



6738

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	852487	1	Gear under		RATIO 2,2:1
2	851646	1	· Housing		
3	851647	1	· · Bearing housing		
4	851971	1	· Intermediate section		
5	851996	1	· Gasket	IK	
6	850265	1	· Sealing strip		
			· Bulletin 48-10	48-10-EN	Sealing Strip
7	946543	6	· Screw		
8	941670	6	· Washer		
9	852484	1	· Countershaft		
10		1	· · RING		
11	183752	2	· Cone		
12	183750	2	· Cup		
13	852485	1	· Lock nut		
14	851974	1	· Collet		
15	852162	1	· Spacer sleeve		
16	948298	X	· Adjusting washer		TH = 0,10 MM
	948299	X	· Adjusting washer		TH = 0,15 MM
	948300	X	· Adjusting washer		TH = 0,35 MM
	948303	X	· Adjusting washer		TH = 1,0 MM
17	852508	1	· Needle bearing		
18	851649	1	· Gear set		
19	850981	1	· Nut		
20	851652	1	· Driveshaft		
21	181587	2	· Ring		
22	181588	2	· Ring		
23	851979	2	· Sealing ring	IK	
24	925256	2	· O-ring	IK	
25	946541	2	· Screw		
26	897891	2			
27	851980	X	· Adjusting washer		TH = 0,10 MM
	851981	X	· Adjusting washer		TH = 0,15 MM
	851982	X	· Adjusting washer		TH = 0,35 MM
28	851983	1	· Zink ring		
29	949823	2	· Screw		
30	851984	1	· Line cutter		
31	804262	1	· Plug		
32	804261	1	· Gasket	IK	
33	924066	2	· Stud		L = 45 MM
34	952987	2	· Screw		L = 70 MM
35	851777	1	· Tap		
36		1	· · WASHER		
37	851783	1	· · Lock washer		
38	949791	1	· · Cotter pin		
39	955989	2	· · O-ring	IK	
40		1	· SPLINE SLEEVE		EARLY TYPE. EARLY TYPE OF SPLINE SLEEVE IS REPLACED BY SHAFT 852527 + SPLINE SLEEVE 852534.
	852534	1	Splined sleeve		INCLUDED IN DRIVE UNIT 120S.
41		4	· CUP SPRING		
42		18	· OUTER DISC		
43		17	· INNER DISC		
44		2	· THRUST WASHER		
45		1	· ADJUSTING SCREW		
46	852675	1	Spare parts kit		INCLUDED IN DRIVE UNIT 120S.
47	852670	4	· Lock screw		
48	941670	4	· Washer		
49	852669	1	· Locking wire		
50	925256	1	O-ring	IK	INCLUDED IN DRIVE UNIT 120S.