

THAMD70B,AQD70BL

PART NO.	QTY	DESCRIPTION	NOTES
875541	1	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
275735	6	• Sealing ring kit	
275375	6	• Piston ring kit	
421033	6	• Piston pin	STD D
421300	6	• Piston pin	0,05MM O.S
421302	6	• Piston pin	0,20MM O.S
914525	12	• Lock ring	
275735	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
275375	6	Piston ring kit	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• OIL RING	
	2	• GASKET KIT, CYL HEAD	
275525	2	• Gasket kit	
422414	12	• Sealing ring	
466421	16	• Sealing ring	
422413	2	• Sealing ring	
875521	1	Gasket kit, GASKET KIT RECONDITIONING	
11994	2	• Gasket	
957181	2	• Gasket	
907132	9	• Gasket	
957178	24	• Gasket	
957185	4	• Gasket	
949657	1	• O-ring	
469205	6	• O-ring	
420166	4	• Gasket	
420167	1	• Gasket	
420171	1	• Gasket	
421057	1	• Gasket	
421121	2	• Gasket	
469328	16	• Gasket	
421158	1	• Sealing ring	
421187	1	• Gasket	
421215	1	• Gasket	
422130	1	• Gasket	
423123	1	• Sealing ring	
469952	2	• Sealing ring	
469846	4	• Sealing ring	
469482	3	• O-ring	
471027	1	• Gasket	
471028	1	• Gasket	
471041	1	• Gasket	
471045	3	• Sealing ring	
471055	1	• Sealing ring	
471056	1	• Seal	
925058	3	• O-ring	
925059	3	• O-ring	
949659	1	• O-ring	
925095	2	• O-ring	
925254	1	• O-ring	
941580	1	• Sealing ring	
941899	1	• Oil sealing ring	
943821	1	• Ring	

7743240 - 10A - 10A-0400

Upd: 22 NOV 2005

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VOLVO
PENTA

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955984	6	· Sealing ring	
957171	3	· Gasket	
957173	2	· Gasket	
960236	1	· O-ring	
875321	1	Gasket kit, GASKET KIT DECARBONIZING	
957171	13	· Gasket	
957178	1	· Gasket	
957185	2	· Gasket	
420162	1	· Seal	
420171	1	· Gasket	
421066	2	· Gasket	
469846	4	· Sealing ring	
469482	1	· O-ring	
957181	1	· Gasket	
875520	1	Gasket kit, GASKET KIT EXHAUST MANIFOLD	
421071	2	· Gasket	
842531	2	· Gasket	
836820	1	· Gasket	
875474	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
19258	1	· Ball bearing	
70913	1	· Deflector	
181538	1	· Ball bearing	
1660609	1	· Ball bearing	
420162	1	· Seal	
420169	1	· Gasket	
420171	1	· Gasket	
421148	1	· Shaft	
421215	1	· Gasket	
421306	1	· Wear ring	
941907	6	· Spring washer	
914462	1	· Lock ring	
951970	1	· Pin	
1545283	1	· Sealing ring	
875595	1	Repair kit, REPAIR KIT WATER PUMP	
826239	1	· Lock pin	
	1	· COVER	
804776	6	· Screw	
827011	1	· Cam	
808285	1	· Screw	
826246	1	· Washer	
822708	1	· Seal	
	1	· SLINGER	
809444	1	· Lock ring	
825737	1	· Seal	
11013	2	· Ball bearing	
914533	1	· Snap ring	
940180	1	· Screw	
955825	1	· Nut	
941906	1	· Spring washer	
942406	1	· Key	
875593	1	Impeller kit	
	1	· IMPELLER	
827019	2	· Sealing washer	

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PART NO.	QTY	DESCRIPTION	NOTES
875519	1	Gasket kit, GASKET KIT TURBO	
957178	2	• Gasket	
957185	4	• Gasket	
424631	1	• Gasket	
421324	1	• Gasket	
836181	1	• Gasket	
420641	1	• Gasket	
420423	1	• Gasket	
424629		• Gasket	
836947	1	Repair kit, REPAIR KIT TURBO	
	2	• BUSHING	
	2	• WASHER	
	4	• PISTON RING	
	X	• SHIM	TH = 0,1 MM
	X	• SHIM	TH = 0,15 MM
	1	• NUT	
	6	• SPRING WASHER	
	6	• NUT	
	4	• LOCK WASHER	
	1	• SEAL RING	
	1	• SEAL RING	
	8	• NUT	
	3	• SCREW	
	3	• SPRING WASHER	
18830	7	• Gasket	
273187	1	Repair kit, REPAIR KIT TURBO	EARLY TYPE
842836	1	Repair kit, REPAIR KIT TURBO	LATE TYPE
421324	1	• Gasket	
420423	1	• Gasket	
420641	1	• Gasket	
411809	8	• Spring washer	
420469	8	• Washer	
	1	• BUSHING	
	1	• THRUST BEARING	LATE TYPE
	3	• PISTON RING	
	1	• THRUST PLATE	
	1	• THRUST RING	
465027	1	• O-ring	
875694	1	Gasket kit, GASKET AND CIRCLIP KIT	AQD70BL/750
190427	1	• Washer	
832494	1	• Snap ring	
897682	1	• Gasket	
907026	1	• Washer	
907029	1	• Lock washer	
914472	1	• Lock ring	
914476	1	• Snap ring	
914486	1	• Lock ring	
914517	2	• Lock ring	
925074	2	• O-ring	
925094	1	• O-ring	
925095	2	• O-ring	
925264	1	• O-ring	
943632	2	• Sealing ring	
943943	1	• O-ring	

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