



18166

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	8149980	1	Circulation pump		
	3803305	1	Circ. pump, exch	1891	Exchange unit
2	1543847	1	Nipple		
3	966723	1	Peg		
4	1543891	1	Hub		
5	471555	1	Screw		
6	1543923	1	Washer		
7	863607	1	Rear section		
8	925096	1	O-ring		
9	945444	3	Flange screw		
10	969189	2	Flange screw		
11	925266	1	O-ring		
12	965223	1	Flange screw		
13	947790	2	Flange screw		
14		1	Retainerassy.		
15	1543539	1	· Retainer		
16	1543908	1	· Sealing ring		
17	946470	3	Flange screw		
18	955894	3	Washer		
19	866131	1	Pipe		
20	981749	1	Plug		
21	1556397	1	Sealing ring		
22	1556412	1	Ring		
23	1556389	1	Sealing ring		
24	965182	1	Flange screw		
25	945444	1	Flange screw		
26	3825918	1	Cover		
27	981749	1	Plug		
28	945444	8	Flange screw		
29	866569	1	Return pipe		HEAT EX.
30	3825562	1	Return pipe		K.C
31		1	Connectorexansion tank	2708	K.C
32	467716	1	Elbow nipple		K.C
33	925073	3	O-ring		
34	479956	1	Plug		
35	864883	1	Connection pipe		
36	1543572	2	Sealing ring		
37	849398	1	Tube, by-pass		
38	25167	1	Hollow screw		
39	969011	2	Gasket		
40	849822	1	Tube		
41	956983	1	Nut		
42	956969	1	Ferrule		
43	469846	1	Sealing ring		
44	946671	4	Flange screw		
45	1699830	1	Coolant filter		
46	1661685	1	Bracket	417	
47	866562	1	Pipe		HEAT EX.
48	863599	2	Sealing ring		HEAT EX.
49	876843	1	Thermostat housing		
50		1	· Thermostat housing		
51	18665	1	· Gasket		
52	960628	1	· Plug		
53	479979	1	· Plug		
54	1544710	2	· Sealing ring		
55	849843	1	Cover		
56	1664473	1	O-ring		
57	946173	4	Flange screw		
58	914394	1	Plug		

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59	947629	1	Gasket		
60	955311	3	Screw		
61	941907	3	Spring washer		
62	966871	1	Tap		
63	1661993	2	Thermostat		75°C
64	1544410	2	Sealing ring		
65	925078	1	O-ring		
66	866566	1	Flange	1899	HEAT EX.
67	3825917	1	Connection flange		K.C
68	3830257	1	Riser		K.C
69	843584	1	Sealing ring		K.C
70	945444	4	Flange screw		K.C
71		1	Collecting pipe	4677	
72	3826099	1	Protecting casing		No alternator.. Replaced by 1ea cover 3826801, 1ea retainer 1543539 and 3ea flange screw 965180.
73	1543539	1	Retainer		No alternator.
74	3826801	1	Cover		No alternator.
75	965180	3	Flange screw		No alternator.
76	849739	1	Coolant pipe		Radiator cooling.
77	925255	1	O-ring		Radiator cooling.
78	954343	1	Elbow nipple		For separately mounted (central-) heat exchanger and keel cooling.
79	863719	1	Tube, intercooler		For separately mounted (central-) heat exchanger and keel cooling.
80	942400	1	Clamp		For separately mounted (central-) heat exchanger and keel cooling.