



**DRIVE DP-D**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	872301	1	Gear under		RATIO 2,30:1. ALSO AVAILABLE AS AN EXCHANGE PART.
2	872307	1	• Gear housing		
3	854053	1	• • Bearing housing		
4	872439	1	• • Attaching plate		
5	977711	4	• • Pop rivet		
6	872438	1	• • Check valve		
7		1	• PLUG		
8		1	• SCREW		
9	854611	1	• Intermedi.shaft kit		
10	969071	1	• • Round nut	IK	
11	184682	1	• • Cone		
12	854553	1	• • Splined sleeve		
			• • Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
13	852212	1	• Nut	IK	
14	941832	X	• Adjusting washer		TH = 0,05 MM
	941833	X	• Adjusting washer		TH = 0,20 MM
15	183374	1	• Ball bearing		
16	944970	X	• Adjusting washer		
17	11072	1	• Roller bearing		
18	944522	X	• Shim		TH = 0,05 MM
	42981	X	• Shim		TH = 0,10 MM
	968057	X	• Shim		TH = 0,20 MM
	42980	X	• Shim		TH = 0,35 MM
19	897387	1	• Spacer ring		
20	11044	1	• Bearing		
21	184654	1	• Needle bearing		
22	814482	1	• Oil pump screen		
23	852904	1	• Magnetic plug		
24	955974	1	• O-ring	IK	
25	852181	1	• Driveshaft		REPLACED BY PROPELLER SHAFT 872533 + PROPELLER CONE KIT 872549.
26	184765	1	• Roller bearing		
27	852380	1	• Gear set		RATIO 2,30:1
28	967352	X	• Adjusting washer		TH = 0,05 MM
	941823	X	• Adjusting washer		TH = 0,10 MM
	967351	X	• Adjusting washer		TH = 0,15 MM
	941824	X	• Adjusting washer		TH = 0,20 MM
	941825	X	• Adjusting washer		TH = 0,40 MM
29	184691	1	• Bearing		
30	191834	X	• Shim		TH = 0,10 MM
	191835	X	• Shim		TH = 0,15 MM
	191837	X	• Shim		TH = 0,25 MM
31	925258	2	• O-ring	IK	
32	941812	2	• Screw		
33	875821	1	• Zinc ring kit		
34	966808	2	• • Screw		
35	183859	1	• Needle bearing		
36	184683	1	• Cone		
37	851407	2	• Sealing ring	IK	
38	853440	1	• Line cutter		FRONT
39	183272	1	• Needle bearing		
40	853871	1	• Sealing ring kit	IK	
41	853869	1	• Lock washer		
42	852196	1	• Propeller nut		
43	853441	1	• Line cutter		REAR
44	872614	1	• Propeller cone kit		(854666)
45		1	• • PROPELLER CONE		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
46	941670	1	• • Washer		
47	872545	1	• • Lock screw		M8
48	853676	1	• • Spacer ring		
49	854294	1	• • Plastic washer		
50		1	• • PRESSURE WASHER		
51	854667	1	• Mounting kit		
52	854294	1	• • Plastic washer		
53		1	• • PRESSURE WASHER		
54	854669	1	• Tool kit		SEE GROUP 9
55	925256	1	O-ring	IK	INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
56	941810	4	Screw		INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
57	853095	4	Washer		INCLUDED IN COMPLETE DUOPROP DRIVE UNIT.
58	876138	1	Magnesium kit		TO BE USED IN FRESH-WATER.
59	966808	2	• Screw		