



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3817142	1	Camshaft		(860678)
2	910116	1	• Key		
3	1542221	1	• Spacer washer		
4	838992	1	Thrust washer		
5	946440	2	Flange screw		
6	1542034	1	Gear		
7	1542223	1	Washer		
8	965193	1	Screw		
9		7	Bushing	3402	
10	1542208	12	Lifter		
11	861689	12	Push rod		
12	861698	12	Valve, intake		
	861699	12	Valve, exhaust		
13		24	Valve guide	3029	
14	877072	6	Valve stem seal		Including 4 ea valve stem seal.
14A	3581957	24	Valve spring washer		
15	861701	24	Valve spring		
16	3581920	24	Washer		
17	861703	48	Valve collet		
18	861714	12	Locating pin		
19	3583821	12	Valve caliper		
20		12	• Adjuster screw		
21	951199	12	• Nut		
22	861705	1	Bearing bracket, front		
23	861704	5	Bearing bracket		
24	861706	1	Bearing bracket, rear		
25	965182	14	Flange screw		
26	914456	2	Lock ring		
27	418426	6	Spring		
28	861707	1	Rocker arm shaft		
29	955083	2	• Cap plug		
30	3581022	6	Rocker arm, intake		
	3581023	6	Rocker arm, exhaust		
31	3581121	12	• Ball stud		
32	921781	12	• Nut		
33	418297	12	• Bushing		