



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	826827	1	Cylinder block	
2	826662	1	· Plug	
3	826663	1	· Plug	
4	826664	4	· Plug	
5	818002	4	· Plug	
6	818003	1	· Plug	
7	818047	1	· Plug	
8	818227	1	· Shaft	
9	818491	1	· · Plug	
10	818492	1	· Pin	
11	818016	2	· Gasket	IK
12	818498	2	· Locating pin	
13	818495	2	· Locating pin	
14	826758	2	· Pin	
15	818497	4	· Locating pin	
16	818500	10	· Screw	REPL BY 840649. REPLACED BY 1EA 829999,1EA 830000,1 C 840160,1EA 818177, 1EA 818178.
	840649	10	· Screw	
17	818499	10	· Washer	REPL BY 840649. NOT INCLUDED IN 829999.
18		5	· BEARING CAP	NOT INCLUDED IN 829999.
19	818017	2	· Seal	IK
20	818493	2	· Stud	
21	947899	1	Nipple	M0 3218828/XXXX-
22	957175	1	Gasket	M0 3218828/XXXX-
23	16218	1	Elbow nipple	
24	82744	1	Tap	USED ON CRANKSHAFT 826834.
25	819118	1	Seal flange	
26	819119	1	Gasket	IK
27	826600	1	Gasket	
28	826514	1	Gasket	IK
29	955271	4	Screw	
30	941906	4	Spring washer	
31	818456	2	Inspection cover	
32	818457	2	Gasket	IK
33	955269	10	Screw	
34	955781	2	Nut	
35	941906	12	Spring washer	
36	826925	1	Intermediate plate	
37	818240	1	Gasket	IK
38	946514	1	Screw	
39	946515	2	Screw	
40	826845	4	Washer	
43	826765	1	Gasket	IK SEE GROUP 4A
46		1	LIFT EYE	SEE GROUP 4A
47	946514	1	Screw	M0 3114784/XXXX-