



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	1543000	1	Cylinder block	
2		1	· Cylinder block	
3		7	· Main bearing cap	
4	422426	8	· Pin	
5	1543412	14	· Flange screw	
6	1556514	1	· Bushing	
7	1556515	6	· Bushing	
8	1543491	1	· Cap	
9	965186	4	· Flange screw	L=50mm
10	965189	1	· Flange screw	L=90mm
11	965188	1	· Screw	L=70mm
12	952079	1	· Plug	
13	467367	4	· Plug	
14	469328	4	· Gasket	
15	1543693	1	· Guide sleeve	
16		1	Lift ironfront	
17	965191	3	Screw	
18		1	Lift ironrear	
19	968436	2	Flange screw	
20	1543693	6	Guide sleeve, cylinder head	
21	1543787	8	Spacer sleeve	
22	965192	28	Flange screw	
23	1556797	5	Stiffening plate	
24	1543589	4	Stiffening plate	
24A	1556670	1	Frame	SO
25	955083	2	Cap plug	D=14,5mm
26	967853	1	Cap plug	D=10,5mm
27	1543593	1	Cover	
28	967949	8	Screw	(965175)
29	1161231	X	Sealant	304ml
	1161277	X	Sealant	10g
30	1543486	1	Cover plate	
31	1543488	1	Cover plate	
32	469606	7	Sealing ring	
33	945444	18	Flange screw	L=25mm
	946470	1	Flange screw	L=35mm
34	946752	2	Flange screw	L=35mm
35	946778	1	Cap plug	D=17,5mm
36	191171	2	Pin, flywheel cover	
37	1546221	1	Sealing ring	
38	417588	1	Guide sleeve, fuel inj. pump	
39	479979	1	Plug, 1/8-NPTF	
40	968145	1	Plug, 3/8-NPTF	
41	942021	1	Elbow nipple	
42	949918	1	Drain cock	(947893)
43	848785	1	Nipple, water pipe-turbo	
44	968971	1	O-ring	
45	946173	2	Flange screw	
46	1542242	1	Cover	
47	1556430	6	Jet, piston cooling	
48	955981	6	· O-ring	
49	1556434	6	Stud	
50	948645	6	Lock nut	
51	943006	1	Plug	
52	954356	1	Cap nut	
53	191936	1	T-pipe, oil pipe-injection pump	