

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876527	6	Cylinder liner kit		
			Bulletin 44-28C	44-28C-EN	Cylinder Liner Kits D31,41,42
2	275751	6	• Sealing ring kit		
3	876528	6	• Piston ring kit		
4		6	• Piston		
5	422793	6	• Piston pin		
6	914519	12	• Lock ring		
7	1542072	6	Connecting rod		SN-2204208549
	860381	6	Connecting rod		SN2204208550-
8	1542076	6	• Bushing		SN-2204208549
	860194	6	• Bushing		SN2204208550-
9	1542077	12	• Screw		
10	1542078	12	• Nut		
11	876511	6	Big end bearing kit		STD
	876512	6	Big end bearing kit		U.S=0,25mm
	876513	6	Big end bearing kit		U.S=0,50mm
	876514	6	Big end bearing kit		U.S=0,75mm
12	860379	1	Crankshaft		
13	910118	1	• Woodruff key		
14	876515	6	Main bearing kit		STD
	876516	6	Main bearing kit		U.S=0,25mm
	876517	6	Main bearing kit		U.S=0,50mm
	876518	6	Main bearing kit		U.S=0,75mm
15	876519	1	Thrust bearing		STD
	876520	1	Thrust bearing		O.S=0,10mm/U.S=0,25mm
	876521	1	Thrust bearing		O.S=0,20mm/U.S=0,50mm
	876522	1	Thrust bearing		O.S=0,20mm/U.S=0,75mm
16		7	Main bearing cap	523	
17	861163	1	Flywheel		HS1A, (860377)
18	829462	1	Gear ring		
19	415311	1	• Sleeve		
21	1542093	1	Bolt plate		EARLY TYPE REPLACED BY 861671
22	1544147	8	Screw		EARLY TYPE. Use together with bolt plate 1542093.
	861671	1	Screw kit		LATE TYPE. The kit includes 8 ea screw.. Shall not be used together with bolt plate 1542093.
23	1542196	1	Hub		
24	420124	1	Washer		
25	470366	1	Screw		(1542149)
26	860944	1	Vibration damper		
27	965179	6	Flange screw		
28	859614	1	Pulley		SN-2204208023. For V-belt
28A	861540	1	Pulley		SN2204208024-. For multi-V-belt.
29	854753	1	Vibration damper		
30	946173	9	Flange screw		
31	872761	1	Bushing		
32	1542305	1	Gear		