

AQD2B

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	875551	2	Piston kit	Std D
	875579	2	Piston	0,75mm o.s
	875498	2	• Piston ring kit	Std D
	875499	2	• Piston ring kit	0,75mm o.s
	833185	2	• Piston pin	
	914515	4	• Snap ring	
	875491	2	Big-end bearing kit	Std D
	875492	2	Big-end bearing kit	0,25mm u.s
	875493	2	Big-end bearing kit	0,50mm u.s
	875494	2	Big-end bearing kit	Obsolete part, 0,75mm u.s
	875483	2	Main bearing kit	Std D
	875485	2	Main bearing kit	0,25mm u.s
	875486	2	Main bearing kit	Obsolete part, 0,50mm u.s
	875487	2	Main bearing kit	Obsolete part, 0,75mm u.s
	875484	1	Main bearing kit	Std D
	875488	1	Main bearing kit	0,25mm u.s
	875489	1	Main bearing kit	0,50mm u.s
	875490	1	Main bearing kit	Obsolete part, 0,75mm u.s
	875502	1	Gasket kit, decarbonizing	
	416033	1	• Sealing ring, thermostat	(418361)
	802399	2	• Gasket, valve cover	Replaced by 859120
	859120	2	• Gasket, valve cover	
	803068	2	• O-ring, sleeve	
	803374	1	• Gasket, flange	Replaced by 859015
	859015	1	• Gasket, flange	
	833070	2	• Gasket, cyl. head	Replaced by 859151
	859151	2	• Cylinder head gasket	
	833598	2	• Gasket, exhaust manifold	Replaced by 859145
	859145	2	• Gasket, exhaust manifold	
	1306630	4	• Valve stem seal, valve	(833347)
	925053	2	• O-ring, shaft	
	957171	6	• Gasket, fuel pipe	
	957171	2	• Gasket, plug	
	955989	1	• O-ring, housing	
	896580	4	• Valve cap	
	875503	1	Gasket kit, recondition	Replaced by 876389
	876389	1	Overhaul gasket kit	
	18806	3	• Gasket, screw	
	11991	1	• Gasket, screw	
	18811	5	• Gasket, plug	
	11992	8	• Gasket, screw	
	11994	2	• Gasket, hollow bolt	
	957178	8	• Gasket, hollow bolt	
	190252	1	• O-ring, manual starter	
	802551	1	• Gasket, water pump	
	803227	1	• Gasket, reverse gear	Replaced by 853935
	853935	1	• Gasket, reverse gear	
	859159	2	• Gasket, cover	
	803356	1	• Sealing ring, crankshaft	Replaced by 3588879
	3588879	1	• Sealing ring, crankshaft	
	803359	1	• Gasket, cover	
	803360	1	• Gasket, cover	
	803361	1	• Gasket, manual starter	Replaced by 859141
	859141	1	• Gasket, manual starter	
	803371	1	• Sealing ring, manual starter	Replaced by 3886600
	3886600	1	• Sealing ring, manual starter	

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Upd:2011-02-18

MD1B, MD2B, AQD2B, MD3B

VOLVO
PENTA

AQD2B

REF	PART NO.	QTY	DESCRIPTION	NOTES
	833760	1	• Sealing ring, manual starter	Replaced by 3886602
	3886602	1	• Sealing ring, manual starter	
	897327	1	• Gasket, cover	
	807475	1	• Gasket, oil pan	Replaced by 807475
	859035	1	• Gasket, oil pan	
	833568	2	• Gasket, oil pump	
	946742	1	• O-ring, cover	
	946743	1	• O-ring, cover	
	925053	1	• O-ring, oil dipstick	
	925053	1	• O-ring, shaft	
	955984	1	• O-ring, shaft	
	925065	2	• O-ring, cover	Early type, Replaced by 949659
	949659	2	• O-ring, lock	
	807363	1	• Sealing ring, cover	Late type, Replaced by 957193
	957193	1	• Gasket, lock	
	944441	1	• O-ring, pipe	
	942353	1	• O-ring, fuel pump	
	947789	1	• O-ring, stop screw	
	946781	1	• O-ring, control rod	
	859143	1	• Gasket, inj. pump	
	859138	2	• Gasket, cyl. block	TH=0.2mm
	833498	2	• Spacer, cyl. block	Replaced by 833498
	859148	2	• Gasket, cylinder block	TH=0.3mm
	957181	3	• Gasket, plug	
	957191	1	• Gasket, plug	
	957171	6	• Gasket, hollow bolt	
	1275379	1	• Gasket, cover	
	925063	1	• O-ring, wear ring	
	899787	1	• Sealing ring, wear ring	Replaced by 3588878
	3588878	1	• Sealing ring	
	834255	1	Repair kit	För fuel pump 833323.
		1	• fuel filter	
	418948	1	• Gasket	
	969405	3	• 6 point socket screw	
	15521	1	• Gasket	