

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|----------------------------------|----------|--|
| 876844 | 6 | Cylinder liner kit | | |
| | 6 | • Cylinder liner | | |
| | 6 | • Piston | | |
| 1556939 | 6 | • Piston pin | | (1556401) |
| 914532 | 12 | • Snap ring | | |
| 270935 | 6 | • Sealing ring kit | | |
| 1543507 | 6 | • • Sealing ring | | UPPER |
| | 6 | • • Sealing ring | | |
| | 12 | • • Sealing ring | | |
| | 6 | • • Sealing ring | | |
| 876831 | 6 | • Piston ring kit | | |
| | | • Bulletin 47-05 | 47-05-EN | New Piston & Piston Rings |
| | 6 | • • Compression ring | | |
| | 6 | • • Compression ring | | |
| | 6 | • • Oil scraper ring | | |
| 270792 | 7 | Main bearing kit | 1839 | STD |
| 270793 | 7 | Main bearing kit | | U.S=0,25mm |
| 270794 | 7 | Main bearing kit | | U.S=0,51mm |
| 270795 | 7 | Main bearing kit | | U.S=0,76mm |
| 270796 | 6 | Big end bearing kit | 1839 | STD |
| 270797 | 6 | Big end bearing kit | | U.S=0,25mm |
| 270798 | 6 | Big end bearing kit | | U.S=0,51mm |
| 270799 | 6 | Big end bearing kit | | U.S=0,76mm |
| 270929 | 1 | Thrust washer kit | 1839 | STD |
| 270930 | 1 | Thrust washer kit | | O.S=0,10mm |
| 270931 | 1 | Thrust washer kit | | O.S=0,20mm |
| 270932 | 1 | Thrust washer kit | | O.S=0,30mm |
| 276924 | 6 | Gasket kit, cylinder head | 1803 | (271085). Bring also 1 ea sealing ring 1543507 / cylinder. |
| 1543576 | 6 | • Sealing ring | | |
| 1543566 | 12 | • Sealing ring | | |
| 1543580 | 12 | • Sealing ring | | |
| 276836 | 6 | Copper sleeve kit, fuel injector | 1803 | |
| 1543223 | 6 | • Spray sleeve | | |
| 1543225 | 6 | • Sealing ring | | |
| 1543606 | 6 | • Ring | | |
| 1543574 | 6 | • O-ring | | |
| 876805 | 1 | Gasket kit | | For mounting of the inlet manifold. Bring also 4 ea sealing ring 3825197 |
| 1543172 | 6 | • Sealing ring | | |
| 863209 | 4 | • Sealing ring | | |
| 862583 | 1 | • Gasket | | |
| 842137 | 1 | • Gasket | | |
| 843584 | 1 | • Sealing ring | | |
| 421158 | 1 | • Sealing ring | | |
| 876806 | 1 | Gasket kit, exhaust manifold | 1131 | |
| 1161231 | 1 | Sealant | | |
| 949722 | 1 | • O-ring | | (925066) |
| 925076 | 1 | • Ring | | |
| 1543572 | 3 | • Sealing ring | | |
| 8130038 | 6 | • Gasket | | (3165748) |

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|---|----------|------------|
| 276150 | 1 | Overhaul kit, oil pump | 404 | |
| | 1 | • Shaftwith gear | | |
| | 1 | • Shaftwith gear | | |
| | 4 | • Bushing | | |
| 276636 | 1 | Overhaul kit, water pump | 1891 | |
| 968784 | 3 | • Set screw | | |
| 184744 | 1 | • Ball bearing | | |
| 914537 | 1 | • Lock ring | | |
| 1675920 | 1 | • Shaft | | |
| 184743 | 1 | • Roller bearing | | |
| 958811 | 1 | • Sealing ring | | |
| 1676432 | 1 | • Sealing ring | | |
| 1556331 | 1 | • Impeller | | |
| 1543188 | 1 | • Screw | | |
| 925096 | 1 | • O-ring | | |
| 1543908 | 1 | • Sealing ring | | |
| 925266 | 1 | • O-ring | | |
| 1556389 | 1 | • Sealing ring | | |
| 1556412 | 1 | • Ring | | |
| 1556397 | 1 | • Sealing ring | | |
| 1543172 | 1 | • Sealing ring | | |
| 1543580 | 2 | • Sealing ring | | |
| 1543577 | 1 | • Sealing ring | | |
| 975675 | 1 | • O-ring | | |
| 876594 | 1 | Repair kit, sea water pump 865241 | 1122 | |
| 11025 | 1 | • Ball bearing | | |
| 183121 | 1 | • Roller bearing | | |
| 863888 | 1 | • O-ring | | |
| 863894 | 1 | • Lock washer | | |
| 863896 | 1 | • Lock ring | | |
| 863897 | 1 | • Sealing ring | | |
| 863898 | 1 | • Sealing ring | | |
| 863900 | 1 | • Seal | | |
| 863901 | 1 | • Spacer sleeve | | |
| 863905 | 1 | • Snap ring | | |
| 865527 | 1 | • Shim | | TH=0,127mm |
| 865528 | 1 | • Shim | | TH=0,25mm |
| 865529 | 1 | • Shim | | TH=0,305mm |
| 865530 | 1 | • Shim | | TH=0,38mm |
| 941907 | 3 | • Spring washer | | |
| 955295 | 3 | • Screw | | |
| 875697 | 1 | Impeller kit, sea water pump 3825493 | 1107 | |
| 825728 | 1 | • Gasket | | |
| | 1 | • Impeller | | |

