



DRIVE 280

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	839392	1	Gear under	
2	875523	1	· Housing	
3	851567	1	· · Steering fin	(850012) PZ-2862967
		1	· · STEERING FIN	(850492) PZ2862968-. REPLACED BY 851452, 959440. PZ-28004759
	851452	1	· · Steering fin	PZ28004760-
4	959422	1	· · · Screw, SCREW	PZ-2862967 L = 32 MM
	959421	1	· · Screw	PZ-2862967 L = 25 MM 1/4"UNC
	959439	1	· · Screw, SCREW	PZ2862968- PZ-28004759 5/16"UNC
	959440	1	· · Screw	PZ28004760-
5	183497	1	· · Needle bearing	
6	941812	2	· · Screw	
7		1	· · EXHAUST PORT	PZ-2850005. REPLACED BY 850443 (EXHAUST BELLOWS WITH CHECK VALVE).
8		1	· · · RUBBER LIP	
9		2	· · · PLATE	
10		6	· · · RIVET	
11	839389	1	· Bearing housing	
12	832555	1	· Countershaft	
13	183374	1	· Ball bearing	
14	941832	X	· Adjusting washer	TH = 0,05 MM
	941833	X	· Adjusting washer	TH = 0,20 MM
15	832191	1	· Gasket	IK
16	944970	X	· Adjusting washer	TH = 1,60 MM
17	11072	1	· Roller bearing	
18	944522	X	· Shim	TH = 0,05 MM
	42981	X	· Shim	TH = 0,10 MM
	42980	X	· Shim	TH = 0,35 MM
19	897387	1	· Spacer ring	
20	907023	1	· Lock washer	IK
21	906633	1	· Nut	
22	814482	1	· Oil pump screen	
23	875524	1	· Driveshaft	
24	183390	1	· · Needle bearing	
25	832624	1	· Gear set	RATIO 1,61:1
	832628	1	· Gear set	RATIO 1,89:1
	832632	1	· Gear set	RATIO 2,15:1
26	948407	X	· · Spring pin	
27	814165	1	· Washer	IK
28	814164	1	· Flange nut	
29	832548	1	· Pump rotor	
30	914474	1	· Lock ring	
31	832725	1	· Washer	
32	953449	6	· Stud	
33	955825	6	· Nut	
34	181366	1	· Ball bearing	
35	944561	X	· Adjusting washer	TH = 0,05 MM
	944562	X	· Adjusting washer	TH = 0,10 MM
	851767	X	· Adjusting washer	TH = 0,20 MM
36	907025	1	· Lock washer	IK
37	906635	1	· Round nut	
38	897426	2	· Sealing ring	IK
39	925261	2	· O-ring	IK
40	875815	1	· Zinc ring kit	IK
41	941809	2	· · Screw	IK
42	839423	1	· Line cutter	
43	897367	1	· Washer	EARLY TYPE
44	850889	1	· Screw	LATE TYPE
44A	850888	1	· Washer	LATE TYPE
45		1	· PROPELLER CONE	REPLACED BY 850785, 851261.

DRIVE 280

REF	PART NO.	QTY	DESCRIPTION		NOTES
45	850785	1	• Propeller cone		
45A	851261	1	• Washer		FOR PROPELLER WITH SHORT HUB, PZ 28015547-
46	839354	1	• Plug		
47	955974	1	• O-ring	IK	
48	925256	1	• O-ring	IK	
49	875183	1	Splined sleeve		
50	914508	1	• Snap ring		
51	941810	4	Screw		
52	853095	4	Washer		