



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	833812	1	Crankcase		
2	955075	2	• Plug		
3	955073	1	• Plug		
4	803330	1	• Bushing		
5	833158	1	• Bushing		
6	405177	1	• Bushing		
7	950586	2	Pin	02A-1250	
8	829589	3	Plug		
9	418440	1	Nipple	02A-1850	
10	947789	1	O-ring	IK	
11	897271	1	Plug		
12	833792	2	Gasket	IK	
13	803258	2	Inspection lid		
14	941907	12	Spring washer		
15	959219	12	Screw		
16	833390	1	Bearing cover		
17	955074	1	• Plug		
18	946742	1	O-ring	IK	
19	946743	1	O-ring	IK	
20	946928	1	Stud		ENGINE WITH STARTER MOTOR.
21	946075	9	Washer		
22	963107	1	Nut		
23	955322	4	Screw		L = 50 MM
	955318	1	Screw		L = 30 MM. ENGINE WITH STARTER MOTOR.
	955320	1	Screw		L = 40 MM. ENGINE WITH STARTER MOTOR.
	955326	2	Screw		L = 70 MM. ENGINE WITH STARTER MOTOR.
24	803359	1	Gasket	IK	
25	803236	1	Cover		
26	941907	4	Spring washer		
27	955296	4	Screw		
28	803356	1	Sealing ring	02A-0850	
29	833521	1	Plug		
30	957181	1	Gasket	IK	
31	897251	8	Stud	02A-1600	
32	833830	2	Cylinder jacket		
33	833780	X	Spacer	IK	TH = 0,2 MM
	833781	X	Spacer	IK	TH = 0,3 MM
34	875549	2	Cylinder liner kit	02A-0850	
35	875550	2	Sealing ring kit	02A-0850	
36		4	• O-RING	IK	
37		2	• O-RING	IK	
38		6	• O-RING	IK	
		2	• O-RING	IK	
39	807054	1	Set screw		SEE GROUP 2C
40	829590	2	Nipple	02A-1850	
41	829588	1	Nipple		
	829588	1	Nipple		MO-52480. SPEC 867421, -498, -499, -540.
42	829592	2	Drain cock		