

PART NO.	QTY	DESCRIPTION	NOTES
275055	6	Cylinder liner kit	
	6	• CYLINDER LINER	
275735	6	• Sealing ring kit	
	6	• PISTON	
275308	6	• Piston ring kit	
421033	6	• Piston pin	STD D
421300	6	• Piston pin	0,05MM O.S
421302	6	• Piston pin	0,20MM O.S
914525	12	• Lock ring	
275735	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
275308	6	Piston ring kit	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	12	• OIL RING	
270093	6	Big end bearing kit	STD D
270094	6	Big end bearing kit	0,25MM U.S
270095	6	Big end bearing kit	0,50MM U.S
270096	6	Big end bearing kit	0,75MM U.S
270097	6	Big end bearing kit	1,00MM U.S
270098	6	Big end bearing kit	1,25MM U.S
270432	7	Main bearing kit	STD D
270433	7	Main bearing kit	0,25MM U.S
270434	7	Main bearing kit	0,50MM U.S
270435	7	Main bearing kit	0,75MM U.S
270436	7	Main bearing kit	1,00MM U.S
270437	7	Main bearing kit	1,25MM U.S
276754	1	Thrust washer kit	STD D
276755	1	Thrust washer kit	0,1MM O.S
276756	1	Thrust washer kit	0,2MM O.S
276757	1	Thrust washer kit	0,3MM O.S
875474	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
19258	1	• Ball bearing	
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	
420162	1	• Seal	
420169	1	• Gasket	
420171	1	• Gasket	
421148	1	• Shaft	
421215	1	• Gasket	
421306	1	• Wear ring	
883045	1	• Cardboard tube	
941907	6	• Spring washer	
914462	1	• Lock ring	
951970	1	• Pin	
1545283	1	• Sealing ring	
275525	2	Gasket kit, GASKET KIT CYLINDER HEAD	
	2	• GASKET, CYLINDER HEAD	
422414	12	• Sealing ring	
466421	16	• Sealing ring	
422413	2	• Sealing ring	

PART NO.	QTY	DESCRIPTION	NOTES
875434	1	Gasket kit, GASKET KIT RECONDITIONING	
957181	6	• Gasket	
907132	2	• Gasket	
957178	26	• Gasket	
957185	18	• Gasket	
957177	7	• Gasket	
18818	2	• Gasket	
957184	2	• Washer	
949656	4	• O-ring	
925062	1	• O-ring	
836169	4	• Gasket	
469205	6	• O-ring	
413619	2	• Gasket	
416033	2	• Sealing ring	
420162	1	• Seal	
420166	4	• Gasket	
420167	1	• Gasket	
420171	2	• Gasket	
420213	1	• Seal	
420269	1	• Sealing ring	
424601	1	• Gasket	
421057	1	• Gasket	
421061	1	• Gasket	
421121	2	• Gasket	
469328	16	• Gasket	
421215	1	• Gasket	
422130	1	• Gasket	
423123	1	• Sealing ring	
469846	4	• Sealing ring	
800389	1	• Gasket	
823185	2	• Gasket	
802287	2	• Gasket	
820751	1	• Gasket	
925054	1	• O-ring	
949974	1	• O-ring	
925095	1	• O-ring	
949660	1	• O-ring	
941580	1	• Sealing ring	
942083	1	• Seal	
955989	1	• O-ring	
957171	22	• Gasket	
957173	6	• Gasket	
471056	1	• Seal	
957170	8	• Gasket	
11992	25	• Gasket	
11994	2	• Gasket	
11996	1	• Gasket	
25534	1	• Gasket	
471055	1	• Sealing ring	
775727	1	• Gasket	
836181	1	• Gasket	
925059	3	• O-ring	
940096	1	• Gasket	
941899	1	• Oil sealing ring	
943821	1	• Ring	
824310	1	• Gasket	
837309	1	• Gasket	
420423	1	• Gasket	
837964	1	• Gasket	
862721	1	• Gasket	
466405	1	• Rubber ring	
468463	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
824381	1	• Gasket	
875437	1	Gasket kit, GASKET KIT DECARBONIZING	
469456	12	• Protecting ring	
469365	12	• Valve cap	
421066	2	• Gasket	
469846	4	• Sealing ring	
420160	1	• Gasket	
420162	1	• Seal	
421160	3	• Gasket	
875436	1	Gasket kit, GASKET KIT IND AND EXH MANIFOLD	
466271	1	• Gasket	
421071	2	• Gasket	
842531	2	• Gasket	
957171	1	• Gasket	
820783	1	• Gasket	
820604	1	• Gasket	
422075	1	• Gasket	
275570	1	Oil pump kit, OIL PUMP KIT SHAFT WITH GEAR	
	1	• GEAR	
470234	2	• Bushing	
910115	1	• Key	
424133	1	• Washer	
875594	1	Repair kit, REPAIR KIT WATER PUMP	
826239	1	• Lock pin	
	1	• COVER	
804776	6	• Screw	
	1	• CAM	
808285	1	• Screw	
826246	1	• Washer	
822708	1	• Seal	
	1	• SLINGER	
809444	1	• Lock ring	
825737	1	• Seal	
11013	2	• Ball bearing	
914533	1	• Snap ring	
940180	1	• Screw	
955825	1	• Nut	
941906	1	• Spring washer	
942406	1	• Key	
875593	1	Impeller kit	
	1	• IMPELLER	
827019	2	• Sealing washer	
808275	1	• Gasket	
836947	1	Repair kit, REPAIR KIT TURBO	
	2	• BUSHING	
	2	• WASHER	
	4	• PISTON RING	
	X	• SHIM	TH = 0,1 MM
	X	• SHIM	TH = 0,15 MM
	1	• NUT	
	6	• SPRING WASHER	
	6	• NUT	

PART NO.	QTY	DESCRIPTION	NOTES
	4	• LOCK WASHER	
	1	• SEAL RING	
	1	• SEAL RING	
	8	• NUT	
	3	• SCREW	
	3	• SPRING WASHER	
18830	7	• Gasket	
273178	1	Repair kit, REPAIR KIT TURBO	EARLY TYPE
842836	1	Repair kit, REPAIR KIT TURBO	LATE TYPE
421324	1	• Gasket	
420423	1	• Gasket	
420475	1	• Gasket	
411809	8	• Spring washer	
420469	8	• Washer	
	1	• BUSHING	
	1	• THRUST BEARING	LATE TYPE
	3	• PISTON RING	
	1	• THRUST PLATE	
	1	• THRUST RING	
465027	1	• O-ring	
875519	1	Gasket kit, GASKET KIT TURBO	
957178	2	• Gasket	
957185	4	• Gasket	
424631	1	• Gasket	
421324	1	• Gasket	
836181	1	• Gasket	
420475	1	• Gasket	
420423	1	• Gasket	
424629	1	• Gasket	