

**VOLVO** 

| REF      | PART NO. | QTY | DESCRIPTION                      | NOTES  |
|----------|----------|-----|----------------------------------|--|
|          |          |     |                                  |  |
| 1        | 866408   |     | Turbo                            |  |
|          | 3802104  | 1   | Turbocharger, exch               | Exchange unit  |
| 2        |          | 1   | Compressor housing               |  |
| 3        |          | 1   |                                  |  |
| 4        |          |     | Segment                          |  |
| 5        |          |     | · Screw                          | Included in repair kit 3830711.  |
|          |          |     | _                                |  |
| 6        |          | 1   | Rotor unit                       |  |
| 7        |          | 1   | · · Turbine rotor                |  |
| 8        |          | 2   |                                  |  |
| 9        |          | 1   | · · Bushing                      |  |
| 10       |          | 1   | · · Oil deflector ring           |  |
| 11       |          |     | · · Sealing ring                 |  |
| 12       |          | 1   | · · Compressor wheel             |  |
| 13       |          | 1   | · · Nut                          | Left hand threads.   |
| 14       |          |     | · · Piston ring                  | Included in repair kit 3830711.  |
| 15       |          | 4   | · · Screw                        | Included in repair kit 3830711.  |
| 16       |          |     | · · Washer                       | Included in repair kit 3830711.  |
| 17       | 849687   | 1   |                                  | Included in repair kit 3830711.  |
| 18       |          | 1   |                                  | 1.1.1.1.1  |
| 19       |          |     | · · O-ring                       | Included in repair kit 3830711.  |
| 20<br>21 |          | 1   | Oil deflector     Thrust bearing | Included in repair kit 3830711. Included in repair kit 3830711.  |
| 22       |          | 2   | · · Bushing                      | Included in repair kit 3630711.  |
| 23       |          | 4   | · · Lock ring                    | Included in repair kit 3830711.  |
| 24       |          | 1   | Bearing housing                  | The state of the s |
| 25       |          | 1   | · · Shield                       |  |
| 26       |          | 4   | · · Piston ring                  | Included in repair kit 3830711.  |
| 27       |          |     | • Screw                          | Included in repair kit 3830711.  |
| 28<br>29 | 863765   |     | Segment     Repair kit           | Included in repair kit 3830711.  |
| 29       | 876804   | 1   | Gasket kit                       | For mounting of the turbocharger. Bring also 4 ea sealing ring 3825197   |
|          | 070001   |     | Casket Kit                       | To mountaing of the tarboardager. String also I sa soaming ming sezo for   |
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