



18166

| REF | PART NO. | QTY | DESCRIPTION          | SEE SEC. | NOTES            |
|-----|----------|-----|----------------------|----------|------------------|
| 1   | 1556330  | 1   | Water pump           |          |                  |
|     |          |     |                      | 1891     |                  |
|     | 8149980  | 1   | Circulation pump     |          |                  |
|     | 3803305  | 1   | Circ. pump, exch     |          | Exchange unit    |
|     |          |     |                      | 1891     |                  |
| 2   | 1543847  | 1   | Nipple               |          |                  |
| 3   | 966723   | 1   | Peg                  |          |                  |
| 4   | 1543891  | 1   | Hub                  |          |                  |
| 5   | 471555   | 1   | Screw                |          |                  |
| 6   | 1543923  | 1   | Washer               |          |                  |
| 7   | 863607   | 1   | Rear section         |          |                  |
| 8   | 925096   | 1   | O-ring               |          |                  |
| 9   | 945444   | 3   | Flange screw         |          |                  |
| 10  | 969189   | 2   | Flange screw         |          |                  |
| 11  | 925266   | 1   | O-ring               |          |                  |
| 12  | 965223   | 1   | Flange screw         |          |                  |
| 13  | 947790   | 2   | Flange screw         |          |                  |
| 14  |          | 1   | Retainerassy.        |          |                  |
| 15  | 1543539  | 1   | · Retainer           |          |                  |
| 16  | 1543908  | 1   | · Sealing ring       |          |                  |
| 17  | 946470   | 3   | Flange screw         |          |                  |
| 18  | 955894   | 3   | Washer               |          |                  |
| 19  | 866131   | 1   | Pipe                 |          |                  |
| 20  | 981749   | 1   | Plug                 |          |                  |
| 21  | 1556397  | 1   | Sealing ring         |          |                  |
| 22  | 1556412  | 1   | Ring                 |          |                  |
| 23  | 1556389  | 1   | Sealing ring         |          |                  |
| 24  | 965182   | 1   | Flange screw         |          |                  |
| 25  | 945444   | 1   | Flange screw         |          |                  |
| 26  | 3825918  | 1   | Cover                |          |                  |
| 27  | 981749   | 1   | Plug                 |          |                  |
| 28  | 945444   | 8   | Flange screw         |          |                  |
| 29  | 866569   | 1   | Return pipe          |          | HEAT EX.         |
| 30  | 3825562  | 1   | Return pipe          |          | K.C              |
| 31  |          | 1   | Connectorexpanstank  | 2708     | K.C              |
| 32  | 467716   | 1   | Elbow nipple         |          | K.C              |
|     | 467716   | 1   | Elbow nipple         |          | RADIATOR COOLING |
| 33  | 925073   | 3   | O-ring               |          |                  |
| 34  | 479956   | 1   | Plug                 |          |                  |
| 35  | 864883   | 1   | Connection pipe      |          |                  |
| 36  | 1543572  | 2   | Sealing ring         |          |                  |
| 37  | 849398   | 1   | Tube, by-pass        |          |                  |
| 38  | 25167    | 1   | Hollow screw         |          |                  |
| 39  | 969011   | 2   | Gasket               |          |                  |
| 40  | 849822   | 1   | Tube                 |          |                  |
| 41  | 956983   | 1   | Nut                  |          |                  |
| 42  | 956969   | 1   | Ferrule              |          |                  |
| 43  | 469846   | 1   | Sealing ring         |          |                  |
| 44  | 946671   | 4   | Flange screw         |          |                  |
| 45  | 1699830  | 1   | Coolant filter       |          |                  |
| 46  | 1661685  | 1   | Bracket              |          |                  |
|     |          |     |                      | 417      |                  |
| 47  | 866562   | 1   | Pipe                 |          | HEAT EX.         |
| 48  | 863599   | 2   | Sealing ring         |          | HEAT EX.         |
| 49  | 876843   | 1   | Thermostat housing   |          |                  |
| 50  |          | 1   | · Thermostat housing |          |                  |
| 51  | 18665    | 1   | · Gasket             |          |                  |
| 52  | 960628   | 1   | · Plug               |          |                  |
| 53  | 479979   | 1   | · Plug               |          |                  |
| 54  | 1544710  | 2   | · Sealing ring       |          |                  |
| 55  | 849843   | 1   | Cover                |          |                  |
| 56  | 1664473  | 1   | O-ring               |          |                  |
| 57  | 946173   | 4   | Flange screw         |          |                  |
| 58  | 914394   | 1   | Plug                 |          |                  |

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| 59  | 947629   | 1   | Gasket            |          |  |
| 60  | 955311   | 3   | Screw             |          |  |
| 61  | 941907   | 3   | Spring washer     |          |  |
| 62  | 966871   | 1   | Tap               |          |  |
| 63  | 1661993  | 2   | Thermostat        |          | 75°C   |
| 64  | 1544410  | 2   | Sealing ring      |          |  |
| 65  | 925078   | 1   | O-ring            |          |  |
| 66  | 866566   | 1   | Flange            | 1899     | HEAT EX.   |
| 67  | 3825917  | 1   | Connection flange |          | K.C  |
| 68  | 3830257  | 1   | Riser             |          | K.C  |
| 69  | 843584   | 1   | Sealing ring      |          | K.C  |
| 70  | 945444   | 4   | Flange screw      |          | K.C  |
| 71  |          | 1   | Collecting pipe   | 4677     |  |
| 72  | 3826099  | 1   | Protecting casing |          | No alternator.. Replaced by 1ea cover 3826801, 1ea retainer 1543539 and 3ea flange screw 965180. |
| 73  | 1543539  | 1   | Retainer          |          | No alternator.   |
| 74  | 3826801  | 1   | Cover             |          | No alternator.   |
| 75  | 965180   | 3   | Flange screw      |          | No alternator.   |
| 76  | 849739   | 1   | Coolant pipe      |          | Radiator cooling.  |
| 77  | 925255   | 1   | O-ring            |          | Radiator cooling.  |
| 81  | 3826949  | 1   | Connection pipe   |          | Radiator cooling.  |
| 82  | 925077   | 1   | O-ring            |          | Radiator cooling.  |
| 83  | 945444   | 2   | Flange screw      |          | Radiator cooling.  |