



16355

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876844	6	Cylinder liner kit		
2		6	· Cylinder liner		
3		6	· Piston		
4	1556939	6	· Piston pin		(1556401)
5	914532	12	· Snap ring		
6	270935	6	· Sealing ring kit		
7	1543507	6	· · Sealing ring		
8		6	· · Sealing ring		
9		12	· · Sealing ring		
		6	· · Sealing ring		
10	876831	6	· Piston ring kit		
			· Bulletin 47-05	47-05-EN	New Piston & Piston Rings
11		6	· · Compression ring		
12		6	· · Compression ring		
13		6	· · Oil scraper ring		
13A	1548125	X	Shim		TH=0,20mm. Shims to adjust the cylinder liner level.
	1548126	X	Shim		TH = 0,30mm. Shims to adjust the cylinder liner level.
	1548127	X	Shim		TH = 0,50mm. Shims to adjust the cylinder liner level.
14	1161231	X	Sealant		304ml
	1161277	X	Sealant		10g
15	865964	6	Connecting rod		CLASSIFIED
16	1543035	12	· Screw		
17	1556321	6	· Bushing		
18	270796	6	Big end bearing kit		STD D
	270797	6	Big end bearing kit		U.S=0,25mm
	270798	6	Big end bearing kit		U.S=0,51mm
	270799	6	Big end bearing kit		U.S=0,76mm
19	863792	1	Crankshaft		CLASSIFIED
20	978130	6	· Plug		
21	422253	1	· Woodruff key		
22	950645	1	· Pin		
23	270792	7	Main bearing kit		STD D
	270793	7	Main bearing kit		U.S=0,25mm
	270794	7	Main bearing kit		U.S=0,51mm
	270795	7	Main bearing kit		U.S=0,76mm
24	270929	1	Thrust washer kit		STD D
	270930	1	Thrust washer kit		O.S=0,10mm
	270931	1	Thrust washer kit		O.S=0,20mm
	270932	1	Thrust washer kit		O.S=0,30mm
25	1543444	1	Gear		
26	3825678	1	Flywheel		
27	8193939	1	· Gear ring		
28	849912	14	Screw		
29	1543563	14	Washer		
30	848851	1	Hub		
31	945512	1	O-ring		
32	1543834	2	Vibration damper		
33	422124	1	Washer		
34	862504	1	Screw		
35	3825949	1	Spacer		L=41mm
36	3829683	1	· Wear ring, crankshaft seal		
37	947790	12	Flange screw		L=80mm
38	925054	12	O-ring		O.D=14,1mm
39	3825885	1	Hub		L=66,5mm
40	3825886	2	Gasket		
41	973253	12	Screw		L=180mm
42	4956010	12	Washer		
43	955974	12	O-ring		O.D=15,1mm
44	3825893	1	V-belt pulley		3-GROOVES, D=190mm
	863288	1	Pulley		3-GROOVES, D=208mm. Replaced by 1ea pulley 863272 and 1ea wear ring 3829683.
45		1	· V-belt pulley		3-GROOVES, D=190mm
	863272	1	· Pulley		3-GROOVES, D=208mm
46	3829683	1	· Wear ring, crankshaft seal		

