

D13B-A MP, D13B-B MP, D13B-C MP, D13B-D MP, D13B-G MP, D13B-H MP

| REF | PART NO. | QTY | DESCRIPTION                       | NOTES             |
|-----|----------|-----|-----------------------------------|-------------------|
| 1   | 21397404 | 6   | Cylinder liner kit                |                   |
|     | 21253763 | 1   | • Piston ring kit                 |                   |
|     | 270950   | 1   | • Sealing kit                     |                   |
|     |          | 1   | • Piston pin                      |                   |
|     | 914531   | 2   | • Snap ring                       |                   |
|     |          | 1   | • Cylinder liner                  |                   |
|     |          | 1   | • Piston                          |                   |
| 2   |          |     |                                   |                   |
| 3   | 21253763 | 6   | Piston ring kit                   |                   |
|     |          | 1   | • Compression ring                |                   |
|     |          | 1   | • Compression ring                |                   |
|     |          | 1   | • Oil scraper ring                |                   |
| 4   |          |     |                                   |                   |
| 5   | 270950   | 6   | Sealing kit, cylinder liner       |                   |
|     | (470190) | 2   | • Sealing ring                    | Obsolete part     |
|     |          | 1   | • Sealing ring                    |                   |
|     |          | 1   | • Sealing ring                    |                   |
| 6   |          |     |                                   |                   |
| 7   | 20530916 | 7   | Main bearing                      | Std               |
| 8   |          |     |                                   |                   |
| 9   | 20580558 | 6   | Big-end bearing kit               | Std               |
|     | 20711963 | 6   | Big-end bearing kit               | O.S=0,25mm        |
|     | 20711964 | 6   | Big-end bearing kit               | O.S=0.50mm        |
|     | 20711966 | 6   | Big-end bearing kit               | O.S=1,00mm        |
| 10  |          |     |                                   |                   |
| 11  | 21267844 | 1   | Thrust washer kit                 | Std               |
| 12  |          |     |                                   |                   |
| 13  | 21006109 | 1   | Camshaft bearing kit, camshaft    | Std, Rear         |
|     | 21006103 | 6   | Camshaft bearing kit, camshaft    | Std, Cylinder 2-6 |
| 14  |          |     |                                   |                   |
| 15  | 21274700 | 6   | Injector sleeve                   |                   |
|     | 20536487 | 1   | • O-ring                          |                   |
|     | 21261987 | 1   | • Washer                          |                   |
| 16  |          |     |                                   |                   |
| 17  | 21508756 | 1   | De-carbonizing kit, decarbonizing |                   |
|     | 11996    | 1   | • Gasket                          |                   |
|     | 20864662 | 12  | • Valve seal                      | (3165747)         |
|     | 20538793 | 1   | • Sealing strip                   |                   |
|     | 944364   | 12  | • O-ring                          |                   |
|     | 21274700 | 6   | • Injector sleeve                 |                   |
| 18  |          |     |                                   |                   |
| 19  | 21508875 | 1   | Overhaul kit, cylinder head       |                   |
|     | 20530103 | 12  | • Valve seat, exhaust             |                   |
|     | 20740804 | 12  | • Valve seat, intake              |                   |
|     | 20904074 | 24  | • Valve guide                     |                   |
|     | 21274700 | 6   | • Injector sleeve, intake         |                   |
|     | 20536487 | 6   | • • O-ring                        |                   |
|     | 21261987 | 6   | • • Washer                        |                   |
|     | 20740798 | 12  | • Inlet valve                     |                   |
|     | 20768519 | 12  | • Exhaust valve                   |                   |
|     | 21310068 | 24  | • Valve spring                    |                   |
|     | 20510747 | 48  | • Valve cotter                    |                   |
|     | 20864662 | 24  | • Valve seal                      |                   |
|     | 11996    | 1   | • Gasket                          |                   |
|     | 18665    | 1   | • Gasket                          |                   |
| 20  | 21508749 | 1   | Gasket kit, inlet, exhaust pipe   |                   |
|     | 20805850 | 1   | • Sealing                         |                   |
|     | 1547253  | 2   | • Sealing ring                    |                   |
|     | 20742560 | 2   | • O-ring                          |                   |
|     | 1161231  | X   | • Sealant                         | 310ml             |
|     | 20543071 | 6   | • Gasket                          |                   |
|     | 3979639  | 1   | • Gasket                          |                   |

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|-----|-----------|-----|-------------------------------|---------------|
| 21  |           |     |                               |               |
| 22  | 21508751  | 1   | Gasket kit, connection, turbo |               |
|     | 21514427  | 1   | • Gasket                      | (470939)      |
|     | 21514422  | 1   | • Gasket                      |               |
|     | 470993    | 1   | • Gasket                      |               |
|     | 11998     | 2   | • Gasket                      |               |
|     | 976931    | 2   | • Gasket                      |               |
|     | 20526428  | 1   | • Sealing ring                |               |
|     | 1542781   | 1   | • Sealing ring                |               |
|     | 20841816  | 1   | • Gasket                      |               |
|     | 20784537  | 1   | • Gasket                      |               |
|     | 1543360   | 1   | • Gasket                      |               |
|     | 20852765  | 2   | • Sealing ring                |               |
| 23  |           |     |                               |               |
| 24  | 21508760  | 1   | Overhaul gasket kit           |               |
|     | 20979871  | 1   | • Sealing                     |               |
|     | 21024032  | 3   | • Sealing ring                |               |
|     | 1547253   | 1   | • Sealing ring                |               |
|     | 1547252   | 1   | • Sealing ring                |               |
|     | 85108352  | 1   | • Crankshaft seal             |               |
|     | 20817742  | 1   | • Gasket                      |               |
|     | 21185086  | 2   | • Sealing                     |               |
|     | 85108423  | 1   | • Crankshaft seal             |               |
|     | 949656    | 2   | • O-ring                      |               |
|     | 990719    | 1   | • O-ring                      | (1543896)     |
|     | 20515881  | 1   | • Sealing strip               | (20546571)    |
|     | 20365079  | 1   | • Gasket                      |               |
|     | 20555696  | 3   | • Sealing ring                |               |
|     | 949187    | 2   | • O-ring                      |               |
|     | 976931    | 4   | • Gasket                      | (421629)      |
|     | 20451487  | 1   | • Sealing ring                | (425137)      |
|     | 21092243  | 7   | • Sealing ring                |               |
|     | 1677370   | 1   | • Sealing ring                |               |
|     | 20526428  | 1   | • Sealing ring                |               |
|     | 955982    | 6   | • O-ring                      |               |
|     | 948610    | 1   | • O-ring                      |               |
|     | 469846    | 1   | • Sealing ring                |               |
|     | 976932    | 1   | • Gasket                      |               |
|     | 982508    | 6   | • Gasket                      |               |
|     | 983333    | 1   | • O-ring                      |               |
|     | 11998     | 1   | • Gasket                      |               |
|     | 968559    | 1   | • O-ring                      |               |
|     | 947627    | 1   | • Gasket                      |               |
|     | 976030    | 1   | • O-ring                      |               |
|     | 944126    | 1   | • O-ring                      |               |
|     | 993235    | 3   | • X-ring                      |               |
|     | 471626    | 7   | • Sealing ring                |               |
|     | 20787167  | 1   | • Gasket                      |               |
|     | 20852764  | 22  | • Sealing ring                |               |
|     | 20852765  | 13  | • Sealing ring                |               |
|     | 1526474   | 2   | • O-ring                      |               |
|     | 947622    | 1   | • Gasket                      |               |
|     | 85103703  | 1   | • O-ring                      |               |
|     | 977030    | 1   | • O-ring                      |               |
|     | 276948    | 6   | • O-ring kit                  |               |
|     |           | 1   | • • O-ring                    |               |
|     | 949659    | 1   | • • O-ring                    |               |
|     | (1677319) | 1   | • • O-ring                    | Obsolete part |
|     |           | 1   | • • O-ring                    |               |
|     | 21269861  | 2   | • Gasket                      |               |
|     | 20841816  | 2   | • Gasket                      |               |
|     | 469601    | 2   | • Sealing ring                |               |
|     | 976971    | 3   | • O-ring                      |               |

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|-----|----------|-----|----------------------|-------|
|     | 20493974 | 1   | • Sealing ring       |       |
|     | 20532891 | 2   | • Gasket             |       |
|     | 969011   | 1   | • Gasket             |       |
|     | 947281   | 3   | • Gasket             |       |
|     | 864491   | 4   | • Gasket             |       |
|     | 975675   | 5   | • O-ring             |       |
|     | 843584   | 2   | • Gasket             |       |
|     | 863209   | 1   | Sealing ring         |       |
|     | 21242902 | 47  | Gasket               |       |
|     | 925064   | 4   | O-ring               |       |
|     | 994661   | 2   | O-ring               |       |
|     | 11994    | 12  | Gasket               |       |
|     | 976931   | 1   | Gasket               |       |
|     | 1547255  | 7   | Sealing ring         |       |
|     | 949659   | 2   | O-ring               |       |
|     | 18813    | 1   | Gasket               |       |
|     | 1547254  | 2   | Sealing ring         |       |
|     | 20479636 | 1   | Sealing strip        |       |
|     | 943908   | 3   | Gasket               |       |
|     | 975697   | 1   | O-ring               |       |
|     | 20430678 | 1   | Sealing ring         |       |
|     | 21415427 | 1   | Sealing ring         |       |
|     | 3812484  | 2   | O-ring               |       |
|     | 3825197  | 2   | Sealing ring         |       |
|     | 21096684 | 1   | Sealing ring         |       |
|     | 948888   | 3   | O-ring               |       |
|     | 21244928 | 2   | Sealing ring         |       |
|     | 21244928 | 6   | Sealing ring         |       |
|     | 925073   | 1   | O-ring               |       |
|     | 862583   | 1   | Gasket               |       |
|     | 992065   | 2   | O-ring               |       |
|     | 21508743 | 1   | Overhaul kit         |       |
|     | 21397404 | 6   | Cylinder liner kit   |       |
|     | 21267844 | 1   | Thrust washer kit    |       |
|     | 20530916 | 7   | Main bearing         |       |
|     | 20580558 | 6   | Big-end bearing kit  |       |
|     | 21006103 | 6   | Camshaft bearing kit |       |
|     | 21006109 | 1   | Camshaft bearing kit |       |
|     | 20513037 | 1   | Cylinder head gasket |       |
|     | 21508749 | 1   | Gasket kit           |       |
|     | 21508751 | 1   | Gasket kit           |       |
|     | 21508756 | 1   | De-carbonizing kit   |       |
|     | 21508760 | 1   | Overhaul gasket kit  |       |