



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	833377	1	Crankshaft		
2	10764	1	Nut		
3	15192	1	Washer		
4	833318	1	Flywheel		ENGINE WITH DYNASTART.
	833609	1	Flywheel		ENGINE WITH STARTER MOTOR.
5	833489	1	• Gear ring		
6	803356	1	Sealing ring	IK 02A-0450	
7	910133	1	Key		
8	875483	2	Main bearing kit		STD D
	875485	2	Main bearing kit		0,25 MM U.S
	875486	2	Main bearing kit		0,50 MM U.S
	875487	2	Main bearing kit		0,75 MM U.S
9	875484	1	Main bearing kit		STD D
	875488	1	Main bearing kit		0,25 MM U.S
	875489	1	Main bearing kit		0,50 MM U.S
	875490	1	Main bearing kit		0,75 MM U.S
10	897223	1	Bearing		
11	70415	1	• Guide sleeve		
12	301718	1	• Guide sleeve		
13	955343	2	• Screw		
14	807039	2	Connecting rod		
15	803555	2	• Bushing		
16	807040	4	• Screw		
17	463643	4	• Nut		
18	875491	2	Big end bearing kit		STD D
	875492	2	Big end bearing kit		0,25 MM U.S
	875493	2	Big end bearing kit		0,50 MM U.S
	875494	2	Big end bearing kit		0,75 MM U.S
19	875513	2	Cylinder block	02A-0450	
20		2	• CYLINDER		
21	875551	2	• Piston kit		STD D
	875579	2	• Piston kit		0,75 MM O.S
22	875498	2	• • Piston ring kit		STD D
	875499	2	• • Piston ring kit		0,75 MM O.S
23	833185	2	• • Piston pin		
24	914515	4	• • Lock ring		
25	833497	2	• Spacer	IK	TH = 0,2 MM
	833498	2	• Spacer	IK	TH = 0,3 MM
26	807125	2	Plug		
27	18811	2	Gasket	IK	
28	910121	1	Key		
29	910121	1	Key		SEE GROUP 4A
30	803515	2	Thrust washer		
31	802502	1	Support washer		
32	405025	1	Gear		
33	802588	1	Gear		SEE GROUP 4A. FOR ENGINE WITH REDUCTION REVERSE GEAR.
34	803225	1	Washer		
35	803226	1	Washer		
36	807041	1	Screw		SEE GROUP 4A. FOR ENGINE WITH REDUCTION REVERSE GEAR.
37	834336	1	Companion flange		SEE GROUP 4A. FOR ENGINE WITH MONOSHIFT REVERSE GEAR.. MD2B/HY.
38	959664	1	Screw		FOR ENGINE WITH MONOSHIFT REVERSE GEAR.. MD2B/HY.