



6200

AQD21B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875671	1	Transom shield		
2	839441	1	• Steering yoke		
3	914169	1	• • Lubricating nipple		
4	839195	1	• • Ring	IK	
			• • Bulletin 48-23	48-23-EN	Seal Ring
5	814640	2	• • Bushing		
6	941872	2	• Stud		
7	897798	2	• Shoulder screw		
8	897244	2	• Washer		
9	943152	2	• Nut		
9A	850653	1	• Bushing		SEE GROUP 6
10	832651	1	• Bushing		
11	832652	1	• Bushing		
12	851267	1	• Protective helmet		
13	851262	1	• • Bushing		
14	832608	1	• Sign		
15	804269	2	• Drive screw		
16	897744	1	• Plug		
17	897745	1	• Gasket	IK	
17A	852705	1	Pivot pin		(851263)
17B	941807	2	Screw		
18	956568	2	Screw		SEE GROUP 9
19	897726	1	Sealing strip	IK	
20	959967	4	Screw		
21	925256	1	O-ring	IK	
22	897782	1	Exhaust grommet		
23	850443	1	Bellows		
24	961675	2	Hose clamp		
25	843235	1	Rubber hook		
26	897744	1	Plug		
27	897745	1	Gasket	IK	
28	832598	1	Zinc electrode		
29	959438	2	Screw		
30	814301	1	Adjuster pin		
31	814357	2	Flange nut		
32	897831	2	Pivot pin		
33	941873	2	Screw		
34	941670	2	Washer		
35	826941	1	Clamping ring		
36	813964	1	• Spacer ring		
37	813967	2	• Rubber ring		
38	191844	6	• Screw		
39	806624	3	• Striker plate		
40	875531	1	Rubber cushion		
41	832565	2	• Gasket		
42	960142	2	• Washer		
43	950364	2	• Nut		
44	850488	1	Spindle arm		
45	955537	1	Screw		
46	940097	1	Washer		
47	826819	1	Grommet		
48	950352	2	Lock nut		
49	955893	2	Washer		
50	925063	1	O-ring	IK	
51	897599	1	Hose		
52	961668	2	Hose clamp		
53	839091	1	Hose		
54	952635	1	Clamp		
55		X	CONTROL CABLE		SEE GROUP 9
56	897745	1	Gasket	IK	
57	943426	6	Screw		
58	850418	6	O-ring		
59	190878	6	Washer		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
60	940176	6	Nut		
61	832641	1	Shaft		
62	11013	1	Ball bearing		
63	914533	2	Snap ring		
64	914462	1	Lock ring		
65	946242	1	Sealing ring	IK	
66	958860	1	Sealing ring	IK	
67	832764	1	Flywheel housing		
68	826765	1	Gasket	IK	SEE GROUP 2A
69	180019	1	Lubricator		
70	940142	2	Screw		L = 30 MM
71	955297	1	Screw		L = 25 MM
72	955894	3	Washer		
73	955318	1	Screw		S.B L = 30 MM
	955319	1	Screw		P L = 35 MM
74	955895	1	Washer		
75	959667	1	Screw		L = 50 MM SEE GROUP 2A
76	959671	2	Screw		L = 70 MM SEE GROUP 2A
77	940280	3	Spring washer		SEE GROUP 2A
78		1	LIFT EYE		SEE GROUP 2A
79	952980	X	Rubber hose		L = 170 MM
80	943480	4	Clamp		SEE GROUP 2B
81		X	CABLE AND CABLE TERMINALS		SEE GROUP 3
			TERMINALS		
82	925055	4	O-ring		
83	851766	1	Hose connection		(832846) SEE GROUP 4C
84	897824	1	Conveyer stop		FOR TRANSPORT.
85	944738	1	Plastic plug		FOR TRANSPORT.
86	827083	1	Plug		SEE GROUP 9. USED WHEN SEPARATE EXHAUST OUTLET AND WATER INTAKE IS INSTALLED.
87	814113	1	Seal flange		SEE GROUP 9. USED WHEN SEPARATE EXHAUST OUTLET AND WATER INTAKE IS INSTALLED.
88	942336	4	Spring washer		SEE GROUP 9. USED WHEN SEPARATE EXHAUST OUTLET AND WATER INTAKE IS INSTALLED.
89	814473	1	Rubber plug		SEE GROUP 9. USED WHEN SEPARATE EXHAUST OUTLET AND WATER INTAKE IS INSTALLED.
90	831237	1	Seal flange		SEE GROUP 9. USED WHEN SEPARATE EXHAUST OUTLET AND WATER INTAKE IS INSTALLED.
91	961669	1	Hose clamp		SEE GROUP 9. USED WHEN SEPARATE EXHAUST OUTLET AND WATER INTAKE IS INSTALLED.
92	941799	X	Hose		L = 450 MM
93	943476	2	Hose clamp		
	875192	1	Gasket kit		SEE GROUP 10