

PART NO.	QTY	DESCRIPTION	NOTES
876098	4	Cylinder liner kit	
	4	• CYLINDER LINER	
	4	• PISTON	
1542160	4	• Piston pin	
914519	8	• Lock ring	
	4	• SEAL RING, UPPER	
	12	• SEAL RING, LOWER	
	4	• PISTON RING, UPPER	
	4	• PISTON RING, LOWER	
	4	• OIL RING	
275751	4	Sealing ring kit	
	4	• SEAL RING	
1542323	8	• O-ring, MIDDLE-LOWER	
	4	• UPPER	
275350	4	Piston ring kit	
	4	• COMPRESSION RING, UPP	
	4	• COMPRESSION RING, LOWER	
	4	• OIL RING	
270111	4	Big end bearing kit	STD
270112	4	Big end bearing kit	UNDER SIZE 0,25 MM
270113	4	Big-end bearing kit	UNDER SIZE 0,50 MM
270114	4	Big end bearing kit, BIG-END BEARING KIT	UNDER SIZE 0,75 MM
270467	5	Main bearing kit	STD
270468	5	Main bearing kit	UNDER SIZE 0,25 MM
270469	5	Main bearing kit	UNDER SIZE 0,50 MM
270470	5	Main bearing kit, MAIN BEARING KIT	UNDER SIZE 0,75 MM
270464	1	Thrust washer kit	STD
270465	1	Thrust washer kit	OVER SIZE 0,1 MM
270466	1	Thrust washer kit, THRUST WASHER KIT	OVER SIZE 0,2 MM
876087	1	Overhaul kit, REPAIR KIT CIRCULATION PUMP	FOR 858485,859126
70913	1	• Deflector	
181538	1	• Ball bearing	
421306	1	• Wear ring	
	1	• SHAFT	
859027	1	• Gasket	
914462	1	• Lock ring	
941907	4	• Spring washer	
1542198	1	• Sealing ring	
1545283	1	• Sealing ring	
1660609	1	• Ball bearing, BALL BEARING	

PART NO.	QTY	DESCRIPTION	NOTES
	1	• GASKET	
	2	• WASHER	
	2	• SCREW	
876103	1	Gasket kit, GASKET KIT DECARBONIZING	
11994	4	• Gasket	
469846	4	• Sealing ring	
858993	1	• Gasket	
838652	1	• Gasket	
838654	2	• Gasket	
876144	2	• Gasket kit	
843449	1	• Gasket	
838766	1	• Sealing ring	
925067	6	• O-ring	
940096	1	• Gasket	
947624	1	• Gasket	
957171	2	• Gasket	
969198	2	• O-ring	
859171	8	• Valve stem seal	
1542052	2	• Rubber seal	
1542187	1	• Gasket	
1542198	1	• Sealing ring	
876361	1	Gasket kit, GASKET KIT RECONDITIONING	(876105)
11994	8	• Gasket	
969011	5	• Gasket	
416033	2	• Sealing ring	
418445	2	• Sealing ring	
469482	2	• O-ring	
469483	6	• Sealing ring	
829487	1	• Gasket	
838807	1	• Sealing ring	
859086	2	• Sealing ring	
858986	4	• Sealing ring	
842913	3	• Sealing ring	
859038	1	• Gasket	
859111	1	• Gasket	
859002	1	• Gasket	
858570	1	• Seal	
968971	1	• O-ring	
969011	4	• Gasket	(947621)
947627	1	• Gasket	
949187	1	• O-ring	
949657	1	• O-ring	
949658	3	• O-ring	
955981	4	• O-ring	
957171	8	• Gasket	
957181	2	• Gasket	
859039	1	• Gasket	
859027	1	• Gasket	
1542385	2	• Sealing ring	
859033	1	• Gasket	