

| PART NO. | QTY | DESCRIPTION | NOTES |
|----------|-----|---------------------------------------|------------|
| 875541 | 6 | Cylinder liner kit | |
| | 6 | • CYLINDER LINER | |
| | 6 | • PISTON | |
| 275735 | 6 | • Sealing ring kit | |
| 275375 | 6 | • Piston ring kit | |
| 421033 | 6 | • Piston pin | STD D |
| 421300 | 6 | • Piston pin | 0,05MM O.S |
| 421302 | 6 | • Piston pin | 0,20MM O.S |
| 914525 | 12 | • Lock ring | |
| 275735 | 6 | Sealing ring kit | |
| | 6 | • SEAL RING | |
| | 12 | • SEAL RING | |
| 275375 | 6 | Piston ring kit | |
| | 6 | • COMPRESSION RING | |
| | 6 | • COMPRESSION RING | |
| | 6 | • COMPRESSION RING | |
| | 6 | • OIL RING | |
| 270093 | 6 | Big end bearing kit | STD D |
| 270094 | 6 | Big end bearing kit | 0,25MM U.S |
| 270095 | 6 | Big end bearing kit | 0,50MM U.S |
| 270096 | 6 | Big end bearing kit | 0,75MM U.S |
| 270097 | 6 | Big end bearing kit | 1,00MM U.S |
| 270098 | 6 | Big end bearing kit | 1,25MM U.S |
| 270432 | 7 | Main bearing kit | STD D |
| 270433 | 7 | Main bearing kit | 0,25MM U.S |
| 270434 | 7 | Main bearing kit | 0,50MM U.S |
| 270435 | 7 | Main bearing kit | 0,75MM U.S |
| 270436 | 7 | Main bearing kit | 1,00MM U.S |
| 270437 | 7 | Main bearing kit | 1,25MM U.S |
| 276754 | 1 | Thrust washer kit | STD D |
| 276755 | 1 | Thrust washer kit | 0,1MM O.S |
| 276756 | 1 | Thrust washer kit | 0,2MM O.S |
| 276757 | 1 | Thrust washer kit | 0,3MM O.S |
| 275525 | 2 | Gasket kit, GASKET KIT CYLINDER HEAD | |
| | 2 | • GASKET, CYLINDER HEAD | |
| 422414 | 12 | • Sealing ring | |
| 466421 | 16 | • Sealing ring | |
| 422413 | 2 | • Sealing ring | |
| 875434 | 1 | Gasket kit, GASKET KIT RECONDITIONING | |
| 957181 | 6 | • Gasket | |
| 907132 | 2 | • Gasket | |
| 957178 | 26 | • Gasket | |
| 957185 | 18 | • Gasket | |
| 957177 | 7 | • Gasket | |
| 18818 | 2 | • Gasket | |
| 957184 | 2 | • Washer | |
| 949656 | 4 | • O-ring | |
| 925062 | 1 | • O-ring | |
| 836169 | 4 | • Gasket | |
| 469205 | 6 | • O-ring | |
| 413619 | 2 | • Gasket | |
| 416033 | 2 | • Sealing ring | |
| 420162 | 1 | • Seal | |
| 420166 | 4 | • Gasket | |
| 420167 | 1 | • Gasket | |

| PART NO. | QTY | DESCRIPTION | NOTES |
|----------|-----|---|-------|
| 420171 | 2 | • Gasket | |
| 420213 | 1 | • Seal | |
| 420269 | 1 | • Sealing ring | |
| 424601 | 1 | • Gasket | |
| 421057 | 1 | • Gasket | |
| 421061 | 1 | • Gasket | |
| 421121 | 2 | • Gasket | |
| 469328 | 16 | • Gasket | |
| 421215 | 1 | • Gasket | |
| 422130 | 1 | • Gasket | |
| 423123 | 1 | • Sealing ring | |
| 469846 | 4 | • Sealing ring | |
| 800389 | 1 | • Gasket | |
| 823185 | 2 | • Gasket | |
| 802287 | 2 | • Gasket | |
| 820751 | 1 | • Gasket | |
| 925054 | 1 | • O-ring | |
| 949974 | 1 | • O-ring | |
| 925095 | 1 | • O-ring | |
| 949660 | 1 | • O-ring | |
| 941580 | 1 | • Sealing ring | |
| 942083 | 1 | • Seal | |
| 955989 | 1 | • O-ring | |
| 957171 | 22 | • Gasket | |
| 957173 | 6 | • Gasket | |
| 471056 | 1 | • Seal | |
| 957170 | 8 | • Gasket | |
| 11992 | 25 | • Gasket | |
| 11994 | 2 | • Gasket | |
| 11996 | 1 | • Gasket | |
| 25534 | 1 | • Gasket | |
| 471055 | 1 | • Sealing ring | |
| 775727 | 1 | • Gasket | |
| 836181 | 1 | • Gasket | |
| 925059 | 3 | • O-ring | |
| 940096 | 1 | • Gasket | |
| 941899 | 1 | • Oil sealing ring | |
| 943821 | 1 | • Ring | |
| 824310 | 1 | • Gasket | |
| 837309 | 1 | • Gasket | |
| 420423 | 1 | • Gasket | |
| 837964 | 1 | • Gasket | |
| 862721 | 1 | • Gasket | |
| 466405 | 1 | • Rubber ring | |
| 468463 | 1 | • Gasket | |
| 824381 | 1 | • Gasket | |
| 875437 | 1 | Gasket kit, GASKET KIT DECARBONIZING | |
| 469456 | 12 | • Protecting ring | |
| 469365 | 12 | • Valve cap | |
| 421066 | 2 | • Gasket | |
| 469846 | 4 | • Sealing ring | |
| 420160 | 1 | • Gasket | |
| 420162 | 1 | • Seal | |
| 421160 | 3 | • Gasket | |
| 875436 | 1 | Gasket kit, GASKET KIT IND AND EXH MANIFOLD | |
| 424619 | 1 | • Gasket | |
| 421071 | 2 | • Gasket | |
| 842531 | 2 | • Gasket | |
| 957171 | 1 | • Gasket | |

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|----------|-----|---|-------|
| 820783 | 1 | • Gasket | |
| 820604 | 1 | • Gasket | |
| 422075 | 1 | • Gasket | |
| 875474 | 1 | Repair kit, REPAIR KIT CIRCULATION PUMP | |
| 19258 | 1 | • Ball bearing | |
| 70913 | 1 | • Deflector | |
| 181538 | 1 | • Ball bearing | |
| 1660609 | 1 | • Ball bearing | |
| 420162 | 1 | • Seal | |
| 420169 | 1 | • Gasket | |
| 420171 | 1 | • Gasket | |
| 421148 | 1 | • Shaft | |
| 421215 | 1 | • Gasket | |
| 421306 | 1 | • Wear ring | |
| 883045 | 1 | • Cardboard tube | |
| 941907 | 6 | • Spring washer | |
| 914462 | 1 | • Lock ring | |
| 951970 | 1 | • Pin | |
| 1545283 | 1 | • Sealing ring | |
| 275570 | 1 | Oil pump kit | |
| | 1 | • SHAFT WITH GEAR | |
| | 1 | • GEAR | |
| 470234 | 2 | • Bushing | |
| 910115 | 1 | • Key | |
| 424133 | 1 | • Washer | |
| 875595 | 1 | Repair kit, REPAIR KIT WATER PUMP | |
| 826239 | 1 | • Lock pin | |
| | 1 | • COVER | |
| 804776 | 6 | • Screw | |
| 827011 | 1 | • Cam | |
| 808285 | 1 | • Screw | |
| 826246 | 1 | • Washer | |
| 822708 | 1 | • Seal | |
| | 1 | • SLINGER | |
| 809444 | 1 | • Lock ring | |
| 825737 | 1 | • Seal | |
| 11013 | 2 | • Ball bearing | |
| 914533 | 1 | • Snap ring | |
| 940180 | 1 | • Screw | |
| 955825 | 1 | • Nut | |
| 941906 | 1 | • Spring washer | |
| 942406 | 1 | • Key | |
| 875593 | 1 | Impeller kit | |
| | 1 | • IMPELLER | |
| 827019 | 2 | • Sealing washer | |
| 808275 | 1 | Gasket | |
| 875519 | 1 | Gasket kit, GASKET KIT TURBO | |
| 957178 | 2 | • Gasket | |
| 957185 | 4 | • Gasket | |
| 424631 | 1 | • Gasket | |
| 421324 | 1 | • Gasket | |
| 836181 | 1 | • Gasket | |
| 420641 | 1 | • Gasket | |
| 420423 | 1 | • Gasket | |
| 424629 | 1 | • Gasket | |

