



15670

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3825331	1	Timing gear casing		
2	978267	1	Screw		
3	978266	18	Screw		
4	960632	2	Plug		
5	947624	2	Gasket		
6	1161231	X	Sealant		304ml
	1161277	X	Sealant		10g
7	848784	1	Timing gear cover		
8	3825169	1	Sealing ring		
9	848843	1	Guide sleeve		
10	946470	5	Flange screw		M8x35mm
11	947760	13	Flange screw		M8x40mm
12	965182	2	Flange screw		M8x80mm
13	947790	4	Flange screw		M10x80mm
14	941911	7	Spring washer		
14A	971010	2	Screw		M14x130mm
14B	971012	5	Screw		M14x150mm. When belt guard for extra alternator is used, change 1pc screw to 1pc pin screw 968684 and 1pc nut 971073.
14C		5	Studengine mounts	5293	
14D		5	Nutengine mounts	5293	
15	468093	1	Cover, hydraulic pump		
16	468094	1	Sealing ring		
17	946329	2	Flange screw		
18	420178	2	Cover, seawater p+power take of		
19	975610	2	O-ring		
20	970993	2	Screw		L=25mm
21	966368	2	Flange screw		L=110mm
22	941911	2	Spring washer		
23	971097	2	Nut		
24	1543897	1	Idler gear		
25	1543917	2	Idler gear		
26	1543901	2	Bearing shield		TH=5,5mm
27	1556593	1	Bearing shield, idler gear-fuel inj pump		TH=7mm, YELLOW-MARKED
28	1543799	3	Spindle		
29	1543597	3	· Pin		
30	914459	3	· Lock ring		
31	1543598	3	Thrust washer		
32	1543900	3	Thrust washer		
33	471513	12	Screw		
34	3825384	1	Jet, cylinder block		