

PART NO.	QTY	DESCRIPTION	NOTES
875676	6	Cylinder liner kit	
	6	• CYLINDER LINER	
271160	6	• Sealing ring kit	(275735)
	6	• PISTON	
271117	6	• Piston ring kit	(275375)
421033	6	• Piston pin	STD D
914525	12	• Lock ring	
271160	6	Sealing ring kit	(275735)
	6	• SEAL RING	
	12	• SEAL RING	
271117	6	Piston ring kit	(275375)
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• OIL RING	
270115	6	Big end bearing kit	STD D
270116	6	Big end bearing kit	0,25MM U.S
270117	6	Big end bearing kit	0,50MM U.S
270118	6	Big end bearing kit	0,75MM U.S
270119	6	Big end bearing kit	1,00MM U.S
270120	6	Big end bearing kit	1,25MM U.S
270432	7	Main bearing kit	STD D
270433	7	Main bearing kit	0,25MM U.S
270434	7	Main bearing kit	0,50MM U.S
270435	7	Main bearing kit	0,75MM U.S
270436	7	Main bearing kit	1,00MM U.S
270437	7	Main bearing kit	1,25MM U.S
276754	1	Thrust washer kit	STD D
276755	1	Thrust washer kit	0,1MM O.S
276756	1	Thrust washer kit	0,2MM O.S
276757	1	Thrust washer kit	0,3MM O.S
875474	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
19258	1	• Ball bearing	
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	(181670)
420162	1	• Seal	
420169	1	• Gasket	
420171	1	• Gasket	
421148	1	• Shaft	
1545283	1	• Sealing ring	(1542833)
421215	1	• Gasket	
421306	1	• Wear ring	
941907	4	• Spring washer	
914462	1	• Lock ring	
951970	1	• Pin	
275525	2	Gasket kit, GASKET KIT CYLINDER HEAD	
	2	• GASKET, CYLINDER HEAD	
422414	12	• Sealing ring	
466421	16	• Sealing ring	
422413	2	• Sealing ring	

PART NO.	QTY	DESCRIPTION	NOTES
876328	1	Gasket kit, GASKET KIT RECONDITION ENGINE	(875434)
957181	6	• Gasket	
907135	2	• Gasket	
957178	25	• Gasket	
957185	10	• Gasket	
957177	7	• Gasket	
18818	2	• Gasket	
957184	2	• Washer	
949656	4	• O-ring	(191058)
949657	3	• O-ring	
836169	4	• Gasket	
469205	6	• O-ring	
413619	2	• Gasket	
416033	2	• Sealing ring	
420162	1	• Seal	
420166	4	• Gasket	
424620	1	• Gasket	(420167)
420171	2	• Gasket	
420213	1	• Seal	
420269	1	• Sealing ring	
424919	1	• Gasket	(421025)
421057	1	• Gasket	
421061	1	• Gasket	
421121	2	• Gasket	
469328	16	• Gasket	
421215	1	• Gasket	
422130	1	• Gasket	
423123	1	• Sealing ring	
469846	4	• Sealing ring	(424342)
800389	1	• Gasket	
862597	2	• Gasket	(823185)
862602	2	• Gasket	(802287)
862591	1	• Gasket	(820751)
925054	1	• O-ring	
925062	1	• O-ring	
925095	1	• O-ring	
949660	1	• O-ring	
424580	1	• Sealing ring	(941580)
942083	1	• Seal	
955989	1	• O-ring	
957171	22	• Gasket	
957173	6	• Gasket	
471056	1	• Seal	
957185	8	• Gasket	
957170	8	• Gasket	
11992	25	• Gasket	
11994	2	• Gasket	
11996	1	• Gasket	
25534	1	• Gasket	
471055	1	• Sealing ring	
775727	1	• Gasket	
862688	1	• Gasket	(836181)
925059	3	• O-ring	
940096	1	• Gasket	
941899	1	• Oil sealing ring	
943821	1	• Ring	
862668	1	• Gasket	(824310)
862689	1	• Gasket	(837309)
957178	1	• Gasket	
470993	1	• Gasket	(420423)
864013	1	• Gasket	(837964)
862711	1	• Gasket	(842928)

PART NO.	QTY	DESCRIPTION	NOTES
424612	2	• Gasket	(421071)
862634	2	• Gasket	(842531)
957171	1	• Gasket	
862776	1	• Gasket	(820783)
862744	1	• Gasket	(820604)
424617	1	• Gasket	(422075)
275570	1	Oil pump kit, OIL PUMP KIT OIL PUMP	
	1	• SHAFT WITH GEAR	
	1	• GEAR	
470234	2	• Bushing	(940359)
910115	1	• Key	
424133	1	• Washer	
875594	1	Repair kit, REPAIR KIT SEA WATER PUMP	
826239	1	• Lock pin	
	1	• COVER	
804776	6	• Screw	
	1	• CAM	
808285	1	• Screw	
826246	1	• Washer	
822708	1	• Seal	
	1	• SLINGER	
809444	1	• Lock ring	
825737	1	• Seal	
11013	2	• Ball bearing	
914533	1	• Snap ring	
940180	1	• Screw	
955825	1	• Nut	
941906	1	• Spring washer	
942406	1	• Key	
875593	1	Impeller kit	
	1	• IMPELLER	
827019	2	• Sealing washer	
808275	1	• Gasket	
845169	1	Repair kit, REPAIR KIT TURBO	
845041	2	• Bearing sleeve	
845042	4	• Lock ring	
845045	4	• Piston ring	
845046	1	• Bearing washer	
845047	1	• Oil deflector	
845036	1	• O-ring	
940326	4	• Screw	
848711	1	• Nut	(844003)
838570	8	• Screw	(844004)
845038	4	• Segment	
844005	8	• Spring washer	
845167	3	• Tensioning segment	
844006	6	• Nut	(845168)
940199	6	• Screw	
845035	3	• Segment	