
| 24  | 942336   | 4   | · Spring washer      |                     |
| 25  | 952077   | 2   | · Plug               |                     |
| 26  | 420120   | 1   | Inspection cover     |                     |
| 27  | 421121   | 1   | Gasket               | IK                  |
| 28  | 824351   | 1   | Crankcase ventilatio |                     |
| 29  | 192211   | 1   | · Plug               |                     |
| 30  | 824382   | 1   | Splash plate         |                     |
| 31  | 824381   | 1   | Gasket               | IK                  |
| 32  | 422541   | 3   | Screw                |                     |
| 33  | 823742   | 1   | Screw                |                     |
| 34  | 469846   | 4   | Sealing ring         | IK                  |
| 35  | 191171   | 2   | Pin                  |                     |
| 36  | 955082   | 3   | Cap plug             |                     |
| 37  | 941959   | 1   | Plug                 |                     |
| 38  | 18818    | 1   | Gasket               | IK                  |
| 39  | 16318    | 2   | Plug                 |                     |
| 40  | 907132   | 2   | Gasket               | IK                  |
| 41  | 824481   | 1   | Oil pipe             |                     |
| 42  | 954321   | 1   | · Cap nut            |                     |
| 43  | 955983   | 1   | · O-ring             |                     |
| 44  | 954342   | 1   | Elbow union          |                     |
| 45  | 18301    | 1   | Clamp                |                     |
| 46  | 955523   | 1   | Screw                |                     |
| 47  | 941907   | 1   | Spring washer        |                     |
| 48  | 421158   | 2   | Sealing ring         |                     |
| 49  | 843943   | 1   | Tube                 |                     |
| 50  | 843951   | 1   | Anchorage            |                     |
| 51  | 843356   | 1   | Housing              |                     |
| 52  | 826652   | 2   | Spacer sleeve        |                     |
| 53  | 955531   | 2   | Screw                | L = 89 MM           |
| 54  | 955529   | 2   | Screw                | L = 76 MM           |
| 55  | 941907   | 4   | Spring washer        |                     |
| 56  | 876069   | 1   | Filter               | IK                  |
| 57  | 843449   | 1   | · Gasket             |                     |
| 58  | 924058   | 1   | Stud                 |                     |
| 59  | 842972   | 1   | Valve disc           |                     |
| 60  | 842974   | 1   | Spacer sleeve        |                     |
| 61  | 843301   | 1   | Spring               |                     |
| 62  | 842975   | 1   | Cover                |                     |
| 63  | 421158   | 1   | Sealing ring         |                     |

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Upd: 22 NOV 2005

TAMD70D, AQD70D, TAMD70E

**VOLVO**  
**PENTA**

TAMD70D,AQD70D

| REF | PART NO. | QTY | DESCRIPTION   | NOTES |
|-----|----------|-----|---------------|-------|
| 64  | 963105   | 1   | Nut           |       |
| 65  | 466450   | 1   | Valve         |       |
| 66  | 949659   | 1   | O-ring        |       |
| 67  | 955513   | 2   | Screw         |       |
| 68  | 941906   | 2   | Spring washer |       |
| 69  | 466836   | 6   | Nozzle        |       |
| 70  | 466874   | 6   | Sealing ring  |       |
| 71  | 466870   | 6   | Stud          |       |
| 72  | 945467   | 6   | Nut           |       |
| 73  | 949020   | 4   | Pin           |       |
| 74  | 947893   | 1   | Drain cock    |       |
| 75  | 190130   | 1   | Nipple        |       |