

KAD32P-A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3817034	4	Cylinder liner kit		(3581714)
		4	• Cylinder liner		
		4	• Piston		
	422793	4	• Piston pin		
	914519	8	• Snap ring		
	1542361	4	• O-ring		
	275751	8	• Sealing ring kit		(1542323)
		4	• O-ring		
		4	• Piston ring, upper		
		4	• Piston ring, lower		
		4	• Oil scraper ring		
	1542320	4	• Oil jet, piston cooling		
	955981	4	• O-ring, piston cooling		
	877737	1	Overhaul kit		
	3581714	4	Cylinder liner kit		
	876515	4	Main bearing kit		
	876519	1	Thrust bearing		
	876511	4	Big-end bearing kit		
	3582563	1	Connector kit, turbo		
	3582435	1	De-carbonizing kit		
	877386	1	Gasket kit		
	876361	1	Overhaul gasket kit		
	275751	4	Sealing ring kit, cylinder liner		
		4	• O-ring		
	1542361	4	• O-ring		
	275751	8	• Sealing ring kit		(1542323)
	3817033	4	Piston ring kit		(876528)
		4	• Piston ring		(860153)
		4	• Compression ring		
		4	• Oil scraper ring		
	876511	4	Big-end bearing kit		Std
	876512	4	Big-end bearing kit		U.S=0,25mm
	876513	4	Big-end bearing kit		U.S=0,50mm
	876514	4	Big-end bearing kit		U.S=0,75mm
	876515	4	Main bearing kit		Std
	876516	4	Main bearing kit		U.S=0,25mm
	876517	4	Main bearing kit		U.S=0,50mm
	876518	4	Main bearing kit		U.S=0,75mm
	876519	1	Thrust bearing		Std
	876520	1	Thrust bearing		O.S=0,10mm/U.S=0,25mm
	876521	1	Thrust bearing		O.S=0,20mm/U.S=0,50mm
	876522	1	Thrust bearing		O.S=0,20mm/U.S=0,75mm
	276166	1	Oil pump kit		
	470234	2	• Bushing		
	860722	1	• Shaft		
	425185	1	• Gear		
	424133	1	• Washer		
	910115	1	• Woodruff key		
	3582563	1	Connector kit, turbo		
	3582676	1	• Gasket kit		
	838855	1	• Sealing ring		
	838864	1	• V-band clamp		
	864723	1	• Sealing ring		
	967944	1	• O-ring		
	969011	2	• Gasket		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	420641	1	• Gasket		
	860105	1	• Gasket		
	11994	3	• Gasket		
	18665	1	• Gasket		
	976044	1	• O-ring		
	842986	1	• Gasket		
	861501	1	Repair kit, turbo		
	(838562)	2	• Bushing		Obsolete part
	(845042)	4	• Lock ring		Obsolete part
		2	• Piston ring		
	(858710)	1	• Thrust bearing		Obsolete part
	(845047)	1	• Oil deflector		Obsolete part
		1	• Piston ring		
	838567	1	• O-ring		
	(838426)	1	• O-ring		Obsolete part
		4	• Screw		
	(866276)	1	• Nut		Obsolete part
	955270	6	• Hexagon screw		
	(858662)	4	• Segment		Obsolete part
	(858664)	3	• Segment		Obsolete part
	955293	6	• Hexagon screw		
	876793	1	Repair kit, water pump		
	181538	1	• Ball bearing		
	1660609	1	• Ball bearing		
		1	• Shaft		
	914462	1	• Snap ring		
	1676432	1	• Sealing ring		
	859027	1	• Gasket		
		1	• Impeller		
	876088	1	Repair kit, sea water pump		Repl by 877373
	11010	2	• Ball bearing		
	801566	1	• Screw		
	808285	1	• Screw		
	860751	1	• Cardboard tube		
		1	• Cam		
	827011	1	• Cam		
		1	• Shaft		
	841693	6	• Screw		
	827247	2	• Sealing ring		
	960166	1	• O-ring		
	914523	1	• Snap ring		
	877373	1	Repair kit, sea water pump		
	11010	2	• Ball bearing		
	801566	1	• Screw		
	808285	1	• Screw		
		1	• Cam		
	827011	1	• Cam		
	827247	2	• Sealing ring		
	841693	6	• Screw		
		1	• Shaft		
	860751	1	• Cardboard tube		
	914523	1	• Snap ring		
	960166	1	• O-ring		
		1	• Wear plate		
		1	• Wear plate		
	3841697	1	Impeller kit, sea water pump		(877061)
		1	• Impeller		
	3581618	1	• O-ring		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	827019	2	• Washer		
	808275	1	• Gasket		
	877180	1	Service kit		
			• Bulletin 44-48	44-48-EN	Belt tensioner Upgrade Kit for D32, 42WJ, 42, 42, 44
1	3582167	1	• Bracket		
	982331	1	• Square neck screw		
	3582189	1	• Spacer		
	3582166	1	• Bracket		
	982331	1	• Square neck screw		
	3582190	1	• Spacer		
	3582168	2	• Gear		
	3582324	2	• Tension pulley		
	976945	2	• Washer		
	971095	2	• Flange nut		
	3582677	2	• Nut		
	3582492	1	• Bracket		
	877386	1	Gasket kit, intercooler		
	860920	2	• Gasket		
	3582639	1	• Sealing strip		
	3583126	1	• Sealing strip		
	847573	1	• Sealing strip		
	858979	1	• Sealing ring		
	858986	4	• Sealing ring		
	864723	1	• Sealing ring		
	3582435	1	De-carbonizing kit, additional decarbonizing		
	11994	4	• Gasket		
	469846	4	• Sealing ring		
	3582432	1	• Cylinder head gasket		
	838652	1	• Gasket		
	838654	2	• Gasket		
	876144	2	• Gasket kit		
	838766	1	• Sealing ring		
	948610	6	• O-ring		
	1275379	1	• Gasket		
	947624	1	• Gasket		
	957171	2	• Gasket		
	1306630	4	• Valve stem seal		
	969198	2	• O-ring		
	1542052	2	• Sealing		
	3583913	1	• Sealing ring		(1542198)
	843449	1	• Gasket		
	1542187	1	• Gasket		
	1306630	4	• Valve stem seal		
	876361	1	Overhaul gasket kit, additional recondition		
	11994	8	• Gasket		
	969011	1	• Gasket		
	416033	2	• Sealing ring		
	418445	2	• Sealing ring		
	3582851	1	• Sealing ring		(860971)
	3501530	1	• Gasket		
	469482	2	• Sealing ring		
	469483	6	• Sealing ring		
	829487	1	• Gasket		
	838807	1	• Sealing ring		
	859086	2	• Sealing ring		
	858986	4	• Sealing ring		
	842913	3	• Sealing ring		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	859038	1	• Gasket		
	3582676	1	• Gasket kit		
	859002	1	• Gasket		
	858570	1	• Sealing		
	968971	1	• O-ring		
	969011	4	• Gasket		
	947627	1	• Gasket		
	949187	1	• O-ring		
	949657	1	• O-ring		
	955981	4	• O-ring		
	957171	8	• Gasket		
	957181	2	• Gasket		
	859039	1	• Gasket		
	859027	1	• Gasket		
	471956	1	• Gasket		
	976039	2	• O-ring		Obsolete part, (980936)
	861250	1	• Gasket		
	3842158	1	Onboard kit		
	11994	10	• Gasket		
	19923	2	• Bulb		
	858283	1	• Tape		
	841693	3	• Screw		
	858284	1	• Box		
	858631	1	• Bag		
	861564	1	• Drive belt		
	3841697	1	• Impeller kit		
	5925059	1	• L-profile		
	943474	2	• Hose clamp		
	943476	4	• Hose clamp		
	947620	10	• Gasket		
	948211	10	• Cable tie		
	981183	10	• Gasket		
	3843947	1	• Puller screw		
			• Bulletin P-08-2-1	P-08-2-1-EN	Impeller Removal Tool
1					
	3842159	1	Onboard kit		
	11994	10	• Gasket		
	19923	2	• Bulb		
	841693	3	• Screw		
	858283	1	• Tape		
	858284	1	• Box		
	858631	1	• Bag		
	3582424	1	• Drive belt		
	3841697	1	• Impeller kit		
	5925059	1	• L-profile		
	943474	2	• Hose clamp		
	943476	4	• Hose clamp		
	947620	10	• Gasket		
	948211	10	• Cable tie		
	981183	10	• Gasket		
	3843947	1	• Puller screw		
			• Bulletin P-08-2-1	P-08-2-1-EN	Impeller Removal Tool
1					
	(3581462)	1	Decal		Obsolete part, KAD32