



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	TIMING GEAR COVER		M0-76897/XXXX. REPLACED BY 1EA 837801, 1EA 837803, 1EA 837804, 1EA 943681 AND 1EA 925059.
	837801	1	Cover		M076898/XXXX-
2	941511	1	• Pin		
3	941510	1	• Pin		
4	421057	1	• Gasket	IK	
5	955525	5	Screw		
6	941571	5	Lock washer		
7		1	COVER		M0-76897/XXXX. REPLACED BY, FOR ENGINE WITH BILGE AND HYDRAULIC PUMP, 1EA 837799, 1EA 837921, 1EA 837804, FOR ENGINE WITH BILGE PUMP ONLY, 1EA 837799, 1EA 837803, 1EA 837804, FOR OTHER ENGINE, 1EA 837799, 1EA 837804.
	837799	1	Cover		M076898/XXXX-
8	471055	1	• Sealing ring	IK	
9	471041	1	• Gasket	IK	
10	940186	8	Screw		L = 38 MM
	955526	1	Screw		L = 51 MM
11	955532	6	Screw		L = 95 MM
	955530	1	Screw		L = 83 MM
12	941907	16	Spring washer		
13	955547	1	Screw		
14	941909	1	Spring washer		
15	421080	1	Crankshaft gear	02A-0600	
16	422253	1	Woodruff key	02A-0600	
17	420172	1	Oil deflector	02A-0600	
18		1	IDLER GEAR		M0-53371/XXXX. REPLACED BY 1EA 467461 AND 1EA 467463.
	467461	1	Drive		M053372/XXXX-
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
19		1	THRUST WASHER		M0-75672/XXXX. REPLACED BY 1EA 467529 AND 1EA 467528.
	467529	1	Thrust washer		M075673/XXXX-
	467528	1	Bearing shield		M075673/XXXX-
21		1	SHAFT PIN		M0-53371/XXXX. REPLACED BY 1EA 467461 AND 1EA 467463.
	467463	1	Bearing spindle		M053372/XXXX-
22	422316	3	Screw		
23	942180	3	Washer		
24	421079	1	Gear	02A-0800	
25	467052	1	Lock washer	02A-0800	
26	467055	3	Washer	02A-0800	
27	940128	3	Screw	02A-0800	
28	950588	1	Pin	02A-0800	
29	420183	1	Cover		
30	421187	1	Gasket	IK	
31	955542	1	Screw		L = 83 MM
	940115	1	Screw		L = 25 MM
32	942336	2	Spring washer		
33	471054	1	Cover		
34	925095	1	O-ring	IK	M0-76897/XXXX
35	837804	1	Gasket		M076898/XXXX-
36	940114	3	Screw		
37	942336	3	Spring washer		
38	471103	1	Hatch		
39	960236	1	O-ring	IK	
40	940135	2	Screw		L = 22 MM
	955527	2	Screw		L = 57 MM
41	941907	4	Spring washer		
42	943681	1	Plug		
43	925059	1	O-ring	IK	
44	421079	1	Gear		SEE GROUP 2C
45		1	GEAR, OILPUMP		INCL. IN OIL PUMP
46		1	GEAR, SEA WATER PUMP		SEE GROUP 2B

