



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3583266	1	Camshaft		(860678)
2	1542221	1	· Spacer washer		
3	910116	1	· Key		
4	838992	1	Thrust washer		
5	946440	2	Flange screw		
6	1542208	12	Lifter		
7	838636	12	Push rod		
8	838638	6	Exhaust valve, exhaust		
	838637	6	Inlet valve, intake		
9	859171	12	Valve stem seal		
10	1545198	12	Valve spring		
11	1332137	12	Valve spring washer		
12	838639	12	Spring washer		
13	1677875	24	Valve collet		
14	838643	1	Rocker arm shaft		
15	955083	1	· Cap plug		
16	840444	1	· Sleeve		
18	838647	5	Bearing bracket		
19	838732	4	Stud		
20	965188	2	Screw		
21	3581128	6	Rocker arm, exhaust		NO 1,3,5,7,9,11
	3581129	6	Rocker arm, intake		NO 2,4,6,8,10,12
22	418297	12	· Bushing		
23	3581121	12	· Ball stud		
24	921781	12	· Nut		
25	411139	5	Spring		
26	840686	2	Washer		
27	400722	2	Washer		
28	914456	2	Lock ring		
29	860686	1	Intermediate pipe		
30	969198	2	· O-ring		
31	1542034	1	Gear		
32	1542223	1	Washer		
33	965193	1	Screw		
34		7	Bushing	3402	
35		12	Valve guide	4642	