



MD2B

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|-------------------------|----------|---|
| 1 | (833163) | 1 | Camshaft | | Obsolete part |
| 2 | (910121) | 2 | Woodruff key | | Obsolete part |
| 3 | (405079) | 1 | Flange | | Obsolete part |
| 4 | (15256) | 2 | Washer | | Obsolete part |
| 5 | 955296 | 2 | Hexagon screw | | |
| 6 | (405026) | 1 | Gear | | Obsolete part |
| 7 | (897248) | 1 | Cam disc | | Obsolete part |
| 8 | (803348) | 1 | Guide washer | | Obsolete part |
| 9 | (807031) | 1 | Screw | | See group 2B, Obsolete part |
| 10 | 807393 | 4 | Tappet | | |
| 11 | 403130 | 4 | Push rod | | |
| 12 | (403561) | 2 | Rocker arm, intake | | Obsolete part |
| | (803247) | 2 | Rocker arm, exhaust | | Obsolete part |
| 13 | (955800) | 4 | • Hexagon nut | | Obsolete part |
| 14 | 403155 | 4 | • Ball stud | | |
| 15 | (18146) | 4 | • Bushing | | Obsolete part |
| 16 | (833222) | 2 | Rocker arm shaft | | Obsolete part |
| 17 | (191173) | 8 | Shim | | Obsolete part, TH=0.7mm |
| 18 | (914452) | 4 | Snap ring | | Obsolete part |
| 19 | (833223) | 2 | Bearing box | | Obsolete part |
| 20 | 955300 | 2 | Hexagon screw | | |
| 21 | (833569) | 2 | Screw | 13743 | Obsolete part |
| 22 | 833188 | 2 | Valve | | |
| | 829620 | 2 | Exhaust valve | | |
| 23 | 419653 | 2 | Valve guide, intake | 13743 | |
| | 829867 | 2 | Guide sleeve, exhaust | 13743 | |
| 24 | 1306630 | 2 | Valve stem seal, intake | | (833347) |
| 25 | 829622 | 4 | Valve spring | | |
| 26 | 403314 | 4 | Valve spring washer | | |
| 27 | 403315 | 8 | Lock | | |
| 28 | 896580 | 4 | Valve cap | | |
| 29 | 925053 | 2 | O-ring | | |
| 30 | (955800) | 2 | Hexagon nut | | Obsolete part |
| 31 | 403155 | 2 | Ball stud | | |
| 32 | | 2 | shaft | | Replaced by 2ea 833499 + 2ea 945292 + 2ea 940344., MO-12822 |
| | (833499) | 2 | Shaft | | Obsolete part, MO 12822- |
| 33 | (803604) | 2 | Spring | | Obsolete part |
| 34 | (919118) | 2 | Set screw | | Obsolete part |
| 35 | 955781 | 2 | Hexagon nut | | |
| 36 | (897390) | 2 | Stud | | Obsolete part, MO-12822 |
| | 945292 | 2 | Stud | | MO 12823- |
| 37 | (807042) | 2 | Ball | | Obsolete part, MO-12822 |
| | 940344 | 2 | Wing nut | | MO 12823- |
| 38 | 74033 | 2 | Hollow screw | 13745 | |
| 39 | 957171 | 4 | Gasket | | |
| | | | | 13745 | |
| 40 | | 1 | timing gear cover | | Replaced by timing gear cover 829654 + plug 833521 + packing 957181., Early type |
| | (829654) | 1 | Timing gear casing | | Obsolete part |
| 41 | 803360 | 1 | Gasket | | |
| 42 | 950586 | 2 | Pin | 13755 | |
| 43 | (833041) | 1 | Bushing | | Obsolete part, See group 2C |
| 44 | | 1 | plug | | Replaced by 1ea 833511 + 1ea 807363., MO-13397 |
| | (833511) | 1 | Plug | | Obsolete part, MO 13398-18346 |
| | (833496) | 1 | Plug | | Obsolete part, MO 18347- |
| 45 | 925065 | 1 | O-ring | | MO-13397 |
| | 807363 | 1 | Sealing ring | | MO 13398-18346 |
| | 957191 | 1 | Gasket | | MO 18347- |
| 46 | | 1 | cover | | Replaced by 1ea 833766 + 1ea 957175 + 1ea 16322., MD2B spec 867143, 867144., MO-22018 |
| | (833766) | 1 | Hatch | | Obsolete part, MO 22019- |
| 47 | 957175 | 1 | Gasket | | MO 22019- |
| 48 | (16322) | 1 | Plug | | Obsolete part, MO 22019- |

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Upd:2011-02-18

MD1B, MD2B, AQD2B, MD3B

VOLVO
PENTA

MD2B

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|-------------------|----------|--|
| 49 | 897327 | 1 | Gasket | | |
| 50 | 955273 | 4 | Hexagon screw | | L=0.875" (22mm) |
| 51 | 192356 | 1 | Hexagon screw | | |
| 52 | 941906 | 5 | Spring washer | | |
| 53 | (945295) | 1 | Screw | | Obsolete part, L=110mm |
| 54 | (943795) | 1 | Hex. socket screw | | Obsolete part, L=130mm |
| 55 | (192357) | 1 | Screw | | Obsolete part, L=115mm |
| 56 | 955324 | 2 | Hexagon screw | | L=60mm |
| | 955324 | 1 | Hexagon screw | | MD2B spec 867143, 867144., MD11C spec 867351., MD11C/HD-BT. |
| | (946408) | 1 | Screw | | Obsolete part, MD2B spec 867143, 867144., MD11C spec 867351., L=75mm |
| 57 | 955332 | 1 | Hexagon screw | | L=120mm |
| 58 | 955318 | 2 | Hexagon screw | | L=30mm |
| 59 | 942336 | 8 | Spring washer | | |
| 60 | 943835 | 1 | Plug | | MD2B spec 867143, 867144., MD11C spec 867351. |
| 61 | (833521) | 1 | Plug | | Obsolete part |
| 62 | 957181 | 1 | Gasket | | |