PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
3817861	6	Cylinder liner kit			(3586722)
	6	· Cylinder liner			
	6	· Piston			
422793	6	· Piston pin			
914519	12	· Lock ring			
	6	· O-ring			
1542361	6	· O-ring			
275751	12	· Sealing ring kit			(1542323)
	6	· Piston ringupper			
	6	· Compression ringlower			
	6	· Oil scraper ring			
1542320	6	Oil jet, piston cooling			
955981	6	O-ring, piston cooling			
275751	6	Sealing ring kit, cylinder liner			
	6	· O-ring			
1542361	6	· O-ring			
275751	12	· Sealing ring kit			(1542323)
876775	6	Piston ring kit			
	6	· Piston ringupper			
	6	· Compression ringlower			
	6	· Oil scraper ring			
876511	6	Big end bearing kit			STD
876512	6	Big end bearing kit			U.S=0,25mm
876513	6	Big end bearing kit			U.S=0,50mm
876514	6	Big end bearing kit			U.S=0,75mm
876515	6	Main bearing kit			STD
876516	6	Main bearing kit			U.S=0,25mm
876517	6	Main bearing kit			U.S=0,50mm
876518	6	Main bearing kit			U.S=0,75mm
876519	1	Thrust bearing			STD
876520	1	Thrust bearing			O.S=0,10mm/U.S=0,25mm
876521	1	Thrust bearing			O.S=0,20mm/U.S=0,50mm
876522	1	Thrust bearing			O.S=0,20mm/U.S=0,75mm
276166	1	Oil pump kit			
470234	2	· Bushing			
860722	1	· Shaft			
425185	1	· Gear			
424133	1	· Washer			

PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
910115	1	· Key			
3582563	1	Connector kit, turbo			
3582676	1	· Gasket			
838855	1	· Sealing ring			
838864	1	· Clamp			
864723	1	· Sealing ring			
967944	1	· O-ring			
969011	2	· Gasket			
420641	1	· Gasket			
860105	1	· Gasket			
11994	3	· Gasket			
18665	1	· Gasket			
976044	1	· O-ring			
842986	1	· Gasket			
861501	1	Repair kit, turbo			
	2	· Bushing			
	4	· Lock ring			
	2	· Piston ring			
	1	· Thrust bearing			
	1	· Oil deflector			
	1	· Piston ring			
838567	1	· O-ring			
	1	· O-ring			
	4	· Screw			
	1	· Nut			
955270	6	· Screw			
	4	· Segment			
	3	· Segment			
955293	6	· Screw			
876794	1	Repair kit, water pump			
181538	1	· Ball bearing			
1660609	1	· Ball bearing			
	1	· Shaft			
914462	1	· Lock ring			
1676432	1	· Sealing ring			
859027	1	· Gasket			
	1	· Impeller			
876088	1	Overhaul kit, sea water pump			REPL BY 877373
11010	2	· Ball bearing			
801566	1	· Screw			
808285	1	· Screw			
860751	1	· Cover			
	1	· Cam			
827011	1	· Cam			
	1	· Shaft			
841693	6	· Screw			
827247	2	· Sealing ring			
960166	1	· O-ring			
914523	1	· Lock ring			

PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
877373	1	Overhaul kit, sea water pump			
11010	2	· Ball bearing			
801566	1	· Screw			
808285	1	· Screw			
	1	· Cam			
827011	1	· Cam			
827247	2	· Sealing ring			
841693	6	· Screw			
	1	· Shaft			
860751	1	· Cover			
914523	1	· Lock ring			
960166	1	· O-ring			
	1	· Wear washer			
	1	· Wear washer			
3841697	1	Impeller kit, sea water pump			(877061)
825941	1	· Impeller			
3581618	1	· O-ring			
827019	2	· Sealing washer			
808275	1	· Gasket			
877386	1	Sealing kit, intercooler			
860920	2	· Gasket			
3582639	1	· Sealing strip			
3583126	1	· Sealing strip			
847573	1	· Sealing strip			
858979	1	· Sealing ring			
858986	4	· Sealing ring			
864723	1	· Sealing ring			

PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
3582437	1	Gasket kit, additional decarbonizing			
11994	6	· Gasket			
3583786	1	· Gasket			(3582433)
876144	3	· Gasket kit			
838766	1	· Sealing ring			
877073	1	· Valve stem seal, kit			Includs 24 ea valve stem seal.
967944	1	· O-ring			
3582676	1	· Gasket			
860105	1	· Gasket			
420641	1	· Gasket			
969011	2	· Gasket			
968927	2	· O-ring			
943620	2	· Sealing ring			
981183	13	· Gasket			
976018	6	· O-ring			
944988	6	· O-ring			
3583913	1	· Sealing ring			(1542198)
1542187	1	· Gasket			

PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
876774	1	Gasket kit, additional recondition			
11994	12	· Gasket			
416033	2	· Sealing ring			
3501530	1	· Gasket			
829487	1	· Gasket			
838807	1	· Sealing ring			
842913	1	· Sealing ring			
859038	1	· Gasket			
968971	3	· O-ring			
1542052	3	· Rubber seal			
3582851	1	· Sealing ring kit			(860971)
469483	8	· Sealing ring			
976039	2	· O-ring			(980936)
469482	1	· O-ring			
471956	1	· Sealing ring			
949659	1	· O-ring			
967343	1	· O-ring			
949659	1	· O-ring			
949721	1	· O-ring			
947627	4	· Gasket			
955981	6	· O-ring			
957181	4	· Gasket			
859039	1	· Gasket			
859027	1	· Gasket			
861251	1	· Gasket			
1542318	1	· Sealing ring			
3842158	1	On board kit			(876777)
11994	10	· Gasket			
19923	2	· Bulb			
858283	1	· Electrical tape			
841693	3	· Screw			
858284	1	· Box			
858631	1	· Bag			
861564	1	· Drive belt			
3841697	1	· Impeller kit			
883596	1	· Edge protection			
943474	2	· Hose clamp			
943476	4	· Hose clamp			
947620	10	· Gasket			
948211	10	· Strip clamp			
981183	10	· Gasket			
3843947	1	· Puller			
		· Bulletin P-08-2-1		P-08-2-1-EN	Impeller Removal Tool
877203	1	Service kit			
876776	1	Decal set			The kit includes all decals that is used on the engine.