

D9A2A D9-425, D9A2A D9-500 (R4), D9A2A D9-575, D9A2B 425, D9A2B D9-500 (R5), D9A2B D9-575, D9A2A D9A-MH, D9A2B MH

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3817084	1	Cylinder liner kit	D9A2A 500, 575 SN-XXXXXXXXXX/14518
		1	· Cylinder liner	
		1	· Piston	
	3817086	1	· Piston ring kit	
	85103699	1	· Sealing kit	
	3161087	2	· Snap ring	
	3161285	1	· Piston pin	
	3886775	6	Cylinder liner kit	D9A2A 500, 575 SNXXXXXXXXXX/14519-
		1	· Cylinder liner	
		1	· Piston	
	3886774	1	· Piston ring kit	
	85103699	1	· Sealing kit	
	3161082	2	· Bearing housing	
	3161285	1	· Piston pin	
	3817085	1	Cylinder liner kit	D9A2A MH 425
		1	· Cylinder liner	
		1	· Piston	
	85103700	1	· Piston ring kit	
	85103699	1	· Sealing kit	
	3161087	2	· Snap ring	
	3161285	1	· Piston pin	
	3842941	1	Overhaul kit, basic	D9A2A MH 425
	3817085	6	· Cylinder liner kit	
	3093651	1	· Thrust washer	Std
	85103707	7	· Main bearing kit	Std
	85103713	6	· Big-end bearing kit	Std
	3843449	1	· Cylinder head gasket, Cylinder Head	
	3817206	1	· Gasket kit, inlet, exhaust pipe	
	3807684	1	· Gasket kit, turbo	
	3807681	1	· De-carbonizing kit	
	3842945	1	· Overhaul gasket kit, additional recondition	
	3842943	1	Overhaul kit, basic	D9A2A 500, 575 SN-XXXXXXXXXX/14518
	3817084	6	· Cylinder liner kit	
	3093651	1	· Thrust washer	Std
	85103707	7	· Main bearing kit	Std
	85103713	6	· Big-end bearing kit	Std
	3843449	1	· Cylinder head gasket, Cylinder Head	
	3817206	1	· Gasket kit, inlet, exhaust pipe	
	3807684	1	· Gasket kit, turbo	
	3807681	1	· De-carbonizing kit	
	3842945	1	· Overhaul gasket kit, additional recondition	
	3886776	1	Overhaul kit	D9A2A 500, 575 SNXXXXXXXXXX/14519-
	3886775	6	· Cylinder liner kit	
	3093651	1	· Thrust washer	
	85103707	7	· Main bearing kit	
	85103713	6	· Big-end bearing kit	
	3843449	1	· Cylinder head gasket	
	3817206	1	· Gasket kit	
	3807684	1	· Gasket kit	
	3807681	1	· De-carbonizing kit	
	3842945	1	· Overhaul gasket kit	
	3093651	1	Thrust washer	Std

D9A2A D9-425, D9A2A D9-500 (R4), D9A2A D9-575, D9A2B 425, D9A2B D9-500 (R5), D9A2B D9-575, D9A2A D9A-MH, D9A2B MH

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3093652	1	Thrust washer	O.S=00,1mm
	3093653	1	Thrust washer	O.S=0,20mm
	3093654	1	Bearing shield	O.S=0,30mm
	85103707	7	Main bearing kit	Std
	85103708	7	Main bearing kit	O.S=0,25mm
	85103709	7	Main bearing kit	O.S=0,50mm
		7	Main bearing kit	O.S=0,75mm
	85103711	7	Main bearing kit	O.D=1,0mm
		7	Main bearing kit	O.D=1,25mm
	85103713	12	Big-end bearing kit	Std
	85103714	12	Big-end bearing kit	O.S=0,25mm
	85103715	12	Big-end bearing kit	O.S=0,50mm
		12	Big-end bearing kit	O.S=0,75mm
	85103717	12	Big-end bearing kit	O.D=1,0mm
		12	Big-end bearing kit	O.D=1,25mm
	20463853	1	Shim	
	20463854	1	Shim	0,30mm
	20463855	1	Shim	0,50mm
	3842942	1	Overhaul kit, Cylinder Head	D9A2A MH 425
	3183368	6	· Sleeve	
	3818985	12	· Exhaust valve	
	3817674	12	· Inlet valve	
	20510747	48	· Valve cotter	
	3165303	24	· Valve guide	
	20555102	12	· Valve seat, intake	
	20555104	12	· Valve seat, exhaust	
	3842944	1	Overhaul kit, Cylinder Head	D9A2A 500, 575
	3183368	6	· Sleeve	
	3817672	12	· Exhaust valve	
	3817674	12	· Inlet valve	
	20510747	48	· Valve cotter	
	3165303	24	· Valve guide	
	20555102	12	· Valve seat	
	20574175	12	· Valve seat	
	3843449	1	Cylinder head gasket, Cylinder Head	
	20495935	1	· Cylinder head gasket	
	20479636	1	· Sealing strip	
	20526428	1	· Sealing ring	
	1677370	2	· Sealing ring	
	3817206	1	Gasket kit, induct+exhaust manifold	
	8148172	6	· Gasket	
	947281	1	· Gasket	
	1161231	1	· Sealant	304ml
	3807684	1	Gasket kit, turbo	
	420641	1	· Gasket	
	1547255	2	· Sealing ring	
	20781146	1	· Gasket	(8194365)
	420643	1	· Gasket	
	469601	1	· Sealing ring	
	3817589	1	Overhaul kit, sea water pump	
	3587881	2	· Bearing	
	3583605	4	· Screw	
	3587882	1	· Sealing	
	3583609	1	· Sealing	

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REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3583614	1	• O-ring	
	925259	1	• O-ring	
	809444	1	• Lock ring	
	812951	1	• Lock ring	
	812953	1	• Lock ring	
		1	• Spring washer	
	807589	1	• Wear washer	
	3817587	1	• Impeller kit	
	3817587	1	Impeller kit, sea water pump	
	3583602	1	• Impeller	
	3587885	1	• O-ring	
	949735	1	• O-ring	
	3842945	1	Overhaul gasket kit, additional recondition	
	8148017	1	• Sealing strip, Oil cooler	
	1547252	2	• Sealing ring, Oil cooler	
	11994	1	• Gasket, Oil cooler	
	20547565	1	• Sealing strip, timing gear cover	
	1161277	1	• Sealant, flywheel housing	
	20548007	1	• Seal, timing gear cover	
	8148259	1	• Crankshaft seal, rear	
	949735	1	• O-ring, flywheel housing	
	85108423	1	• Crankshaft seal, front	
	1636309	1	• Sealing ring, oil pump	
	1543225	2	• Sealing ring, oil pump	
	21092243	3	• Sealing ring, oil pump	
	471956	4	• Gasket, oil pump	
	469846	1	• Sealing ring, oil pump	
	944126	1	• O-ring, oil pump	
	948610	1	• O-ring, oil pump	
	949656	1	• O-ring, oil dipstick	
	421629	1	• Sealing ring, oil filling	
	949721	1	• O-ring, draining	
	18813	1	• Gasket, draining	
	949187	2	• O-ring, oil dipstick	
	20480827	1	• Gasket, oil-filter housing	
	471626	2	• Sealing ring, oil-filter housing	
	947627	2	• Gasket, oil-filter housing	
	11994	1	• Gasket, oil-filter housing	
	947622	1	• Gasket, oil-filter housing	
	947629	1	• Gasket, oil-filter housing	
	976039	1	• O-ring, oil-filter housing	
	949659	1	• O-ring, oil-filter housing	
	469846	1	• Sealing ring, oil-filter housing	
	947627	1	• Gasket, oil-filter housing	
	947624	1	• Gasket, oil-filter housing	
	982721	2	• Gasket, fuel pipes	
	982724	8	• Gasket, fuel pipes	
	982723	12	• Gasket, fuel pipes	
	977030	1	• O-ring, fuel pipes	
	3169573	1	• Sealing, fuel pipes	
	3584461	1	• O-ring, crankcase vent.	
	1547252	1	• Sealing ring, cylinder block	
	967343	4	• O-ring, Oil pan	
	990058	2	• O-ring, Oil pan	
	11996	2	• Gasket, oil-filter housing	
	469982	2	• Sealing ring, water pipe	
	947281	1	• Gasket, water pipe	
	1542781	2	• Sealing ring, intercooler	
	1542783	1	• O-ring, intercooler	
	3807481	1	• Sealing ring, intercooler	
	8148213	1	• Sealing strip, Oil pan	

