

KAMD42P-A, KAD42P-A

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
3581714	6	Cylinder liner kit		(876851)
	6	• Cylinder liner		
	6	• Piston		
422793	6	• Piston pin		
914519	12	• Lock ring		
	6	• Sealing ring		
1542323	12	• O-ring		
	6	• O-ring		
	6	• Piston ringupper		
	6	• Piston ringlower		
	6	• Oil scraper ring		
1542320	6	• Oil jet		
275751	6	Sealing ring kit		
	6	• O-ring		
	6	• O-ring		
1542323	12	• O-ring		
876528	6	Piston ring kit		STD
	6	• Piston ring		0,25mmU.S
	6	• Compression ring		0,50mm UNDER SIZE
	6	• Oil scraper ring		U.S=0,75mm
876511	6	Big end bearing kit		STD
876512	6	Big end bearing kit		0,25mmU.S
876513	6	Big end bearing kit		0,50mm UNDER SIZE
876514	6	Big end bearing kit		U.S=0,75mm
				U.S=0,75mm
876515	6	Main bearing kit		O.S=0,10mm/U.S=0,25mm
876516	6	Main bearing kit		O.S=0,20mm/U.S=0,75mm
876517	6	Main bearing kit		0,25mmU.S
876518	6	Main bearing kit		0,50mm UNDER SIZE
				U.S=0,75mm
876519	1	Thrust bearing		STD
876520	1	Thrust bearing		O.S=0,10mm/U.S=0,25mm
876521	1	Thrust bearing		O.S=0,20mm/U.S=0,50mm
876522	1	Thrust bearing		O.S=0,20mm/U.S=0,75mm
276166	1	Oil pump kit		
470234	2	• Bushing		
860722	1	• Shaft		
425185	1	• Gear		
424133	1	• Washer		
910115	1	• Key		
876312	1	Connector kit, turbo		
859111	1	• Gasket		
838855	1	• Sealing ring		
838864	1	• Clamp		
864723	1	• Sealing ring		
967944	1	• O-ring		
969011	2	• Gasket		
420641	1	• Gasket		
860105	1	• Gasket		
907132	1	• Gasket		
11994	3	• Gasket		
861501	1	Repair kit, turbo		FOR 861260
	2	• Bushing		
	4	• Lock ring		
	2	• Piston ring		
	1	• Thrust bearing		
	1	• Oil deflector		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	1	• Piston ring		
838567	1	• O-ring		
	1	• O-ring		
	4	• Screw		
	1	• Nut		
955270	6	• Screw		
	4	• Segment		
	3	• Segment		
955293	6	• Screw		
876794	1	Repair kit, water pump		
181538	1	• Ball bearing		
1660609	1	• Ball bearing		FOR 861260
	1	• Shaft		
914462	1	• Lock ring		
1676432	1	• Sealing ring		
859027	1	• Gasket		
	1	• Impeller		
876088	1	Overhaul kit, sea water pump		
11010	2	• Ball bearing		
801566	1	• Screw		
808285	1	• Screw		
860751	1	• Cover		
	1	• Cam		
827011	1	• Cam		
	1	• Shaft		
841693	6	• Screw		
827247	2	• Sealing ring		
960166	1	• O-ring		
914523	1	• Lock ring		
877061	1	Impeller kit		
	1	• Impeller		
827019	2	• Sealing washer		
808275	1	• Gasket		
3581618	1	• O-ring		
876110	1	Gasket kit, intercooler		
860920	2	• Gasket		
838831	1	• Sealing strip		
847573	1	• Sealing strip		
858979	1	• Sealing ring		
858986	4	• Sealing ring		
864723	1	• Sealing ring		
876104	1	Gasket kit, decarbonizing		
11994	4	• Gasket		
469846	6	• Sealing ring		
838653	1	• Gasket		
838654	3	• Gasket		
838766	1	• Sealing ring		
843449	1	• Gasket		
876853	1	• Gasket		
		• Bulletin 44-29A	44-29A-EN	Cylinder Head Gasket
876144	3	• Gasket kit		
948610	6	• O-ring		
940096	1	• Gasket		
947624	1	• Gasket		
957171	2	• Gasket		
969198	2	• O-ring		
1306630	12	• Valve seal		
1542052	3	• Rubber seal		

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1542187	1	• Gasket		
1542198	1	• Sealing ring		
876774	1	Gasket kit, reconditioning		(876362)
11994	12	• Gasket		
416033	2	• Sealing ring		
3501530	1	• Gasket		
829487	1	• Gasket		
838807	1	• Sealing ring		
842913	1	• Sealing ring		
859038	1	• Gasket		
968971	3	• O-ring		
1542052	3	• Rubber seal		
860971	1	• Sealing ring	SO	
469483	8	• Sealing ring		
980936	2	• O-ring		
469482	1	• O-ring		
471956	1	• Sealing ring		
949659	2	• O-ring		
967343	1	• O-ring		
949659	1	• O-ring		
949721	1	• O-ring		
947627	4	• Gasket		
955981	6	• O-ring		
957181	4	• Gasket		
860971	1	• Sealing ring		
859039	1	• Gasket		
859027	1	• Gasket		
861251	1	• Gasket		
1542318	1	• Sealing ring		
876557	1	Decal set		KAMD. The kit includes all decals that is used on the engine.
876556	1	Decal set		KAD. The kit includes all decals that is used on the engine.