



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	870704	1	Starter motor	32V
2		1	• HOUSING	
3		4	• POLE TERMINAL	
4	243103	1	• Field winding	
5	240448	1	• Isolation strap	
6	956224	8	• Screw	
7	240449	1	• Drive bearing	
8	240450	1	• • Sealing ring	
9	240451	1	• • Spring	
10	240453	1	• • Roller bearing	
11	241903	1	• • Washer	
12	240455	1	• • Bearing bushing	
13	240456	1	• Bearing housing	
14	955246	4	• Screw	
15	941905	4	• Spring washer	
16	240457	1	• Spacer washer	
17	843535	1		REPL BY 844408
18	240481	1	• • Bearing bushing	
19	243089	1	• • Carbon brush set	
20	240478	4	• • Brush spring	
21	241147	4	• • Screw	
22	941905	4	• • Spring washer	
23	240479	1	• • Terminal screw	
24	240480	1	• • Connecting bolt	
25	243175	1	• • Isolation plate	TH = 0,3 MM
	77839	1	• • Insulating washer	TH = 2,0 MM
26	241000	1	• • Connector kit	
27	241149	1	• • Connector kit	
28	870856	1	• • Screw	
29	243090	1		
30	243091	1	• • Needle bearing	
31	240927	1	• Cover	REPL BY 845108
32	241909	3	• • Washer	
33	941904	1	• • Spring washer	(241905)
34	243704	X	• • Adjusting washer	TH = 0,20 MM
	240463	X	• • Shim	TH = 0,25 MM
	240464	X		TH = 0,30 MM
	240465	X		TH = 0,35 MM
35	243177	5	• • Disc	
36	240928	6	• • Disc	
37	845108	1	• • Drive ring	(243178) EARLY TYPE REPL BY 243777
38	240467	1	• • Spring washer	
39	241907	1	• • Washer	
40	241908	1	• • Lock ring	
41	243094	1		
42	240470	1	• • Spring	
43	240471	1	• • Lock ring	
44	243180	1	• Start gear	
45	240473	1	• Key	
46	240474	1	• Lock washer	
47	240475	1	• Nut	

