

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
3826843	6	Cylinder liner kit	2142	
	6	• Cylinder liner		
270935	6	• Sealing ring kit		
1543507	6	• • Sealing ring		UPPER
	6	• • Sealing ring		
	12	• • Sealing ring		
	6	• • Sealing ring		
	6	• Piston		
3826935	6	• Piston ring kit		
	6	• • Compression ring		
	6	• • Compression ring		
	6	• • Oil scraper ring		
1556940	6	• Piston pin		(1556200)
914532	12	• Snap ring		
270792	7	Main bearing kit	2142	STD
270793	7	Main bearing kit		U.S=0,25mm
270794	7	Main bearing kit		U.S=0,50mm
270795	7	Main bearing kit		U.S=0,75mm
270796	6	Big end bearing kit	2142	STD
270797	6	Big end bearing kit		U.S=0,25mm
270798	6	Big end bearing kit		U.S=0,50mm
270799	6	Big end bearing kit		U.S=0,75mm
270929	1	Thrust washer kit	2142	STD
270930	1	Thrust washer kit		O.S=0,10mm
270931	1	Thrust washer kit		O.S=0,20mm
270932	1	Thrust washer kit		0,30mm OVER SIZE
271085	6	Gasket kit, cylinder head	2126	
1543576	6	• Sealing ring		
1543566	12	• Sealing ring		
1543580	12	• Sealing ring		
876805	1	Gasket kit, inlet pipe		
1543172	6	• Sealing ring		
863209	4	• Sealing ring		
862583	1	• Gasket		
842137	1	• Gasket		
843584	1	• Sealing ring		
421158	1	• Sealing ring		
876206	1	Gasket kit, exhaust manifold		
470939	1	• Gasket		
1161231	1	• Sealant		(849399)
925076	1	• Ring		
1543572	1	• Sealing ring		
1543577	6	• Sealing ring		
3165748	6	• Gasket		
876845	1	Gasket kit, intercooler	4381	SN-XXXXXXXXXX/19705
842137	1	• Gasket	4382	
848790	2	• Gasket	4381	TH = 1,0mm
		• Bulletin 47-03	47-03-EN	New Charge Air Cooler Kit
849817	1	• Gasket		
862583	1	• Gasket		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
863117	1	• Gasket		
863118	1	• Gasket		
863209	4	• Sealing ring		
863779	1	• Sealing ring		
865383	1	• Sealing strip		
925072	4	• O-ring		
3825197	4	• Sealing ring		USE 3EA FOR TAMD162
3828317	1	• Gasket		
863016	1	• Sealing ring		
876846	1	Gasket kit, intercooler	4381	SNXXXXXXXXXX/19706-. For mounting of the charge air cooler insert.
842137	1	• Gasket	4382	
849817	1	• Gasket		
862583	1	• Gasket		
863117	1	• Gasket		
863118	1	• Gasket		
863209	4	• Sealing ring		
863779	1	• Sealing ring		
865383	1	• Sealing strip		
925072	4	• O-ring		
3825197	4	• Sealing ring		USE 3EA FOR TAMD162
3825913	2	• Gasket	4381	TH = 0,6mm
3828317	1	• Gasket		
863016	1	• Sealing ring		
876804	1	Gasket kit, turbo connect.		For mounting of the inlet manifold. Bring also 4 pcs sealing rings 3825197 and 1 pc sealing ring 863016.
420641	1	• Gasket		
470939	1	• Gasket		
842913	2	• Sealing ring		
862637	2	• Gasket		
863353	1	• Gasket		
1543360	1	• Gasket		
863765	1	Repair kit, turbo		FOR 849820, 863703 866406, 866407, 866408, 3802104, 3826985
849687	1	• O-ring		
	4	• Segment		
	8	• Screw		
	1	• Thrust bearing		
	1	• O-ring		
	4	• Washer		
	1	• Nut		
	2	• Bushing		
	1	• Sealing ring		
	4	• Screw		
	3	• Segment		
	6	• Screw		
	4	• Lock ring		
	4	• Piston ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
276871	1	Repair kit, oil pump		FOR 1556730
	1	• Shaftwith gear		
	1	• Shaftwith gear		
	4	• Bushing		
876838	1	Gasket kit, for installation of injec		6ea o-rings 1543574, 1ea gasket kit 876838 and 876839 replace additional decarbonnating kit.
947620	19	• Gasket, leak off line		
1543751	6	• Sealing ring, valve cover		
876839	1	Gasket kit, valve adjustment	2126	Only together with 1 ea gasket kit 876838.. 6ea o-rings 1543574, 1ea gasket kit 876838 and 876839 replace additional decarbonnating kit.
1543581	6	• Gasket, valve cover		
1543582	6	• Damping ring, valve cover		
276836	1	Copper sleeve kit, fuel injector	2126	
1543223	1	• Spray sleeve		
1543225	1	• Sealing ring		
1543606	1	• Ring		
1543574	1	• O-ring		
276636	1	Overhaul kit, circulation pump	1516	FOR 1543380, 1556330
1675920	1	• Shaft		
958811	1	• Sealing ring		(469749)
184744	1	• Ball bearing		
184743	1	• Roller bearing		
914537	1	• Lock ring		
1543188	1	• Screw		
968784	3	• Set screw		
925096	1	• O-ring		
1543908	1	• Sealing ring		
925266	1	• O-ring		
975675	1	• O-ring		
1556397	1	• Sealing ring		
1556412	1	• Ring		
1543172	1	• Sealing ring		
1543580	1	• Sealing ring		
1543577	1	• Sealing ring		
1543906	1	• Stop ring		
1556331	1	• Impeller		
1556389	1	• Sealing ring		
1676432	1	• Sealing ring		
876207	1	Repair kit, sea water pump	1118	FOR 862263
11025	1	• Ball bearing		
183121	1	• Roller bearing		
863888	1	• O-ring		
863894	1	• Lock washer		
863896	1	• Lock ring		
863897	1	• Sealing ring		
863898	1	• Sealing ring		
	1	• Deflector		
863900	1	• Seal		
863901	1	• Spacer sleeve		
863903	1	• Shim		
863904	1	• Shim		
863905	1	• Snap ring		
907861	1	• Cotter pin		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
941907	3	• Spring washer		
955295	3	• Screw		
955900	1	• Washer		
876209	1	Repair kit, sea water pump	1126	FOR 863437
11013	2	• Ball bearing		
822767	1	• Seal		
825737	1	• Seal		
826230	1	• Washer		
826234	1	• Rubber washer		
914533	1	• Snap ring		
943468	1	• Lock ring		
955512	5	• Screw		
876594	1	Repair kit, sea water pump 865241	1122	FOR 865241
11025	1	• Ball bearing		
183121	1	• Roller bearing		
863888	1	• O-ring		
863894	1	• Lock washer		
863896	1	• Lock ring		
863897	1	• Sealing ring		
863898	1	• Sealing ring		
863900	1	• Seal		
863901	1	• Spacer sleeve		
863905	1	• Snap ring		
865527	1	• Shim		TH=0,127mm
865528	1	• Shim		TH = 0,25mm
865529	1	• Shim		TH=0,305mm
865530	1	• Shim		TH=0,38mm
941907	3	• Spring washer		
955295	3	• Screw		
875697	1	Impeller kit, sea water pump		FOR 863437, 3825493
825728	1	• Gasket		
875697	1	• Impeller kit		
955512	2	• Screw		
876208	1	Gasket kit, additional recondition		
11994	2	• Gasket		
11996	1	• Gasket		
18665	2	• Gasket		
975610	2	• O-ring		
421158	1	• Sealing ring		
468094	1	• Sealing ring		
469328	1	• Gasket		
469606	7	• Sealing ring		
843584	2	• Sealing ring		
863715	1	• Gasket		
848912	2	• Gasket		
849266	1	• Gasket		
849823	1	• Gasket		
862575	1	• Gasket		
862602	1	• Gasket		
863117	1	• Gasket		
863118	1	• Gasket		
863209	2	• Sealing ring		
863210	2	• Sealing ring		
3828317	1	• Gasket		
925072	4	• O-ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
925073	2	• O-ring		
925074	1	• O-ring		
925076	1	• Ring		
925078	1	• O-ring		
925079	1	• O-ring		
925096	1	• O-ring		
1664473	2	• O-ring		
925266	1	• O-ring		
925271	1	• O-ring		
925276	1	• O-ring		
925278	1	• O-ring		
1275379	1	• Gasket		
945512	1	• O-ring		
947281	1	• Gasket		
947620	2	• Gasket		
947624	6	• Gasket		
947626	1	• Gasket		
947629	2	• Gasket		
949329	1	• Gasket		
949658	1	• O-ring		
949659	1	• O-ring		
949722	1	• O-ring		
955977	1	• Rubber ring		
955981	6	• O-ring		
968971	1	• O-ring		
969011	22	• Gasket		
1543172	1	• Sealing ring		
1543566	2	• Sealing ring		
1543572	3	• Sealing ring		
1556397	1	• Sealing ring		
1556412	1	• Ring		
1543576	2	• Sealing ring		
1543579	3	• Sealing ring		
1543580	1	• Sealing ring		
1543896	1	• Sealing ring		
3827274	1	• Gasket	(864775)	
1544410	2	• Sealing ring		
1544710	2	• Sealing ring		
1546221	1	• Sealing ring		
1556389	1	• Sealing ring		
1556905	3	• Sealing ring		
1664473	2	• O-ring		
3825169	1	• Sealing ring		
8192189	1	• Sealing ring		